Drives and motors catalogue 2011

Power and productivity
for a better world™

ABB drives and motors quickfinder

Select a drive or motor using the quick criteria below

Supply voltage							Motor power kW	IP rating	Drive family	Drive type
110-120V 1ph	200-240V 1ph	208-240V 3ph	380-480V 3ph	380-415V 3ph	500V 3ph	690V 3ph				
●							0.18 to 0.37 0.18 - 2.2	IP20	ABB component drive	ACS55
	●						0.37 - 2.2 0.37 - 2.2 0.37 - 4.0	IP20 NEMA 1	ABB component drive	ACS150
	●						0.37 - 2.2 0.37 - 11.0 0.37 - 22.0	IP20 NEMA 1 IP66/69k	ABB general machinery drive	ACS355
			●				0.75 - 110	IP20	ABB high performance machinery drive	ACSM1
		●					0.75 - 75 1.1 - 160 200 - 355	IP20, 54 IP20	ABB standard drive	ACS550
		●					0.37 - 11.0 0.37 - 22.0	IP20 NEMA 1	ABB standard drive for fans and pumps	ACS310
			●				1.1 - 160 200 - 400	IP20 IP00	ABB industrial drive for water and waste water	ACQ810
		●		●	●	●	0.55 - 55 1.1 - 160 1.5 - 200 5.5 - 160	IP20,21,55	ABB industrial drive - wall mounted unit 01 - 6-pulse diode 11 - active 4Q regen erative 31 - active low harmonic	ACS800 - 01/11/ 31
		●		●	●	●	45 - 200 90 - 1450 110 - 1850 90 - 1900	IP00, 21	ABB industrial drive - module 02 - floor standing 04 - module for cabinets 14 - active low harmonic kits	ACS800 - 02/04/14 ACS850
				●	●	●	45 - 1450 55 - 1850 45 - 2800	IP21, 22, 42, 54, 54R	ABB industrial drive - cabinet drive 07 - 6-pulse diode 17 - active 4Q regen erative 37 - active low harmonic	ACS800 - 07/17/37
		●	●	●	●	●	1.1 - 5600		Other ABB industrial drive variants	ACS800 - rest of family
Medium voltage AC Low voltage DC HVAC and power quality							315 - 27MW 25A - 5.2kA -	various		

Supply voltage					Motor power kW	IP rating	Motor family	Motor type
208-240V 3ph	380-480V 3ph	380-415V 3ph	500V 3ph	660-690V 3ph				
●	●	●	●	●	0.25 - 1000	IP55/56/65	ABB Process performance motors	M3BP
●	●	●	●	●	0.5 - 90	IP55/56/65	ABB Industrial performance motors	M3AA
●	●	●	●	●	75 - 630	IP55/56/65	ABB Industrial performance motors	M2CA
●	●	●	●	●	0.25 - 630	IP55/56/65	ABB hazardous area motors - flameproof	M3JP/KP
●	●	●	●	●	0.25 - 710	IP55/56/65	ABB hazardous area motors - non-sparking (cast iron)	M3GP

Brief description	Why choose this product?		Pages
Simplest variable speed controller No programming – set-up via DIP switches Entry level drive for new users	This drive allows users of direct-on-line (DOL) starting methods to swap to variable speed control. Simple programming interface and programming in the box		10 - 11
More capable controller (than ACS55) with simple keypad and built-in potentiometer. Simple parameter set that includes PID control For OEMs and machine builders	More capable parameter set allows more applications to be tackled including PID. Built-in keypad and programming in the box. Unified height and depth for easy cabinet layout		12 - 14
Machinery controller with safe torque-off to SIL3/PL e capable parameter set - includes eight-step sequencer For OEMs and machine builders, especially F&B industry	Designed for machinery applications, with assistant keypad and real-time clock. Feedback devices and fieldbus available. IP66 drives meet hygiene standards for food & drinks industry		15 - 18
High performance machinery controller with safe torque-off to SIL3/ PL e. Parameters and solution programming to IEC61131 For OEMs and machine builders - lift OEM's especially	Highly capable DTC platform for synchronous and permanent magnet motors. Complete range of feedback devices, motors and cables available. Special lift software available		19
Drive equipped with EMC and harmonic filters. The extensive parameter set, vector control and high power density, allows the drive to fit most standard variable speed drive applications	Assistant keypad makes it user-friendly - numerous standard software functions and macros. Real-time clock. Energy monitoring and energy optimising with everything inside		20 - 23
Dedicated standard drive for fans and pumps, with quadratic motor fluxing and energy optimisers to optimise fan and pump loads. For fan and pump OEMs and water & wastewater applications	Assistant or simple keypad – dedicated pump features. Pump protection, cleaning and pipe fill features. Energy saving counters, fan PID controllers with "sleep" functionality		24 - 27
Dedicated industrial drive for fans and pumps, with fixed quadratic DTC motor fluxing and energy optimisers to optimise fan and pump loads. Safe torque-off to SIL3. Specifically designed for water & wastewater applications	Expert control of pumping applications. Multi-pump and multi-master control. Automatic duty standby and pump cleaning. Level control and flow control built-in.		37 - 40
Drives are order based expert drives for highly demanding industrial applications of all types. DTC motor control ensures peak performance. Wall-mounted variants are available, with differing rectifier technologies and built-in options	Standard rectifier, low harmonic or full regeneration can be chosen, then select from a wide range of I/O and feedback options. To complete the selection, drives can be ordered with pre-loaded industry specific software versions which allow quick integration onto winders, cranes, hoists and windmills. Suitable certification also available		28 - 30 34,35,36 41
Modules are drives that are optimised for cabinet installation by system integrators. The routing of cables from top in to bottom out, and the position of options and DC feeding have all been considered for optimal cost effective cabinet integration	Modules are fully supported with CAD databases, EPLAN libraries, with Rittal and generic kits and parts for quick cabinet installation		31
Cabinet drives are designed, built and tested at the factory and can be ordered with a large range of standard options. Door furniture, motor protection and various cooling variants are possible	Cabinets are fully tested and certified EMC with thermal solutions. Extensive options available		32 - 36
The ABB drive family contains liquid cooled modules, multidrives and multidrive modules and many more			41 - 43
ABB is able to provide medium voltage drives and motors and DC drives and motor packages - please contact ABB for more details. Industry specific HVAC products are available, containing specific HVAC functionality, macros and interfaces - such as fireman's override. ABB can provide power quality solutions to ensure that drive installations comply to the rigours of G5/4			44 - 46
Remote monitoring options and PC tools (for drive commissioning and energy calculations)			47 - 49
Drive life cycle services - and ABB University training centre			50

Brief description	Why choose this product?		Pages
Process performance motors provide the most comprehensive and versatile range, meeting the most demanding applications. Designed to deliver reliability and efficiency with the lowest possible environmental impact	Energy efficiency, robust design, reliability		57
Industrial process motors provide the widest options of frame material with a wide range of options available. Designed for the OEM to provide overall reliability and to meet their individual demands	Flexibility, availability, energy efficiency		59
The range of motors designed for hazardous areas represents one of ABB's special areas of focus. Working together with major companies in the oil & gas, petrochemical & chemical industries, ABB has developed a comprehensive range of products suitable for gas and dust hazardous areas	Safety, reliability, energy efficiency		62 - 63

ABB drives and motors

Welcome to the 2011 edition of the ABB drives and motors catalogue. Contained within are the basic technical details and prices for our most commonly used drives and motors products together with their most commonly purchased options. However, our range of products, systems and services is far more extensive. Extracts from this additional range are given on pages 41-46.

Please do not hesitate to call us for any further information. Our details are on the back cover.

Thank you
Steve Ruddell
Division Manager, Discrete Automation and Motion, ABB Ltd.

ABB drives and ABB motors - a matched combination

ABB is one of the few companies in the world to make both low voltage AC drives and low voltage AC motors. As such ABB is able to offer the perfectly designed, tested and approved motor-drive combination for any demanding process.

ABB's AC drives are able to control ABB's AC motors over a power range from 100 W to 100 MW. ABB offers the lowest life cycle cost for each motor and drive, generating higher productivity, higher operating efficiency and minimal environmental impact.

ABB channel partners

ABB Drives Alliance

ABB Drives Alliance is the UK's and Ireland's foremost drives network, bringing levels of service never seen before in the drives industry. The 12 ABB Drives Alliance partners are strategically located around the UK and Ireland and have one of the largest stocks of AC drives, from 0.18 kW to 400 kW, available off-the-shelf.

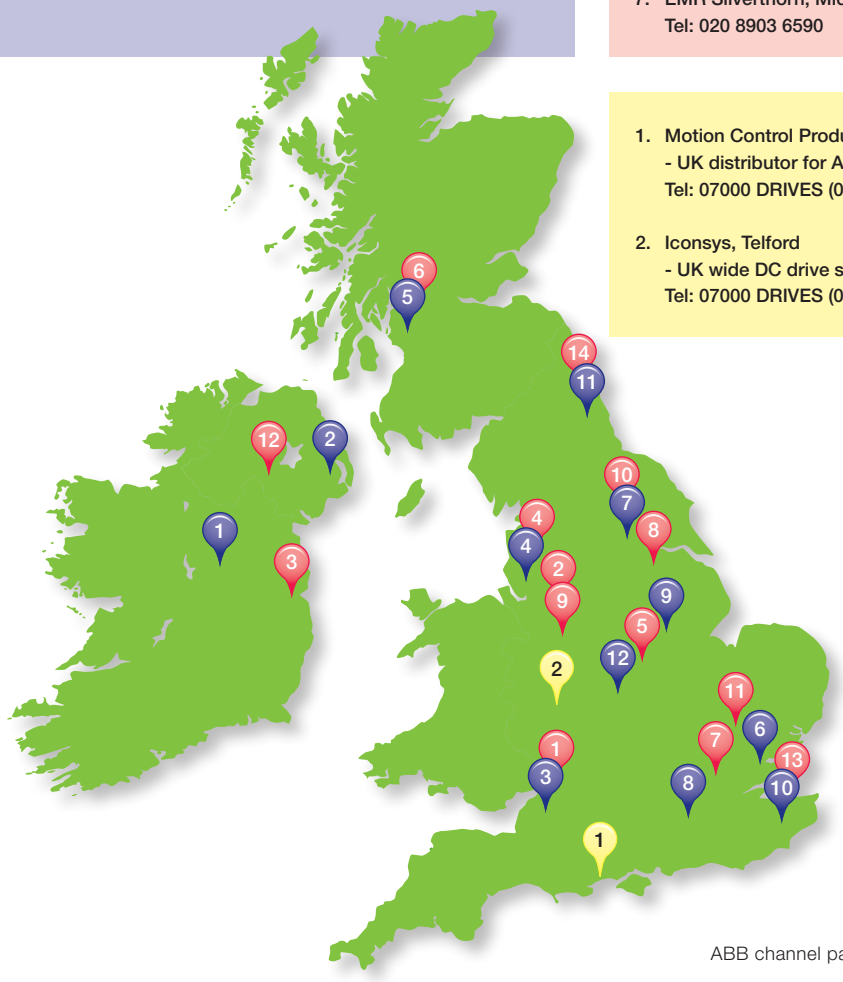
Each ABB Drives Alliance partner is able to access up-to-the-minute central stock information using ABB's online service. The members of the team have been handpicked by ABB to offer outstanding expertise in their local area.

1. ACS Drives & Control Systems Limited, Ireland
   Tel: +353 (0)44 934 0242
2. Advantage Control, Northern Ireland
   Tel: 02844 613 782
3. APDS, South West
   Tel: 0117 982 2049
4. Central Electrical, Merseyside
   Tel: 0151 546 6000
5. EDC (Scotland) Limited, Scotland
   Tel: 0141 812 3222
6. Gibbons Drive Systems, East Anglia
   Tel: 01621 868 138
7. Halcyon Drives, Yorkshire and Greater Manchester
   Tel: 0113 236 1509
8. Inverter Drives Southern, South
   Tel: 01483 766 555
9. Inverter Drive Systems, East Midlands
   Tel: 0115 981 3893
10. MKE Drive Systems, South East
    Tel: 01795 438 436
11. Quantum Controls, North East
    Tel: 01661 835 566
12. Sentridge Control, Midlands
    Tel: 024 7655 3303

ABB Motor Service Partners

ABB Motor Service Partners is a network of 14 independent companies that have pooled their resources to offer national and local customer access to electric motors up to 500 kW. The partners offer extensive technical knowledge and back-up, combined with the best equipped repair and maintenance facilities in Europe. With ABB Motor Service Partners, users benefit from common service standards throughout the UK, common pricing, access to ABB's motor design and technical support, along with standardised reporting functions.

1. APDS, South West
   Tel: 0117 982 2049
2. Beta Power Engineering, Cheshire
   Tel: 0161 432 9995
3. Campbell Electric Motors Ltd, Ireland
   Tel: +353(0) 1 4628 333
4. Central Electrical, Merseyside
   Tel: 0151 546 6000
5. CovElec (Leics), Leicestershire
   Tel: 0116 269 8111
6. EDC (Scotland) Limited, Scotland
   Tel: 0141 812 3222
7. EMR Silverthorn, Middlesex
   Tel: 020 8903 6590
8. Francis Chambers & Co, South Yorkshire
   Tel: 01709 522 175
9. H.G. Rewinds Ltd Staffordshire
   Tel: 01782 262525
10. Halcyon, West Yorkshire
    Tel: 0113 236 1509
11. Heasell Electromechanical Services Ltd, Hertfordshire
    Tel: 0871 222 7896
12. JJ Loughran, Northern Ireland
    Tel: 028 8676 2295
13. MKE Engineering, Kent
    Tel: 01795 438 436
14. Quantum Controls, North East
    Tel: 01661 835 566



1. Motion Control Products, Bournemouth
   - UK distributor for ABB's high performance machinery drive
   Tel: 07000 DRIVES (07000 374837)
2. Iconsys, Telford
   - UK wide DC drive solutions
   Tel: 07000 DRIVES (07000 374837)

ABB drives featurefinder

The table below lists some important features of ABB drives. Its main purpose is to highlight the differences between the various product categories. The table indicates the features available for each product category.

Drive range		ABB component drives (ACS55 - p10) (ACS150 - p12)	ABB general machinery drives (ACS355 - p15)	ABB high performance machinery drive (ACSM1 - p19)
Voltage & power	**Details or additional notes**	(ACS55) 1-ph 100 - 120 V: 0.18 - 0.37 kW 1-ph 200 - 240 V: 0.18 - 2.2 kW (ACS150) 3ph 380 - 480 V, 0.37 - 4.0 kW	1-ph 200 - 240 V: 0.37 - 2.2 kW 3-ph 200 - 240 V: 0.37 - 11 kW 3-ph 380 - 480 V: 0.37 - 22 kW	3-ph 380 - 480 V: 0.75 - 110 kW
Other rectifier options (assume 6-pulse as standard)	12-pulse diode	-	-	-
	Low harmonics regenerative (4Q)	-	-	●
	Low harmonics non-regenerative (2Q)	-	-	-
	Common DC link connectability	-	●	●
EMC compliance (EN 61800-3, 2004)	No EMC filter	● (or remove EMC screen)	● (remove EMC screw)	● (remove EMC screw)
	2nd unrestricted (C3)	●	●	-
	1st restricted (C2)	■ (ACS150)	■	■
	1st unrestricted (C1)	●,- (ACS150)	-	-
Harmonic filter / choke / active (EN 61000-3-4)	Choke (AC or DC)	■	■	■
	Swinging choke (better harmonic performance)	-	-	-
	Low harmonic (best performance)	-	-	■
Enclosure class	IP00	-	-	-
	IP20	●	●	●
	IP21 (or near equivalent)	❍ (Nema 1, ACS150)	❍ (Nema 1)	-
	IP22	-	-	-
	IP42	-	-	-
	IP54/ IP54R/ IP55	-	-	-
	IP66/69K	-	●	-
Mechanical construction	Module - panel mountable (IP20 minimum)	●* (DIN mount + screw)	●* (DIN mount + screw)	●
	Wall-mounted (IP21 or equiv. minimum)	❍ (Nema 1, ACS150)	❍ (Nema 1 kit)	-
	Free-standing, floor-standing	-	-	-
	Cabinet built by ABB	-	-	-
Cooling method	Direct air cooling	●	●	●
	Water cooling	-	-	❍
	Through panel/flange mount	-	-	❍
	Cold plate	-	-	❍
Dynamic braking chopper	Range of resistors available from ABB	-(ACS55), ● (ACS150)	●	●
Switching frequency		4 to 16 kHz	4 to 12 kHz	2 - 16 kHz 5(DTC)
Motor control	DTC (open/closed loop)	-	-	● (enhanced)
	Sensorless vector	-	●	-
	Scalar, VVVF	●	●	●
Programmability	Parameter programming	uses dip (ACS55), ● (ACS150)	●	● (30%)
	Adaptable programming	-	● (sequencer)	●
	IEC61131 programmability	-	-	● (70%)
Start-up assistance and help	Aids to commissioning and diagnostics	-	● (assistant panel)	●
Cold configure	Program the drive whilst still in its box	●	●	-
Removable memory module	No recommissioning time needed	-	-	●
Real-time clock	With assistant control panel	-	●	■
I/O built-in	Analogue input/output	1 / 0	2 / 1	2+(3) / 2+(1)
	Digital input/output	3 / 1r (ACS55), 5 / 1r (ACS150)	5 / 1r+1t+(3r)	6+2c+(4) / 3t+1r+(2r)
	Speed feedback (encoder)	-	❍	❍ (3 types available)++
( ) = via add on expansion module	Motor thermal protection	-	❍ configurable	❍ configurable
	STO (safe torque-off)	-	●	●
+24V live control panel + comms	External 24V supply	-	●	●
Fieldbuses	Modbus	-	❍	●
	Fieldbus interface (popular networks)	-	❍	❍
	Drive-to-drive link	-	-	●
Remote monitoring	Report info and status remotely	-	■ (SREA)	■ (SREA)
Safety options (TÜV certified hardware)	Emergency stop (CAT.0, CAT.1)	-	-	-
	Safe torque-off (SIL2/PL d)	-	-	-
	Safe torque-off (SIL3/PL e)	-	●	●
ATEX	ATEX certified for use with ABB motors	-	● Ex tD and DIP only	-
PC tools	DriveConfig tool (programme in box)	■ (ACS55), - (ACS150)	-	-
	DriveWindow Light	-	■	-
	DriveWindow	-	-	-
	DriveAP	-	-	-
	DriveStudio (IEC 61131)	-	-	■
Industry specific products	HVAC specific	-	-	-
	Food and beverage	❍	●	❍
	Machinery / OEM	●	●	●
	Water and wastewater	-	❍	-
	Industry specific appilcations	-	● (IP66/69) F&B	-

● = standard ❍ = option, internal or fitted ■ = option, external - = not available * = can be bookcase or flat mounted r = relay output, t= transistor output, c = configurable to be input or output, [ ] = ACS850 only

ABB drives featurefinder





ABB standard drives (ACS550 - p20)	**ABB standard drives for fans and pumps** (ACS310 - p24)	**ABB industrial drives for water and wastewater** (ACQ810-04 - p37)	**ABB industrial drives and drive modules** (ACS850) (ACS800-01,-02,-04,-11,-14,-31 - p28)	**ABB industrial drives cabinet drives** (ACS800-07, 17, -37, - p32)
3-ph 208 - 240 V: 0.75 - 75 kW 3-ph 380 - 480 V: 1.1 - 355 kW	3-ph 200 - 240 V: 0.37 - 11 kW 3-ph 380 - 480 V: 0.37 - 22 kW	3ph 380 - 480 V: 1.1 - 400 kW	3-ph 230 V: 0.55 - 200 kW 3-ph 400 V: 1.1 - 1450 kW 3-ph 500 V: 1.5 - 1850 kW 3-ph 690 V: 5.5 - 1900 kW	3-ph 400 V: 45 - 1450 kW 3-ph 500 V: 55 - 1850 kW 3-ph 690 V: 45 - 2800 kW
-	-	-	❍ (>400 kW)	❍ (>400 kW)
-	-	-	● (800-11, 800-14)	● (800-17)
-	-	-	● (800-31)	● (800-37)
-	-	-	●	●
● (remove EMC screw)	● (remove EMC screw)	❍	● (or remove EMC screw)	● (or remove EMC screw)
●	●	●	●	●
●	■	❍	❍, ■ (800-04 R7/8)	❍
■	-	-	-	-
-	■	●, ■ (A,B Frame)	● [❍, ■ (A,B frame)]	●
●	-	-	-	-
-	-	-	● (800-31)	● (800-37)
-	-	● (G frame)	● (800-04, R7/R8, 800-14) [G frame]	-
-	●	● (A-E frame)	● (800-04, R2 - R6) [A-E frame]	-
●	❍ (Nema 1)	-	● (800-01, -02, -11, -31)	●
-	-	-	-	❍
-	-	-	-	❍
❍ (IP54)	-	-	❍ (800 -01, -11, -31) IP55	❍
-	-	-	-	-
●	●* (DIN mount + screw)	●	● (800-04*, 850)	-
●	❍ (Nema 1 kit)	-	●	-
● (550-02)	-	-	● (800-02)	●
-	-	-	● (800-02 with enclosure)	●
●	●	●	●	●
-	-	-	-	● (LC range)
❍ (drive IP54)	-	-	❍ (800-04)	❍
-	-	-	-	-
● (to 11.0 kW), ■ thereafter	-	-	❍ [● (to 11.0 kW), ■ thereafter]	❍
4 to 12 kHz	4 to 16 kHz	DTC	DTC	DTC
-	-	●	●	●
●	-	-	-	-
●	●	●	●	●
●	●	●	● [●, 70%]	●
-	-	●	● (Drive AP)	● (Drive AP)
-	-	●	[●, 30%]	-
● (assistant panel)	● (assistant panel)	●	●	●
●	●	-	-	-
-	-	●	[●]	-
●	●	●	[●]	-
2 / 2	2 / 1	2+(3) / 2+(1)	3+(2) / 2+(2) [2+(3) / 2+(1)]	3+(2) / 2+(2)
6 / 3+(3r)	5 / 1r+1t+(3r)	6+2c+(4) / 2r+(2r)	7+(6) / 3+(6r) [6+2c+(4) / 3r+(2r)]	7+(6) / 3+(6r)
❍	❍	-	❍ [++]	❍
❍ configurable	❍ configurable	❍ configurable	❍ configurable	❍ configurable
-	-	●	❍ [●]	❍
-	-	●	●	●
●	●	●	❍ [●]	❍
❍	-	❍	❍	❍
-	-	●	[●]	-
■ (SREA)	■ (SREA)	■ (SREA)	■ (RETA) ■ [SREA]	■ (RETA)
-	-	-	-	❍
-	-	-	■	❍
-	-	●	[●]	-
● Ex nA, Ex d/de,Ex tD/DIP only	-	-	●	●
-	-	-	-	-
■	■	-	■ (NPCU req.)	■ (NPCU req.)
-	-	-	■ (RDCO req.)	■ (RDCO req.)
-	-	-	■ (RDCO req.)	■ (RDCO req.)
-	-	■	[■]	-
● (ACH550)	-	-	-	-
❍	❍	-	❍	❍
-	●	-	❍	❍
-	❍	●	❍	❍
● (ACH550)	●	●	xx ❍	xx ❍

All ABB drives are CE marked
Other global approvals such as UL, cUL, CSA, C-Tick, GOST-R also applicable

xx = ACS800 can be loaded with industry specific code, like crane, winder, winch, spinning etc

++ = A wide range of encoder interfaces to suit high performance applications

What’s new in 2011

Next generation ABB industrial drives, ACS880

Available initially from 0.55 to 250 kW at 208 to 690 V the drive range is designed to tackle any challenge in any motor-driven application across any industry.

The range is the first low voltage AC drive to use ABB’s new common architecture that features the same control panel, harmonised parameters and functions, universal accessories and engineering tools. The architecture brings faster commissioning, minimal operator training and a familiarity across all ABB drives to be launched in the future.

Control panel supports easiest commissioning yet

ABB’s new high contrast, high resolution control panel is clearly visible in all conditions and features a flashing backlight for warning/ fault, output-views, signals and progress views, helping the user to identify and analyse variations and faults in the process. The control panel’s menus and messages can be customised to use terminology appropriate to the application, thereby helping users set up the drive using application-familiar words. The panel’s text editor lets the user add information and customise text, such as I/O re-labelling, fault names and contact information for service.

Accurate control of any motor type

Induction motors, synchronous motors and induction servo motors are all supported as standard, without any additional software. The ABB industrial drive will control them in either open loop or closed loop, through its high precision motor control platform, direct torque control (DTC). Since its launch in 1996, ABB has actively developed DTC to maximise productivity with highly accurate motor control and quick responses to process changes. With no need for a feedback device, this 4th generation DTC is the most robust version yet.

Robust and safe

The drive’s robust design makes it suitable for many types of challenging industrial environments with an IP21 enclosure as standard. It is also offered with an optional IP55 rating with the same physical footprint, for demanding environments that expose the drive to dust and water particles.

The drives have marine certification and are also available in ATEX-certified motor and drive packages. The drives monitor the air inlet temperature and warn when critical temperatures are reached, increasing the uptime of the drive and ensuring the process avoids downtime.

The drive offers integrated safety features, reducing the need for external safety components. Safe torque-off (STO) comes as standard, while options such as safe brake control (SBC), safe stop 1 (SS1), safe stop emergency (SSE) and safe maximum speed (SMS) are available.

Programming support

The new ABB industrial drives support the CoDeSys programming environment, the same software used for ABB’s PLC, the AC500. This commonality allows easy integration of the drive and the AC500 PLC, since the control logic of the application can be designed using the same software, while some control logic can even be transferred from the PLC to the drive.

Fieldbus support

The ABB industrial drive can interface with the most widely used fieldbus protocols on the market and offers remote monitoring solutions.

Applications

Among the challenging applications suited to this drive are compressors, conveyors, cranes, winches, mixers, pumps, fans, winders and extruders. The ABB industrial drive is suitable for many industries including marine, mining, cement, oil and gas, metals, chemical, material handling and pulp & paper.

Built-to-order to meet customers’ needs, the ABB industrial drive can tackle any technical challenge through its array of options that can include a wide selection of fieldbuses, EMC filters, resolvers, encoders, du/dt filters, sine wave filters, chokes and brake resistors, as well as application-specific software.

What's new in 2011

ABB industrial drives modules, ACS850

The ACS850 module range of drives, which is designed and manufactured with system integrators in mind, has a new addition to the power range. The new "G" frame module replaces the higher powered module and extends the power rating up to 500kW at 500V. The module is mounted on wheels for easy manual handling. Input cables come in at the top of the module, and motor output connects to the bottom. These areas are shrouded and the shrouds remain in place when the module is removed for maintenance. This new module will make it easier for system integrators to incorporate large powers into their cabinets.

AC500 PLC

AC500 is the PLC of choice when scalability, flexibility, performance, integration and communication are mandatory. Numerous I/O modules, carefully specified powerful CPUs and realtime communication couplers are key features of the PLC. The AC500 is one of the fastest PLCs on the market. This can be experienced when programming, running precise calculations, transferring data, serving the I/Os and presenting web server contents. New communications software blocks allow easy connectivity between the AC500 PLC and the ABB general machinery drive. In addition, the PLC can perform complex motion control with the ABB high performance machinery drive.

MotorAdvantage

ABB has launched a scheme to encourage the process industry to uncover the true cost of running electric motors. Called MotorAdvantage, the scheme involves a simple three stage approach which includes a site visit by a motor engineer who identifies up to five motor-driven applications that offer the best potential for further analysis.

From this, ABB can assess the end-users current policy in the event of a motor failure and the financial impact on the company; identify improvements to be made with regards to policy and stockholding; and determine the energy use of the current installation.

With MotorAdvantage, a few simple measurements can show the likely time to a motor failure and the impact on production can be calculated. It also gives a realistic view of only having a repair policy when compared with a replacement policy. The scheme aims to show the value of holding critical spares and/or using a third party to hold replacement motors within close proximity to the site to minimise inventory.

BS EN 62061 - the new Machinery Directive

ABB's approach features:

1. Built-in safe torque-off (STO) to SIL 3 within the ABB machinery drive range (ACS355 and ACSM1); the ABB industrial drive modules range (ACS850); and the ABB industrial drive module for water and wastewater (ACQ810).
   - STO can replace emergency stop contactors in traditional safety circuits, where power removal is not required
   - Other products within the ABB industrial drive range have STO certified to SIL2

2. For more demanding safety solutions, calculations and risk assessments, ABB now have a dedicated safety arm, that can offer a comprehensive consultancy service if required.
3. Future ABB drives, like the ACS880, will contain more complex integrated safety functionality.

Energy monitoring built in as standard

ABB has been committed to saving energy for decades. The 6-step energy saving plan included the first true energy appraisal for saving energy (see page 49).

To enhance the ability of ABB's products to save energy, the ABB standard drive and the ABB industrial drive are enhanced to include a built-in energy saving calculator:

- Drive calculates energy being saved compared to application being controlled DOL (direct-on-line)
- Energy being saved is displayed on keypad in local currency; in tonnes of CO_2 saved; and in kWh and MWh – an ideal feature for energy managers and energy efficient customers.

ABB component drive

0.18 kW to 2.2 kW, ACS55
Supply voltage 110 - 240 V, 200 - 240 V
Motor control method - scalar

What is an ABB component drive, ACS55?

The ABB component drive meets the requirements of OEMs, machinery builders and panel builders. It is a component that is bought, together with other components, from a logistical distributor. The aim is for the ABB component drive to be so small and simple that users of contactors and softstarters are encouraged to move to the benefits of variable speed control. There are two variants in the ABB component drive family: ACS55 and ACS150 (see page 12). The ACS55 is the simplest drive, programmed by switches. Extended programming is possible via a PC if required, as is programming without power.

For more details, please refer to Technical Catalogue 3AFE68899842

Where can it be used?

- Washing machines
- Mixers
- Boring machines
- Pizza ovens
- Vacuum cleaners
- Sliding doors
- Dryers
- Dishwashers
- Treadmills
- Car washing machines
- Rotating billboards
- Electric gates

Highlights

- Quick and easy installation - less than 5 minutes
- No programming - easy and descriptive interface
- Can be programmed via DriveConfig if needed to access extended functions (useful to OEMs)
- Compact size and narrow shape
- Ideal drive for DIN-rail mounting
- 110 V single phase – input gives 240 V, 3-phase output
- Two mounting orientations
- IP20 as standard
- No control panel required
- User interface via three rotary switches and a further eight on/off function DIP switches located on panel front
- Potentiometer option
- Integral EMC filter for 1st environment (EN61800-3), unrestricted distribution (C1)
- Optional first environment filter for extended cable runs
- Optimised switching frequency for low noise (up to 16 kHz)
- Silent motor

Main features

Feature	Advantage	Benefit
No programming if required	Inverter parameter settings with DIP switches and potentiometers. Extended programming is possible via DriveConfig if needed	Faster set-up Easier configuration Easy drive for new users
Compact size and narrow shape	Up to 0.37 kW, 45 mm width; 2.2 kW, 67.5 mm width	Less space required for installation
Removable mounting clip	Removable clip allows DIN-rail and wall-mounting from back and side of the unit	Flexible and easy mounting
DriveConfig kit	Fast and safe configuration of an unpowered drive	Simple programming for high volume OEMs - programming in the box, no mains power needed
EMC	First environment. C1 EMC filters as standard ('E' model)	Low EMC emissions
Automatic switching frequency	Increases switching frequency automatically, when drive temperature is decreased	Provides lowest possible noise without derating the drive
110-240 V AC, single phase supplies	Output always capable of full 240 V, 3-phase, regardless of supply voltage	Can easily replace single phase cap start motors
RoHS compliance	Compliance achieved during 2007	Environmentally friendly drives

ABB component drive

ACS55 – Ratings, types, voltages, prices and dimensions

200/240 V, 1-phase supply, 3-phase output 200/240 V

Nominal ratings				Frame	Fuse	Heat	Cooling	Type	Price
Nominal kW	Input current A	Nom. output current A	Max output A		A Type gG	dissipation W	requirements m³/h		
With EMC filter									
0.18	4.4	1.4	2.1	A	10	21	[+] Nat Vent	ACS55-01E-01A4-2	£91
0.37	6.9	2.2	3.3	A	16	32	[+] Nat Vent	ACS55-01E-02A2-2	£100
0.75	10.8	4.3	6.5	B	16	51	[+] Nat Vent	ACS55-01E-04A3-2	£119
1.5	18.2	7.6	11.4	D	25	74	26	ACS55-01E-07A6-2	£166
2.2	22	9.8	14.7	D	32	103	26	ACS55-01E-09A8-2	£195
Without EMC filter									
0.18	4.4	1.4	2.1	A	10	21	[+] Nat Vent	ACS55-01N-01A4-2	£86
0.37	6.9	2.2	3.3	A	16	32	[+] Nat Vent	ACS55-01N-02A2-2	£95
0.75	10.8	4.3	6.5	B	16	51	[+] Nat Vent	ACS55-01N-04A3-2	£111
1.5	18.2	7.6	11.4	C	25	74	26	ACS55-01N-07A6-2	£155
2.2	22	9.8	14.7	C	32	103	26	ACS55-01N-09A8-2	£182

[+] Ensure minimum installation space is provided, see User's Manual for details

100/120 V, 1-phase supply, 3-phase output 200/240 V

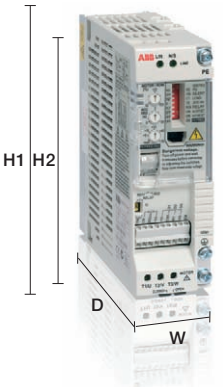
Nominal ratings				Frame	Fuse	Heat	Cooling	Type	Price
Nominal kW	Input current A	Nom. output current A	Max output A		A Type gG	dissipation W	requirements m³/h		
With EMC filter									
0.18	6.4	1.4	2.1	A	10	24	[+] Nat Vent	ACS55-01E-01A4-1	£99
0.37	9.5	2.2	3.3	A	16	35	[+] Nat Vent	ACS55-01E-02A2-1	£110
Without EMC filter									
0.18	6.4	1.4	2.1	A	10	24	[+] Nat Vent	ACS55-01N-01A4-1	£96
0.37	9.5	2.2	3.3	A	16	35	[+] Nat Vent	ACS55-01N-02A2-1	£103

[+] Ensure minimum installation space is provided, see User's Manual for details

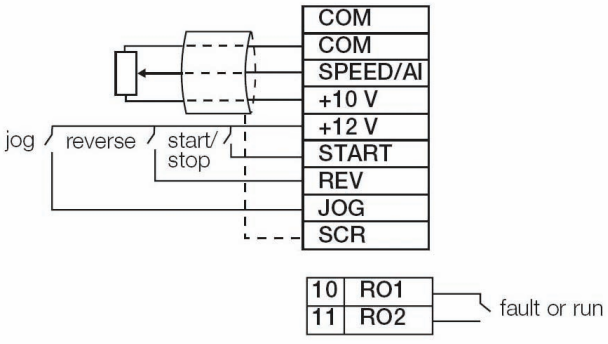
Drive dimensions and weights

Frame size	H1 mm	H2 mm	W mm	D mm	Weight Kg
A	170	146.5	45	128	0.65
B	170	146.5	67.5	128	0.70
C	194	171	70	159	1.1
D	226	203	70	159	1.1

H1 = Height with mounting clip
H2 = Height without mounting clip
W = Width
D = Depth



ACS55 typical I/O connections



Options and interfaces

Potentiometer

Potentiometer with two switches: start/ stop and forward/reverse direction. No external power source is needed for the potentiometer.

DriveConfig programming with no power

To increase the number of applications possible with the ACS55, the DriveConfig kit can be used to access an extended parameter set. It is still possible to programme in the usual way, if these extended features are not required. DriveConfig also allows programming in the box.

ABB component drive

0.37 kW to 4 kW, ACS150
Supply voltage, 200 - 240 V, 380 - 480 V, single-phase and 3-phase
Motor control method - scalar

What is an ABB component drive, ACS150?

The ABB component drive meets the requirements of OEMs, machinery builders and panel builders. It is a component that is bought, together with other components, from a logistical distributor. Component drives are designed to encourage users of contactors and softstarters to move to the benefits of variable speed control. The ACS150 extends the capability of the ACS55 (see page 10), by adding an extended range of power frames and programmability. The ACS150 can solve more difficult tasks like PID functionality. To retain the simplicity of an ABB component drive, the ACS150 does not have a serial communications interface or extended options but does have a fixed keypad and speed control potentiometer.

For more details, please refer to Technical Catalogue 3AFE68596114

Where can it be used?

ACS150 can be used to control less demanding components in any machine, fans or pumps or anywhere where a fixed speed motor needs to go to variable speed control. The functionality of the drive is designed to compliment the ABB general machinery drives and ABB high performance machinery drives.

Highlights

– PID controller built-in
– DC hold stop ensures stationary motor shaft
– IR compensation improves starting torque for heavy loads
– Parameter lock prevents tampering by unauthorised staff
– DIN rail or screw mounting as standard
– IP20 enclosure
– Fixed basic control panel
– Dedicated control potentiometer
– Two-year warranty
– Flashdrop - parameter programming whilst still in its box - excellent for OEMs
– Protected against wiring errors: shows fault if power cable is inadvertently connected to motor terminals
– Automatic noise reduction
– Optional short or long parameter mode for standard or advanced users
– Unified height across the power range simplifies cabinet design
– Drive branding possible for large users

Main features

Feature	Advantage	Benefit
FlashDrop*	Faster and easier drive set-up and commissioning for volume manufacturing - programming in the box	No need for high voltage safe areas Parameters can be hidden for clarity Programme the drive during machine production build-up
Fixed interface	Simple drive with comfortable and robust interface	Integrated control panel with clear LCD display, backlight and buttons for editing and control
Fixed potentiometer	Intuitive speed setting	Integrated potentiometer. Settings shown on the control panel
Programmable functions	Useful control functions like PID, accelerating rates and start/stop modes included	Take control of the motor and reduce cost in the installation
Built-in EMC filter	No need for external filtering	2nd environment built-in filter. Complying with IEC 61800-3 as standard
Built-in brake chopper	Reduced cost, saved space and simple wiring	100 percent braking capability
Flexible installation	Optimum layout and efficient cabinet space usage	Screw, DIN-rail, sideways and side-by-side mounting Unified height and depth
Drive protection	Latest solutions to protect the drive and offer trouble-free use and the highest quality	The drive protects itself when power is connected to the motor terminals. I/O protected against short-circuit. Coated boards included as standard
Brand labelling	Drive logo, control panel logo, manuals and box can be printed with machine builders logo and name	Drives and packaging badged to your design
RoHS compliance	Compliance achieved during 2007	Environmentally friendly drives

* For details of FlashDrop, see user interfaces in ABB general machinery drive section (page 18)

ABB component drive

ACS150 – Ratings, types, voltages and prices

1-phase supply voltage 200-240 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	Price
Nominal	Nom. output current	Output		A	dissipation	requirements		
kW	A	A		Type gG	W	m³/h		
0.37	2.4	4.2	R0	10	25	+Nat Vent	ACS150-01E-02A4-2	£98
0.75	4.7	8.2	R1	16	46	24	ACS150-01E-04A7-2	£114
1.1	6.7	11.7	R1	20	71	24	ACS150-01E-06A7-2	£144
1.5	7.5	13.1	R2	25	73	21	ACS150-01E-07A5-2	£161
2.2	9.8	17.2	R2	35	96	21	ACS150-01E-09A8-2	£194

+ Ensure enough space around the unit - refer to the User's Manual for details

3-phase supply voltage 200-240 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	Price
Nominal	Nom. output current	Output		A	dissipation	requirements		
kW	A	A		Type gG	W	m³/h		
0.37	2.4	4.2	R0	10	19	+Nat Vent	ACS150-03E-02A4-2	£164
0.55	3.5	6.1	R0	10	31	+Nat Vent	ACS150-03E-03A5-2	£174
0.75	4.7	8.2	R1	10	38	24	ACS150-03E-04A7-2	£208
1.1	6.7	11.7	R1	16	60	24	ACS150-03E-06A7-2	£231
1.5	7.5	13.1	R1	16	62	21	ACS150-03E-07A5-2	£236
2.2	9.8	17.2	R2	16	83	21	ACS150-03E-09A8-2	£355

+ Ensure enough space around the unit - refer to the User's Manual for details

3-phase supply voltage 380-480 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	Price
Nominal	Nom. output current	Output		A	dissipation	requirements		
kW	A	A		Type gG	W	m³/h		
0.37	1.2	2.1	R0	10	11	+Nat Vent	ACS150-03E-01A2-4	£155
0.55	1.9	3.3	R0	10	16	+Nat Vent	ACS150-03E-01A9-4	£164
0.75	2.4	4.2	R1	10	21	13	ACS150-03E-02A4-4	£179
1.1	3.3	5.8	R1	10	31	13	ACS150-03E-03A3-4	£197
1.5	4.1	7.2	R1	16	40	13	ACS150-03E-04A1-4	£215
2.2	5.6	9.8	R1	16	61	19	ACS150-03E-05A6-4	£308
3	7.3	12.8	R1	16	74	24	ACS150-03E-07A3-4	£371
4	8.8	15.4	R1	20	94	24	ACS150-03E-08A8-4	£422

+ Ensure enough space around the unit - refer to the User's Manual for details

The drive can be fitted with the NEMA 1 kit for easy wall-mounting and convenient protection, see page 18 under ABB general machinery drive

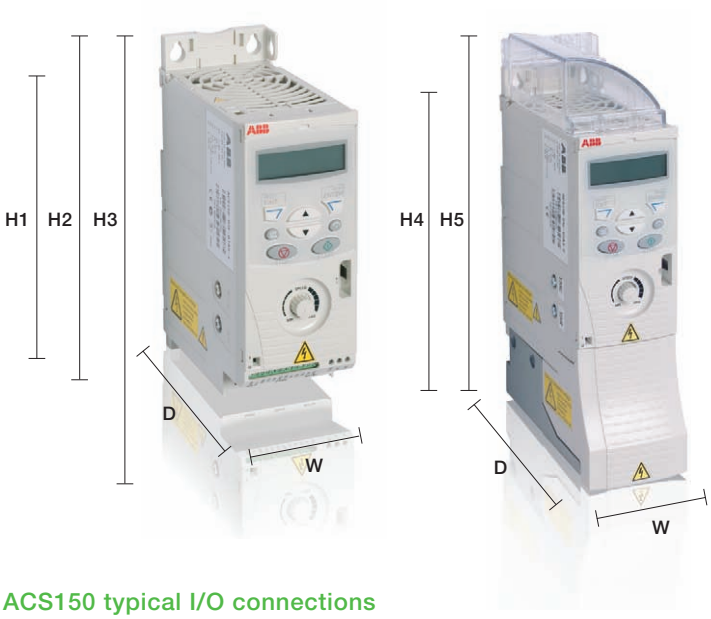
ABB component drive

ACS150 – Dimensions, I/O and options

Drive dimensions and weights
Cabinet-mounted drives (UL open), wall mounted drives (NEMA 1)

Frame size	IP20 UL open						NEMA 1				
	H1	H2	H3	W	D	Weight	H4	H5	W	D	Weight
	mm	mm	mm	mm	mm	Kg	mm	mm	mm	mm	Kg
R0	169	202	239	70	142	1.1	257	280	70	142	1.5
R1	169	202	239	70	142	1.3	257	280	70	142	1.5
R2	169	202	239	105	142	1.5	257	282	105	142	1.5

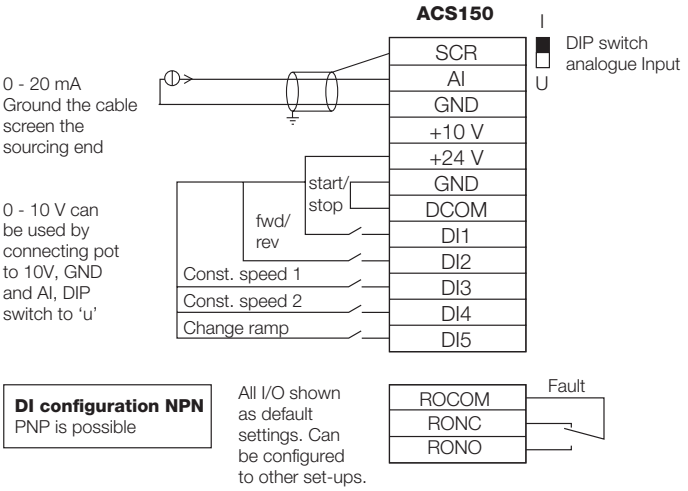
H1 = Height without fastenings and clamping plate
H2 = Height with fastenings but without clamping plate
H3 = Height with fastenings and clamping plate
H4 = Height with fastenings and NEMA 1 connection box
H5 = Height with fastenings, NEMA 1 connection box and hood
W = Width
D = Depth



Options available

– Input and output chokes
– Brake chopper resistors (all drives in the ACS150 range have integral chopper)
– 1st. environment EMC filters - footprint style
– Low leakage EMC filters < 30mA leakage
– FlashDrop - programming without power

ACS150 typical I/O connections



ACS150 user interfaces

The ACS150 has a simple user interface, consisting of I/O connections and a fixed programming keypad. An integrated speed control potentiometer is also provided.

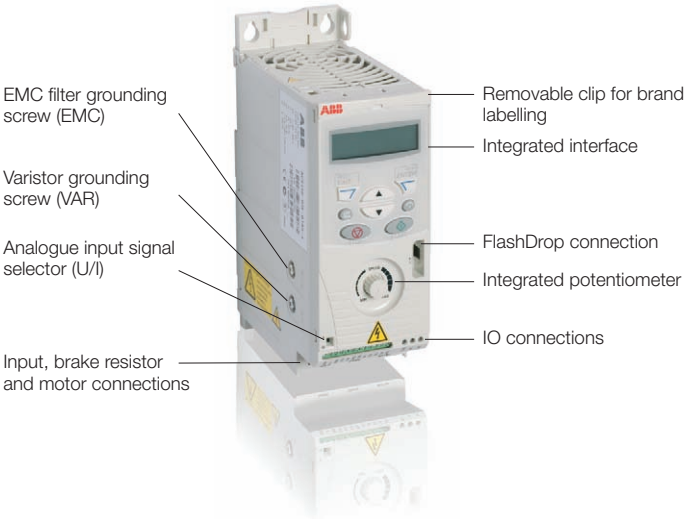


ABB general machinery drive

0.37 kW to 22 kW, ACS355
Supply voltage 200 - 480 V, single-phase and 3-phase
Motor control method - scalar, vector (open and closed loop)

What is an ABB general machinery drive?

ABB general machinery drives are designed for the machine building sector. In serial type manufacturing the consumed time per unit is critical. The drive is designed to be optimal in terms of installation, setting parameters, available machinery features and commissioning. The basic product has been made as user-friendly as possible, yet providing high intelligence. The drive offers diverse functionality to cater for the most demanding needs. The drive is also equipped with a safe torque-off interface to SIL3/PL e.

Where can it be used?

ABB general machinery drives are designed to meet the requirements of an extensive range of machinery applications. The drive is ideal for food and beverage, material handling, textile, printing, rubber and plastics and woodworking applications. The higher IP class variant meets all of the relevant hygiene requirements for the food and beverage industry.

The functionality of this ABB drive is designed to complement the ABB high performance machinery drive and the ABB component drives.

Highlights

– FlashDrop - parameter programming with drive still in its box - excellent for OEMs

For more details, please refer to Technical Catalogue 3AFE68596106

– Sequence programming designed for food and beverage and materials handling applications - Eight-steps included
– Impressive software and compact hardware
– Optimised interfaces for users and machines (can select Basic or Assistant control panel)
– Drive branding possible for large users
– Protected against wiring errors: shows fault if power cable is inadvertently connected to motor terminals
– Automatic noise reduction
– Unified height and depth across the power range simplifies cabinet design

Main features

Feature	Advantage	Benefit
FlashDrop*	Faster and easier drive set up and commissioning for volume manufacturing	Fast, safe and trouble-free method to set up and commission without powering up the drive - patented
Safe torque-off	Built-in compliance to new Machinery Directive	SIL3/PL e certified dual channel input - TÜV approved
Sequence programming	Application specific 8-state programming with comprehensive triggering conditions	Logic programming included as standard Reduces the need for external PLC
Common DC link	Connection to existing DC power sources	Easy integration into high performance machines
User interfaces	Wide range, including Assistant panel - see options	Cost efficient approach - according to requirements of OEM
Fieldbus	Extensive range of industrial fieldbus option modules available	Connectability to all of the most popular fieldbuses in use
24 V 'live keypad' operation	Connect 24 V to the drive via the MPOW option	Keep fieldbus, control card and I/O healthy while able to remove the main supply - safer maintenance
Built-in EMC filter	2nd environment filter complying with IEC 61800-3 as standard	No extra space, parts, time or cost required
Built-in brake chopper	100 percent braking capability	Reduces cost, saves space and simplifies wiring
Drive protection	Latest solutions to protect the drive and offer trouble-free use and the highest quality	The drive protects itself when power is connected to the motor terminals. I/O protected against short-circuit Coated boards included as standard
IP66/69k enclosure option	Makes drive suitable for hose down applications	Meets food hygiene standards in a wall-mounted enclosure
Brand labelling	Drive logo, control panel logo, manuals and box can be printed with machine builders logo and name	Drives and packaging badged to your design
RoHS compliance	Compliance achieved during 2007	Environmentally friendly drives

* For details of FlashDrop, see user interfaces in ABB general machinery drive section (page 18)

ABB general machinery drive

ACS355 - Ratings, types, voltages and prices

1-phase supply voltage 200-240 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	IP20 price	IP66 price
Nominal	Nom. output current	Output		A	dissipation	requirements		without	with
		A		Type gG	W	m³/h		control	control
kW	A							panel*	panel**
0.37	2.4	4.2	R0	10	48	+Nat Vent	ACS355-01E-02A4-2	£108	n/a
0.75	4.7	8.2	R1	16	72	24	ACS355-01E-04A7-2	£136	n/a
1.1	6.7	11.7	R1	20	97	24	ACS355-01E-06A7-2	£159	n/a
1.5	7.5	13.1	R2	25	101	21	ACS355-01E-07A5-2	£175	n/a
2.2	9.8	17.2	R2	35	124	21	ACS355-01E-09A8-2	£214	n/a

+ Ensure enough space around the unit - refer to the User's Manual for details

3-phase supply voltage 200-240 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	IP20 price	IP66 price
Nominal	Nom. output current	Output		A	dissipation	requirements		without	with
		A		Type gG	W	m³/h		control	control
kW	A							panel*	panel**
0.37	2.4	4.2	R0	10	42	+Nat Vent	ACS355-03E-02A4-2	£181	£468
0.55	3.5	6.1	R0	10	54	+Nat Vent	ACS355-03E-03A5-2	£189	£472
0.75	4.7	8.2	R1	10	64	24	ACS355-03E-04A7-2	£229	£545
1.1	6.7	11.7	R1	16	86	24	ACS355-03E-06A7-2	£254	£578
1.5	7.5	13.1	R1	16	88	21	ACS355-03E-07A5-2	£294	£630
2.2	9.8	17.2	R2	16	111	21	ACS355-03E-09A8-2	£386	£808
3	13.3	23.3	R2	25	140	52	ACS355-03E-13A3-2	£445	£1,075
4	17.6	30.8	R2	25	180	52	ACS355-03E-17A6-2	£477	£1,301
5.5	24.4	42.7	R3	63	285	71	ACS355-03E-24A4-2	£639	n/a
7.5	31.0	54.3	R4	80	328	96	ACS355-03E-31A0-2	£851	n/a
11	46.2	80.9	R4	100	488	96	ACS355-03E-46A2-2	£1,108	n/a

+ Ensure enough space around the unit - refer to the User's Manual for details

3-phase supply voltage 380-480 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	IP20 price	IP66 price
Nominal	Nom. output current	Output		A	dissipation	requirements		without	with
		A		Type gG	W	m³/h		control	control
kW	A							panel*	panel**
0.37	1.2	2.1	R0	10	35	+Nat Vent	ACS355-03E-01A2-4	£185	£392
0.55	1.9	3.3	R0	10	40	+Nat Vent	ACS355-03E-01A9-4	£195	£394
0.75	2.4	4.2	R1	10	50	13	ACS355-03E-02A4-4	£213	£408
1.1	3.3	5.8	R1	10	60	13	ACS355-03E-03A3-4	£242	£453
1.5	4.1	7.2	R1	16	69	13	ACS355-03E-04A1-4	£294	£515
2.2	5.6	9.8	R1	16	90	19	ACS355-03E-05A6-4	£341	£588
3	7.3	12.8	R1	16	107	24	ACS355-03E-07A3-4	£445	£761
4	8.8	15.4	R1	20	127	24	ACS355-03E-08A8-4	£506	£864
5.5	12.5	21.9	R3	25	161	52	ACS355-03E-12A5-4	£587	£1,022
7.5	15.6	27.3	R3	30	204	52	ACS355-03E-15A6-4	£761	£1,212
11	23.1	40.4	R3	50	301	71	ACS355-03E-23A1-4	£930	n/a
15	31.0	54.3	R4	80	408	96	ACS355-03E-31A0-4	£1,192	n/a
18.5	38.0	66.5	R4	100	498	96	ACS355-03E-38A0-4	£1,414	n/a
22	44.0	77.0	R4	100	588	96	ACS355-03E-44A0-4	£1,729	n/a

+ Ensure enough space around the unit - refer to the User's Manual for details
* Note: IP21 drives require a keypad for parameter alteration
** Note: IP66 drives are always delivered with the Assistant keypad

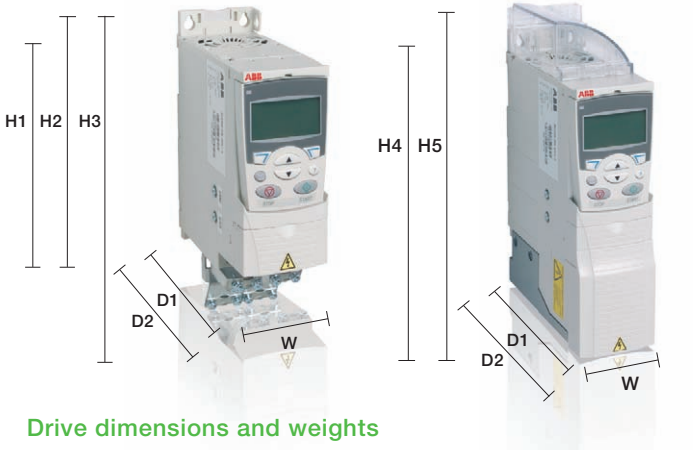
ABB general machinery drive

ACS355 – Dimensions, I/O and options

Control panel for ACS355

Control panel	Type	Price
Assistant control panel	ACS-CP-A	£84†
Basic keypad	ACS-CP-C	£23

† Price of control panel only when purchased with drive
Panel mounting kit and user interface descriptions, see page 18



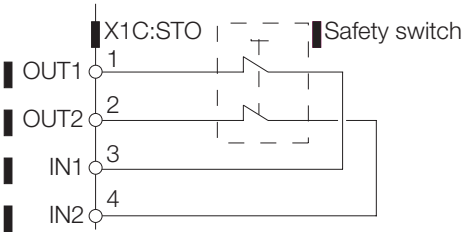
Drive dimensions and weights

	IP20 UL Open							NEMA 1/UL Type 1						IP66/67/UL Type 4x			
Frame size	H1 mm	H2 mm	H3 mm	W mm	D1 mm	D2 mm	Weight Kg	H4 mm	H5 mm	W mm	D1 mm	D2 mm	Weight kg	H mm	W mm	D1 mm	Weight Kg
R0	169	202	239	70	161	187	1.2	257	280	70	169	187	1.6	-	-	-	
R1	169	202	239	70	161	187	1.2	257	280	70	169	187	1.6	305	195	281	7.7
R2	169	202	239	105	165	191	1.5	257	282	105	169	191	1.9	-	-	-	-
R3	169	202	236	169	169	195	2.5	260	299	169	177	195	3.1	436	246	277	13
R4	181	202	244	260	169	195	4.4	270	320	260	177	195	5.0	-	-	-	-

H = Height
H1= Height without fastenings and clamping plate
H2 = Height with fastenings but without clamping plate
H3 = Height with fastenings and clamping plate
H4 = Height with fastenings and NEMA 1 connection box
H5 = Height with fastenings, NEMA 1 connection box and hood
W = Width
D1 = Standard depth
D2 = Depth with MREL or MTAC option

STO connections

The ACS355 has a dual channel STO (safe torque-off) input available, certified to BS EN 62061 and BS EN 13849-1



Options available

– Input and output chokes
– Brake chopper resistors (all drives in the ACS355 range have integral chopper)
– 1st. environment EMC filters - footprint style
– Low leakage EMC filters < 30mA leakage
– FlashDrop
– Fieldbus modules
– An extensive range of user interfaces is available - please see following pages

Typical control connections

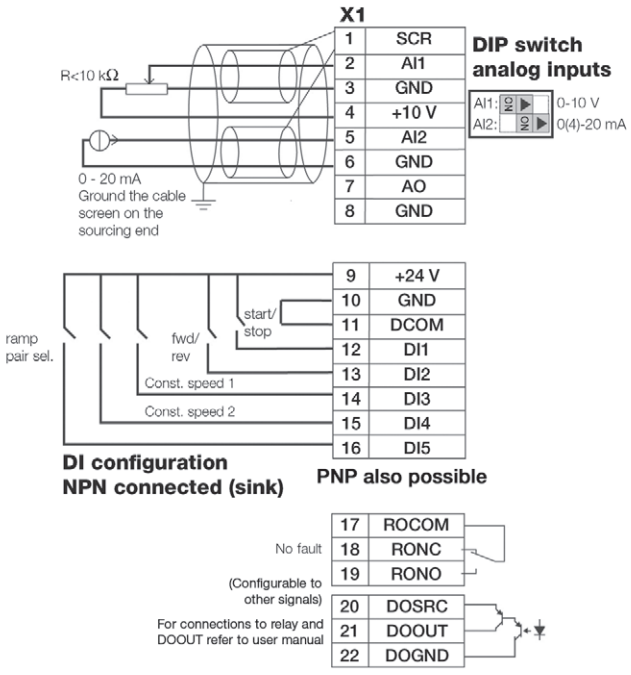


ABB general machinery drive

ACS355 – User interfaces

Assistant control panel

The Assistant control panel features a multilingual alphanumeric display for easy drive programming. The control panel has various assistants and a built-in help function to guide the user. It includes a real-time clock, which can be used during fault logging and in controlling the drive, such as start/stop. The control panel can be used for copying parameters for backup or for downloading to another drive. A large graphical display and soft keys make it extremely easy to navigate. For further information, see ABB standard drive section on page 23.

Basic control panel

The Basic control panel features a single line numeric display. The panel can be used to control the drive, set the parameter values or copy them from one drive to another, or view changes.

Panel cover

The panel cover protects the drive when no control panel is used. The ABB general machinery drive is delivered with a panel cover as standard. In addition, there are two alternative control panels available as options, see above.

NEMA 1 kit

The NEMA 1 kit is a convenient cover which is added to the drive and enables easy wall-mounting. It includes a connection box for finger protection, conduit tube installation and a hood for protection against dirt and dust.

Panel mounting kit, IP54 and IP66

The panel mounting kits enable mounting of control panels onto cabinet doors. These kits include a 3 m extension cable, a gasket, mounting screws and a mounting template - two versions are now available, IP54 and IP66. The IP66 has an additional keypad membrane cover.

Relay extension module

Add an additional three relays to the ACS355 to allow greater use of the drives program. Fits behind the keypad.

Potentiometer

Potentiometer with two switches: start/stop and forward/reverse direction. No external power source is needed for the potentiometer. Fits to the drive.

FlashDrop

Programme the drive whilst still in the box, with no power. Perfect for OEMs and machine builders. FlashDrop is a powerful palm-sized tool for fast and easy parameter selecting and setting. It gives the possibility to hide selected parameters to protect the machine. The tool stores 20 parameter sets, which can be moved between a PC and a drive. Safe programming during machine building production.

Fieldbus interfaces

Extensive range of plug-in fieldbus interfaces, allowing connection to Profibus, DeviceNet, CanOpen, Modbus RTU and Ethernet, and others

24V “live kepad” options

There are two ways of powering the fieldbus modules, so that they operate when the main power is removed.

FEPA - maintains power to the fieldbus module only

MPOW - Powers the fieldbus module, the control card, the drive I/O and the drive keypad, generating the functionality commonly known as ‘live keypad’ operation.

DriveWindow Light PC tool

DriveWindow Light is a parameterisation and commissioning tool used to set-up and commission the drive. Monitoring and diagnostic facilities are included, as well as a local control panel. Wizards are included to guide the user through the most commonly performed tasks.

ABB high performance machinery drive

0.75 kW to 110 kW, ACSM1
Supply voltage 380 - 480 V
Motor control method - Enhanced DTC

What is an ABB high performance machinery drive?

ABB high performance machinery drives provide high performance torque, speed and motion control for demanding machines. The following is an overview. For more information please contact ABB.

Where can it be used?

ABB high performance machinery drives can control standard induction asynchronous motors as well as permanent magnet synchronous servo motors with a variety of feedback devices.

ABB high performance machinery drives are ideal for any demanding machinery application, including:
– Printing
– Film and foil converting
– Cranes
– Elevators/lifts
– Automatic storage
– Flying and rotary shears
– Winders
– Packaging machines
– Textile machines
– Wire and cable machinery

Highlights

– For demanding machinery applications
– One drive for all motor types
– For synchronous and induction motors
– Adaptable design with modular, compact hardware
– Memory unit for easy drive management and re-commissioning
– Wide range of feedback interfaces
– Solution programming to extend drive functions, DriveStudio (IEC61131 compatible)
– Modular and compact design, includes the functionality needed for the application
– Safe torque-off (SIL3 rated), TÜV approved
– Complemented by the ABB general machinery drive (see pages 15-18)
– Further control options can be realised when the drive is used with the ABB AC500 PLC

Common DC link and regenerative capability

The ABB high performance machinery drive can also be supplied with an active rectifier. This allows common DC link schemes to be designed. Other drives can be supplied by this common DC link, including the ABB general machinery drive. Full regenerative capability is possible with this rectifier and renewable energy applications become possible.

Lift/elevator control

Specific lift/elevator application control program available, tailored for the lift industry

For more details, please refer to Technical Catalogue 3AFE68675073

Speed and torque control

– Open and closed loop DTC
– For synchronous and asynchronous motors

Motion control

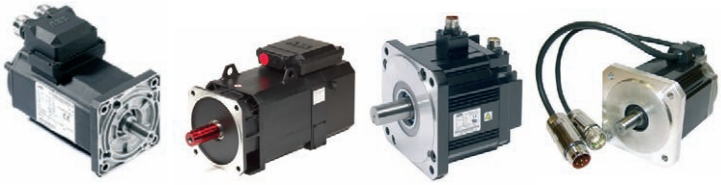
In addition to speed and torque control, ABB high performance machinery drive also offers motion control:
– Point-to-point positioning with extensible positioning profile sets
– Synchronisation (encoder feedback or drive-to-drive link)
– Register control based on fast probe inputs
– Multiple homing methods
– Pre-written motion blocks for ABB PLCs

DTC (direct torque control)

ABB's highly accurate motor control platform, has gained extensive acceptance from ABB industrial drive customers for over a decade. DTC fulfils demanding machine builders' requirements.

Motors

ABB can also supply suitable motors and cable sets to complete the machinery drive offering.



9C range **HDP range** **MS range** **MS range**

ABB standard drive

0.75 kW to 355 kW, ACS550
Supply voltage 380-480 V (230 V)
Motor control method - scalar, vector (open and closed loop)

What is an ABB standard drive?

The ABB standard drive is simple to buy, install, configure and use, saving considerable time. It is widely available through ABB's distributors. The drive has a common user and process interface, common software tools for sizing, commissioning, maintenance and common spare parts. A wide range of fieldbus options gives excellent connectivity and new energy monitoring allows energy management.

Where can it be used?

The ABB standard drive can be used in a wide range of industries. Typical applications include pump and fan, amongst many others. The vector motor control means the drive can be used to fulfil the needs of reasonably demanding applications of all kinds. For highly demanding torque applications, the ABB industrial drive with DTC should be chosen. The ABB standard drive is ideal in those situations where there is a need for simplicity to install, commission and use and where reasonable amounts of flexibility and functionality are required.

Highlights

– Quick installation
– Rapid start-up
– Trouble-free use
– Easy interfacing

For more details, please refer to Technical Catalogue 3AFE64792857

– Wide power range in wall-mounted IP21 and IP54 variants
– Assistant control panel for intuitive use
– Patent pending swinging choke for superior harmonic reduction
– Sensorless vector and scalar control
– Integral EMC filter for 1st and 2nd environment as standard
– Flexible fieldbus system with built-in Modbus and numerous internally mountable fieldbus adapters
– New energy monitoring features record energy, CO_2 and money saved

Main features

Feature	Advantage	Benefit
FlashDrop*	Faster and easier drive set up and commissioning for volume manufacturing	Fast, safe and trouble-free method of programming available without powering up the drive - patented
Application macros	Ready-made macros for common applications	Fast single parameter set-up
Assistant control panel	Two softkeys, function of which changes according to the state of the panel. Built-in "Help" button, giving programming hints. Real-time clock, allows timed tracing of faults and setting of parameters to activate functions at various times of day. Changed parameters menu also included	Easy commissioning - Start-up assistant User friendly maintenance - Maintenance assistant Rapid fault diagnosis - Diagnostic assistant Quick access to all parameter changes - separate list
Clone drives	Copy parameters from drives of differing rating or software versions	Easy to copy parameters to other drives, reducing commissioning times
Programmable customer load curve	8-point load curve set during commissioning, with under and overload regions, as well as alarm conditions	Allows precise monitoring of changes in plant conditions and early warning of potential problems
Brake chopper	Built-in up to 11 kW	Reduced cost
Chokes	Swinging DC chokes - matches the right inductance to the right load, thereby suppressing and reducing harmonics	Reduces Total Harmonic Distortion (THD) emissions up to 25 percent
EMC	1st and 2nd environment RFI filters as standard	No need for additional external filtering
Fieldbus	Built-in Modbus using RS 485 Optional plug-in fieldbus modules	Reduced cost, full access to industrial networks
Sensorless vector control	Improved motor control performance	Enables wider range of applications to be tackled
Low peak volts and du/dt	Motor peak voltage and rate of rise meets IEC60034-17	Kind to motor windings
RoHS compliance	Compliance achieved during 2007	Environmentally friendly drives

* For details of FlashDrop, see user interfaces (page 23)

ABB standard drive

ACS550 – Variants, ratings, types, voltages and prices

ABB standard drive variants

Wall-mounted - 0.75 to 160 kW, 380 - 480 V (230 V also available)

– Wall-mounted, frame sizes R1-R6
– IP21 as standard, IP54 as option
– 55 percent size reduction at 160 kW
– Built-in EMC filter
– Standard software, easy to configure
– Built-in Modbus interface
– Cable connection box
– Brake chopper in frame sizes R1-R2
– Assistant control panel
– Built-in patented swinging choke
– Sensorless vector control, scalar control
– FlashDrop compatible
– RoHS compliant

Free-standing - 110 to 355 kW, 380 - 480 V

– Free-standing, frame sizes R7-R8
– IP21 as standard, very compact design
– Built-in EMC filter
– Standard software, easy to configure
– Built-in Modbus interface
– Pedestal unit on wheels, easy handling
– Assistant control panel
– Sensorless vector control, scalar control
– Free-standing units are not FlashDrop compatible
– Not RoHs compliant
– For dimensions and prices, please contact ABB

Types, ratings and dimensions
3-phase supply voltage 380-480 V

†Ratings Normal use P_N kW	I_{2N} A	Frame A	Fuse A Type gG	Heat dissipation W	Cooling requirements m^3/h	Type	IP21 price without control panel*	IP54 price without control panel*
1.1	3.3	R1	10	40	44	ACS550-01-03A3-4	£399	£473
1.5	4.1	R1	10	52	44	ACS550-01-04A1-4	£504	£557
2.2	5.4	R1	10	73	44	ACS550-01-05A4-4	£525	£588
3	6.9	R1	10	97	44	ACS550-01-06A9-4	£578	£630
4	8.8	R1	10	127	44	ACS550-01-08A8-4	£651	£735
5.5	11.9	R1	16	172	44	ACS550-01-012A-4	£788	£840
7.5	15.4	R2	16	232	88	ACS550-01-015A-4	£914	£987
11	23	R2	25	337	88	ACS550-01-023A-4	£1,113	£1,176
15	31	R3	35	457	134	ACS550-01-031A-4	£1,428	£1,554
18.5	38	R3	50	562	134	ACS550-01-038A-4	£1,859	£1,995
22	45	R3	50	667	134	ACS550-01-045A-4	£2,174	£2,279
30	59	R4	63	907	280	ACS550-01-059A-4	£2,646	£2,846
37	72	R4	80	1120	280	ACS550-01-072A-4	£3,066	£3,255
45	87	R4	125	1440	280	ACS550-01-087A-4	£3,791	£4,053
55	125	R5	160	1940	350	ACS550-01-125A-4	£4,483	£4,794
75	157	R6	200	2310	405	ACS550-01-157A-4	£4,819	£5,130
90	180	R6	250	2810	405	ACS550-01-180A-4	£6,134	£6,641
110	195	R6	250	3050	405	ACS550-01-195A-4	£7,405	£7,912
132	245	R6a	250	3050	405	ACS550-01-246A-4	£9,095	£9,602
160	290	R6a	350	3050	405	ACS550-01-290A-4	£10,748	£11,255

Includes EMC Filter
* Control panel is required for programming and set-up - see below
† Heavy duty ratings available, when higher overload requirements are needed; contact ABB

Control panel for ACS550

Control panel	Type	Price
Assistant control panel	ACS-CP-A	£84**

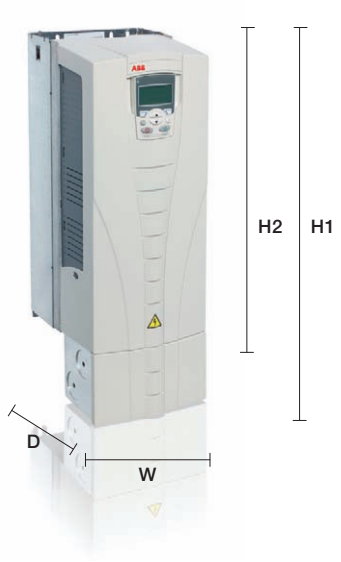
** Price of control panel only when purchased with drive

ABB standard drive

ACS550 – Dimensions, I/O and options

Drive dimensions and weights

Frame size	IP21 / UL open					IP54 / UL type 12			
	H1	H2	W	D	Weight	H	W	D	Weight
	mm	mm	mm	mm	Kg	mm	mm	mm	Kg
R1	369	330	125	212	6.5	449	213	234	8.2
R2	469	430	125	222	9	549	213	245	11.2
R3	583	490	203	231	16	611	257	253	18.5
R4	689	596	203	262	24	742	257	284	26.5
R5	739	602	265	286	34	776	369	309	38.5
R6	880	700	300	400	69	924	410	423	80
R6a	986	700	302	400	73	1119	410	423	84



H1 = Height with cable connection box
H2 = Height without cable connection box
W = Width
D = Depth

Brake units and choppers technical data

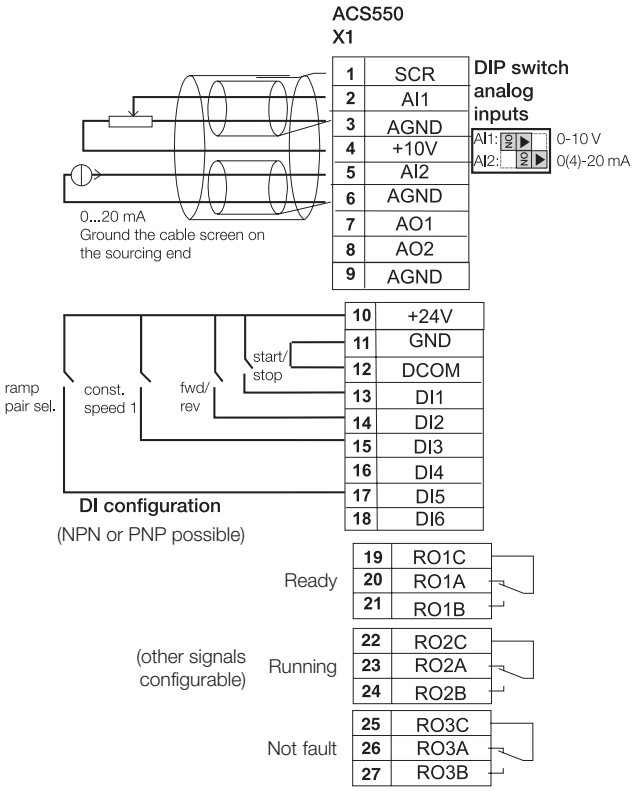
Frequency converter input voltage	Resistor ohm	Continuous output W	Max. output 20 s W	Brake unit type code
200 - 240 V AC	32	2000	4500	ACS-BRK-C
380 - 480 V AC	32	2000	12000	ACS-BRK-C
200 - 240 V AC	10.5	7000	14000	ACS-BRK-D
380 - 480 V AC	10.5	7000	42000	ACS-BRK-D

Chopper dimensions

Width (W) mm	Height (H) mm	Depth (D) mm	Weight kg	Brake unit type code
150	500	347	7.5	ACS-BRK-C
270	600	450	20.5	ACS-BRK-D

Typical control connections

These connections are shown as examples only. Please refer to the ACS550 User's Manual – Installations, for more detailed information and for different I/O configurations.



Available options

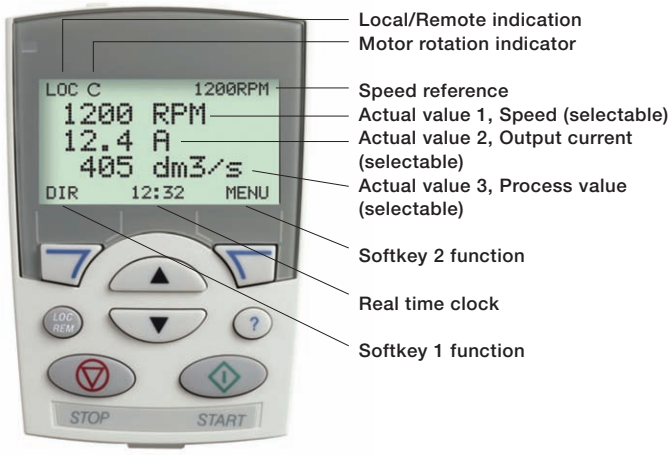
– IP54 protection class (frames R1-R6a)
– Assistant control panel is available; see "User interfaces" on page 23
– Door mount kits available for keypad
– Relay output extension, giving three extra relays; see page 23
– Encoder feedback option available
– An extensive range of fieldbus modules is available; see page 23

ABB standard drive

ACS550 – User interfaces

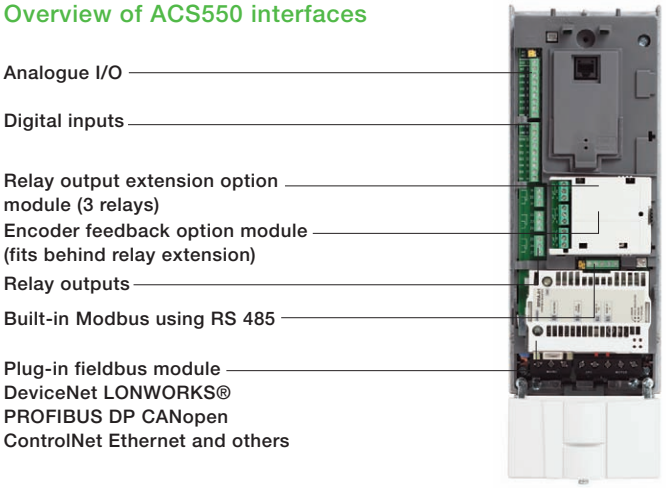
Assistant control panel

For easy drive programming, a detachable, multilingual alphanumeric Assistant control panel is offered as standard. The control panel has various assistants and a built-in help function to guide the user. It includes a real time clock, which can be used during fault logging and in controlling the drive, such as start/stop at certain times of the day. The control panel can be used for copying parameters for back-up or for downloading to another drive. A large graphical display and soft-keys make it extremely easy to navigate.



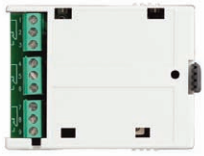
	Name	Function
	Start	Initiates operation of drive
	Stop	Ceases operation of drive
	Up	Changes parameters and their value/ increases reference
	Down	Changes parameters and their value/ decreases reference
	Loc/Rem	Changes drive state from local control (control panel) to remote control (I/O or other external source)
	HELP	Built-in “Help” button
	Softkey 1	Function changes according to state of panel
	Softkey 2	Function changes according to state of panel

Overview of ACS550 interfaces



Relay extension

An extra 3 volts free change-over relays can be added to the ACS550 by requesting an OREL module.



Panel mounting kit, IP54 and IP66

The panel mounting kit enables mounting of control panels on cabinet doors. These kits include a 3 m extension cable, a gasket, mounting screws and a mounting template - two versions are now available, IP54 and IP66. The IP66 has an additional keypad membrane cover.

FlashDrop

A powerful palm-sized tool for fast and easy parameter setting, ideal for programming many drives. Programming in the box - unpowered. Ideal for OEMs as programming can be left until the moment before commissioning, or at the end of the production line, making it a safe option.

Fieldbus modules and fieldbus

An extensive range of fieldbus modules are available to allow connection to all the major industrial protocols. The drive has an RS485 Modbus interface built-in.

DriveWindow Light PC tool

DriveWindow Light is a parameterisation and commissioning tool used to set-up and commission the drive. Monitoring and diagnostic facilities are included, as well as a local control panel. Wizards are included to guide the user through the most commonly performed tasks.

ABB standard drives for fans and pumps

0.37 kW to 22 kW, ACS310
Supply voltage 200 – 480 V, 3-phase only
Motor control method – Scalar (quadratic/squared torque only)

What is an ABB standard drive for fans and pumps?

The ABB standard drives family is extended to include a dedicated fan and pump controller designed for squared-torque applications such as pumps, booster pumps and centrifugal fans.

The drive design includes a powerful set of features which benefit pump and fan applications including built-in PID controllers and PFC (pump and fan control). The drives also have pre-programmed protection functions such as pipe cleaning (anti-jam) and duty standby functionality.

These features, combined with pre-programmed application macros; an intuitive user interface; and several assistant screens, speed up the installation, parameter setting and commissioning of the drive.

Where can it be used?

The new ABB standard drive's software features are ideal for solving the challenges and issues surrounding pumping in general, and those of water and wastewater in particular.

OEMs dealing with fans and pumps will find a powerful cost effective package for pumping and fan applications including: booster pumps, submersible pumps, irrigation pumps, centrifugal fans.

For more details, please refer to Technical Catalogue 3AUA0000051082

The drive is also designed to compliment the features offered by the industry specific products for water and wastewater.

Highlights

- Pump and fan features such and pump and fan control (PFC and SPFC), for multi-pump and soft fill control
- Pipe cleaning (anti-jam) and pipe fill functions
- Multiple PID set points, allowing for automatic duty/assist/standby schemes to be implemented
- Energy efficiency counters, real-time clock
- Energy optimiser – optimises the motor control for the application
- Load analyser for optimised dimensioning of the drive, motor and process
- Embedded Modbus RS-485 fieldbus interface
- FlashDrop tool for fast parameter setting, without mains power

Main features

Feature	Advantage	Benefit
Pump and fan control (PFC) feature to control pumps and fans in parallel	One drive controls several pumps or fans and eliminates the need for an external programmable logic controller Interlock function enables one motor to be disengaged from the mains supply while others continue operating in parallel	Saves cost of additional drives and external PLC Longer life for pump or fan system while reducing maintenance time and costs. Maintenance can be carried out safely without stopping the process
Soft pump and fan control feature (SPFC)	Reduces unwanted pressure peaks in pumps and pipelines when an auxiliary motor is started	Reduces maintenance costs Longer life for pump or fan system
Pump protection functions	Pre-programmed features like: Pipe cleaning (anti-jamming), inlet/outlet pressure supervision and detection of under or over load for preventive maintenance	Reduces maintenance costs Smoother processes: improved and optimised system Longer life for pump and fan system, reduced maintenance costs
Energy monitoring and optimising features	Drive monitors the saved energy compared to equivalent DOL operation Drive controls the motor voltage dependant on the load	Energy savings presented in local currency and CO_2 Consumed energy optimised across the speed and load range
Full output current at 50°C ambient	Drive can be operated in ambient temperatures up to 50°C without de-rating the output current	Optimised drive dimensioning for wide temperature range
Unified height and depth	Optimum installation layout, as all drive frames are the same height – only the width changes	Space savings. Easier to lay the cabinet back panel out
Best-in-class user interfaces	Assistant and Basic keypads with intuitive operation. Short and long menus, Assistants and wizards for ease of use	Users are supported as they program the drive, can tailor the open menu views to suite there customer needs
FlashDrop*	Faster and easier drive set up and commissioning for volume manufacturing	Fast, safe and trouble-free method to set up and commission without powering up the drive - patented
RoHS compliance	Compliance achieved during 2007	Environmentally friendly drives

* For details of FlashDrop, see user interfaces (page 27)

ABB standard drives for fans and pumps

ACS310 – Ratings, types, voltages and prices

3-phase supply voltage 200-240 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	IP20 price
Nominal	Nom. output current	Output		A	dissipation	requirements		without control
kW	A	A		Type gG	W	m³/h		panel*
0.37	2.6	4.2	R0	10	42	+Nat Vent	ACS310-03E-02A6-2	£172
0.55	3.9	6.1	R0	10	54	+Nat Vent	ACS310-03E-03A9-2	£180
0.75	5.2	8.2	R1	15	64	24	ACS310-03E-05A2-2	£218
1.1	7.4	11.7	R1	15	86	24	ACS310-03E-07A4-2	£241
1.5	8.3	13.1	R1	15	88	21	ACS310-03E-08A3-2	£279
2.2	10.8	17.2	R2	20	111	21	ACS310-03E-10A8-2	£366
3	14.6	23.3	R2	30	140	52	ACS310-03E-14A6-2	£415
4	19.4	30.8	R2	35	180	52	ACS310-03E-19A4-2	£445
5.5	26.8	42.7	R3	60	285	71	ACS310-03E-26A8-2	£607
7.5	34.1	54.3	R4	80	328	96	ACS310-03E-34A1-2	£808
11	50.8	80.9	R4	100	488	96	ACS310-03E-50A8-2	£1,054

+ Ensure enough space around the unit - refer to the User's Manual for details
* Drives require a control panel for parameter alteration
For 50°C ratings contact ABB

3-phase supply voltage 380-480 V

Nominal ratings		Max	Frame	Fuse	Heat	Cooling	Type	IP20 price
Nominal	Nom. output current	Output		A	dissipation	requirements		without control
kW	A	A		Type gG	W	m³/h		panel*
0.37	1.3	2.1	R0	10	35	+Nat Vent	ACS310-03E-01A3-4	£167
0.55	2.1	3.3	R0	10	40	+Nat Vent	ACS310-03E-02A1-4	£176
0.75	2.6	4.2	R1	10	50	13	ACS310-03E-02A6-4	£193
1.1	3.6	5.8	R1	10	60	13	ACS310-03E-03A6-4	£214
1.5	4.5	7.2	R1	15	69	13	ACS310-03E-04A5-4	£279
2.2	6.2	9.8	R1	15	90	19	ACS310-03E-06A2-4	£308
3	8	12.8	R1	20	107	24	ACS310-03E-08A0-4	£396
4	9.7	15.4	R1	25	127	24	ACS310-03E-09A7-4	£450
5.5	13.8	21.9	R3	30	161	52	ACS310-03E-13A8-4	£522
7.5	17.2	27.3	R3	35	204	52	ACS310-03E-17A2-4	£688
11	25.4	40.4	R3	50	301	71	ACS310-03E-25A4-4	£840
15	34.1	54.3	R4	80	408	96	ACS310-03E-34A1-4	£1,079
18.5	41.8	66.5	R4	100	498	96	ACS310-03E-41A8-4	£1,258
22	48.4	77.0	R4	100	588	96	ACS310-03E-45A4-4	£1,538

+ Ensure enough space around the unit - refer to the User's Manual for details
* Drives require a control panel for parameter alteration
For 50°C ratings contact ABB

Control panel for ACS310

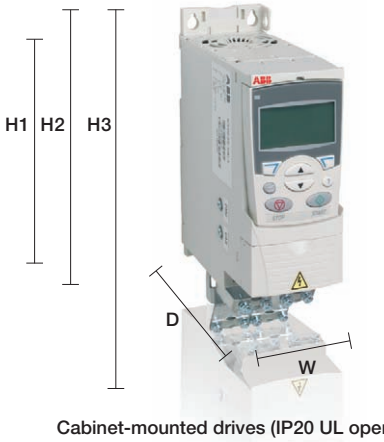
Control panel	Type	Price
Assistant control panel	ACS-CP-A	£84**
Basic keypad	ACS-CP-C	£23

** Price of control panel only when purchased with drive
Panel mounting kit and user interface descriptions, see page 27

ABB standard drives for fans and pumps

ACS310 – Dimensions, I/O and options

Drive dimensions and weights



Cabinet-mounted drives (IP20 UL open)

Wall-mounted drives (NEMA 1)

	IP20 UL Open						NEMA 1/UL Type 1				
Frame size	H1 mm	H2 mm	H3 mm	W mm	D mm	Weight Kg	H4 mm	H5 mm	W mm	D mm	Weight kg
R0	169	202	239	70	161	1.1	257	280	70	169	1.5
R1	169	202	239	70	161	1.3	257	280	70	169	1.7
R2	169	202	239	105	165	1.5	257	282	105	169	169
R3	169	202	236	169	169	2.9	260	299	169	177	3.5
R4	181	202	244	260	169	4.4	270	320	260	177	5.0

H1 = Height without fastenings and clamping plate
H2 = Height with fastenings but without clamping plate
H3 = Height with fastenings and clamping plate
H4 = Height with fastenings and NEMA 1 connection box
H5 = Height with fastenings, NEMA 1 connection box and hood
W = Width
D = Depth

Options available

– Input and output chokes
– ACS310 has no braking options
– 1st environment EMC filters - footprint style
– Low leakage EMC filters < 30mA leakage
– FlashDrop
– An extensive range of user interfaces is available - please see following pages

Typical control connections

– All I/O are programmable for other configurations

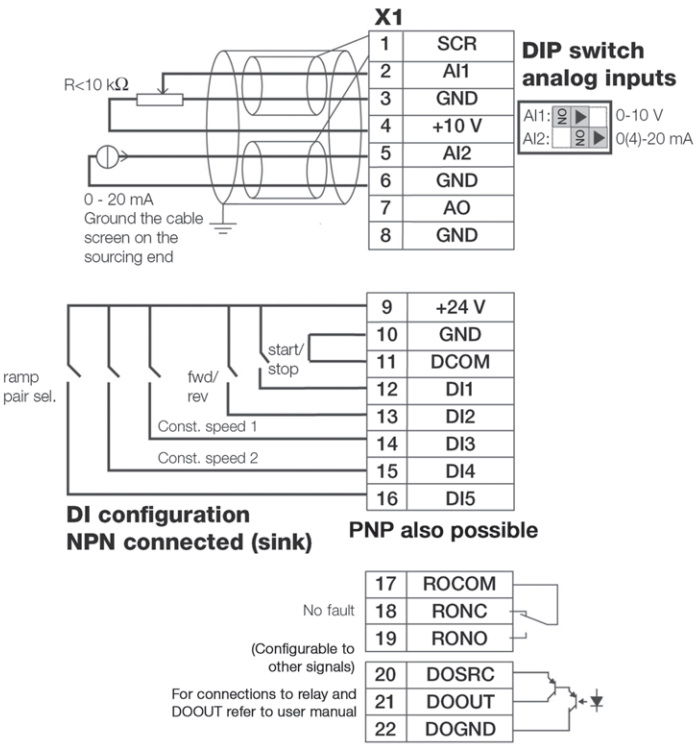


ABB standard drives for fans and pumps

ACS310 – User interfaces

Assistant control panel

The Assistant control panel features a multilingual alphanumeric display for easy drive programming. The control panel has various assistants and a built-in help function to guide the user. It includes a real time clock, which can be used during fault logging and in controlling the drive, such as start/stop. The control panel can be used for copying parameters for backup or for downloading to another drive. A large graphical display and softkeys make it extremely easy to navigate. For further information, see ABB standard drive section on page 23.

Basic control panel

The Basic control panel features a single line numeric display. The panel can be used to control the drive, set the parameter values or copy them from one drive to another.

Panel cover

The panel cover protects the drive's connection when no control panel is used. The ABB standard drive is delivered with a panel cover as standard. In addition, there are two alternative control panels available as options, see above.

NEMA 1 kit

The NEMA 1 kit is a convenient cover which is added to the drive and enables easy wall-mounting. It includes a connection box for finger protection, conduit tube installation and a hood for protection against dirt and dust.

Panel mounting kit, IP54 and IP66

The panel mounting kit enables mounting of control panels on cabinet doors. These kits include a 3 m extension cable, a gasket, mounting screws and a mounting template - two versions are now available, IP54 and IP66. The IP66 has an additional keypad membrane cover.

Relay extension module

Add an additional three relays to the ACS310 to allow greater use of the PFC program. Fits behind the keypad.

Potentiometer

Potentiometer with two switches: start/stop and forward/reverse direction. No external power source is needed for the potentiometer.

FlashDrop

Programme the drive whilst still in the box, with no power. Perfect for OEMs and machine builders. FlashDrop is a powerful palm sized tool for fast and easy parameter selecting and setting. It gives the possibility to hide selected parameters to protect the machine. The tool stores 20 parameter sets, which can be moved between a PC and a drive. Safe programming during machine building production.

Fieldbus communications

ACS310 has no industrial fieldbus interfaces, but it does have an RS485 Modbus communications link built-in. This link can be used to communicate to industrial HMI's or remote monitoring devices, or to a fieldbus via a suitable gateway.

DriveWindow Light PC tool

DriveWindow Light is a parameterisation and commissioning tool used to set-up and commission the drive. Monitoring and diagnostic facilities are included, as well as a local control panel. Wizards are included to guide the user through the most commonly performed tasks.

ABB industrial drive

0.55 kW to 2,800 kW, ACS800
Supply voltage 380-690 V (230 V)
Motor control method: DTC

What is an ABB industrial drive?

ABB industrial drives are highly flexible AC drives that can be customised to meet the precise needs of many industrial applications. The drives cover a wide range of powers and voltages, including voltages up to 690 V. ABB industrial drives can be built in a number of differing formats: wall mounted, free standing, cabinet, industrial kits, multidrives or liquid cooled. This section describes the most popular styles. Page 41 describes other variants. Order-based customisation is an integral part of the offering.

Where can it be used?

The ABB industrial drive is equipped with the premium motor control platform, DTC, and as such is ideally suited for the most demanding industrial applications, like high performance centrifuges as well as constant torque applications such as cranes, winders, hoists, extruders and heavy conveyors. Applications with high breakaway torque, like rubber mixers and highly precise applications like paper machines and engine dynamometers are easily handled. The drive has ATEX certification with ABB's Ex d, Ex de, Ex nA and Ex tD motors and has marine certification for Lloyds, DNV and ABS.

Highlights

- Blanket ATEX certification (Ex) with ABB motors
- Specialised software variants for selected applications
- Adaptive programming - like having a PLC inside
- Common user and process interface with fieldbus
- Common software tools for sizing and commissioning
- 6-pulse, 12-pulse, low harmonic, 4Q, air-cooled, water-cooled, flange mounting
- Innovative hardware variants
- DTC (direct torque control) superior motor performance
- Flexibility to programme more advanced applications

Main features

Feature	Advantage	Benefit
Direct torque control	Full torque at zero speed without encoder Accurate speed and torque control	Consistently excellent performance ensures that drive is not the limiting factor in process
Built-to-order	Customer can specify a wide range of options and build variants. Loaded with application specific software	Always meets application needs, tailored for the customer
Adaptive programming	Small PLC inside your drive as standard 15 programmable function blocks. Up to 200 blocks by loading 'multiblock'	Needs no additional hardware Adapt the drive to the specific needs of the project
Dedicated software loading packages	Industry specific software, fully researched, factory written and fully supported e.g. crane, winder, winch etc	Solve the application with very little effort
Application macros	Popular I/O configurations, pre-written	Fast settings for many applications
Brake choppers	Built into all units (when ordered)	Reduced costs, high performance, internal monitoring No additional space or installation time needed
Safe torque-off	TÜV approved safety feature SIL2/PL d	Satisfies the need for latest machinery directive (when ordered)
Low peak volts and du/dt	Motor peak voltage and rate of rise meets IEC60034-17	Kind to motor windings
Compact size	Contains EMC filter and chokes inside the drive	No extra space or cabling is needed
Cooling fan	Silent long-lifetime cooling fan that switches on and off	Reduced maintenance, time and running costs
EMC	2nd environment RFI filters as standard 1st environment optional	No need for additional external filtering, additional space, or additional cabling between drives and filter
Fieldbus gateway	Snap-on module that is easily mounted inside drive	Automation system independent of drive company
I/O	Extensive and flexible standard and expansion I/O provides additional analogue or digital connections	No need for additional space or cabling
Start-up assistant	Guides user through all essential settings without going to parameter list	Easy set-up of parameters, your own language, on-line info system always available
Huge range of hardware variants	Special variants for wall, cabinet mount, 4Q, low harmonic, pre-built cabinets, drive kits, water-cooled	There is always an ABB industrial drive variant that fits the specification and requirements
Liquid cooled drives	Most compact fully enclosed drive on the market Fully certified for marine use	Low losses to control room, low noise, totally enclosed for harsh environments

ABB industrial drive

ACS800 – Variants, ratings voltages and prices

Wall-mounted single drives

Series ACS800-01

– 0.55 to 160 kW, (230 - 690 V)
– 55 percent size reduction at 160 kW
– IP21 as standard, IP55 as option
– Wide range of built-in options
– Optional cable box for SWA cables
– Coated boards and internal I/O options
– Built-in brake chopper
– EMC filter for 1st environment, restricted distribution according to EN 61800-3 - optional
– EMC filter for 2nd environment, unrestricted distribution according to EN 61800-3 - standard
– Internal fieldbus options
– ACS800-01 is type tested for marine applications
– Blanket certification with ABB ATEX motors

For further information, see Technical Catalogue 3AFE 68375126 EN

Three phase supply voltage 380, 400 or 415 V. The power ratings are valid at nominal voltage (400 V)

No-overload use		Light overload		Heavy-duty use		Max output	Frame	Fuse	Heat dissipation	Cooling requirements	Type	IP21	IP55
$P_{cont.\ max}$ kW	$I_{cont.\ max}$ A	P_N kW	I_N A	P_{hd} kW	I_{hd} A	A		A †Type gG	W	m^3/h		Price with keypad	Price with keypad
1.5	5.1	1.5	4.7	1.1	3.4	6.5	R2	10	100	35	ACS800-01-0003-3	£1,044	£1,226
2.2	6.5	2.2	5.9	1.5	4.3	8.2	R2	10	120	35	ACS800-01-0004-3	£1,086	£1,268
3	8.5	3	7.7	2.2	5.7	10.8	R2	10	140	35	ACS800-01-0005-3	£1,160	£1,342
4	10.9	4	10.2	3	7.5	13.8	R2	16	160	35	ACS800-01-0006-3	£1,317	£1,499
5.5	13.9	5.5	12.7	4	9.3	17.6	R2	16	200	35	ACS800-01-0009-3	£1,454	£1,636
7.5	19	7.5	18	5.5	14	24	R3	20	250	69	ACS800-01-0011-3	£1,625	£1,869
11	25	11	24	7.5	19	32	R3	25	340	69	ACS800-01-0016-3	£1,867	£2,111
15	34	15	31	11	23	46	R3	40	440	69	ACS800-01-0020-3	£2,171	£2,415
22	44	18.5	41	15	32	62	R4	50	530	103	ACS800-01-0025-3	£2,582	£2,905
30	55	22	50	18.5	37	72	R4	63	610	103	ACS800-01-0030-3	£2,949	£3,272
37	72	30	69	22	49	86	R5	80	810	250	ACS800-01-0040-3	£3,226	£3,573
45	86	37	80	30	60	112	R5	100	990	250	ACS800-01-0050-3	£3,898	£4,245
55	103	45	94	37	69	138	R5	125	1190	250	ACS800-01-0060-3	£4,580	£4,927
75	145	75	141	45	100	170	R5	160	1440	405	ACS800-01-0075-3	£4,916	£5,263
90	166	75	155	55	115	202	R6	200	1940	405	ACS800-01-0100-3	£6,248	£6,814
110	202	90	184	75	141	282	R6	224	2310	405	ACS800-01-0120-3	£7,392	£7,958
110	225	110	220	90	163	326	R6	250	2810	405	ACS800-01-0135-3	£7,520	£8,086
132	260	132	254	110	215	326	R6	315	3260	405	ACS800-01-0165-3	£9,209	£9,775
160	290	160	285	132	234	351	R6a	315	4200	405	ACS800-01-0205-3	£10,863	£11,429

† For fuse selection, refer to the hardware manual, weak networks may require aR fuses
Other ratings and voltages are available, 230 V, 500 V, 690 V. Price on application. Includes 2nd environment EMC filter and control panel

ABB industrial drive

ACS800-01 – Dimensions and options

Dimensions and weights

	IP21					IP55			
Frame size	H1 mm	H2 mm	W1 mm	Depth mm	Weight kg	H mm	W mm	Depth mm	Weight kg
R2	405	370 [1)]	165	226	9	528	263	241	16
R3	471	420 [1)]	173	265	14	528	263	273	18
R4	607	490 [1)]	240	274	26	774	377	278	33
R5	739	602 [1)]	265	286	34	775	377	308	51
R6, R6a*	880*	700 [1)]	300	399	67*	923	420	420	77

H1 = Height with cable connection box
H2 = Height without cable connection box
*** R6a: In -0205-3, H1 is 977 mm and weight is 70 kg**
[1)] ACS800-01 without cable connection box does not fulfil IP21 requirements

Options for ACS800-01

ACS800-01 is a wall mounted drive, so the options fit inside:
- IP55 variant
- UK gland box to accommodate SWA cable
- Different levels of EMC compliance
- SIL2/PL d safe torque-off interface (unit mounts outside the drive)
- Coated boards
- Extended warranty
- Marine certification mounts and kits

All ABB industrial drives use the same common options and user interfaces. These are detailed on page 36.
- The drive has two slots for I/O and fieldbus expansion and one optical interface slot (an additional mother board can also be added – giving three more slots)
- I/O modules can be chosen from analogue expansion, digital expansion, encoder and resolver feedback options
- Fieldbus modules are always fixed to slot 1 and all of the major industrial fieldbus modules are available
- The drive can be ordered with specially designed application specific software variants. There are 17 variants available. For example, crane, master-follower, winder control, etc. The advantage of selecting these pre-written software variants, is that they have been written to cover the market requirements, they are tested and certified by the factory and come complete with a user manual and cabling instructions.

User Interfaces

Please refer to page 36 for details of the ACS800 common user interfaces.

ABB industrial drive

ACS800 – Variants, ratings, types and prices

Chassis-mounted single drive
Series ACS800-04 and ACS800-04M

– Specifically designed for system integration
– 0.55 to 1,900 kW (230 V - 690 V)
– IP00 kits or IP20 modules depending on frame size
– R1-R6 frames are back sheet mounted; R7 and R8 stands on cabinet floor; R8i wheels into the cabinet
– Easy access to power terminals: plug connections on wheeled D4 and R8i units
– Side-by-side mounting (excl. versions with side exit)
– Extensive, programmable I/O with galvanically isolated inputs
– Three I/O and fieldbus extension slots inside
– ACS800-04M can be ordered as disassembled kit of parts to optimise the items purchased
– Rittal assembly kits available for easy cabinet integration
– Service 'skateboard' for R7, R8 frames

The R7 and R8 modules are detailed below, please contact ABB for information on the other frame sizes shown here.

For further information, see Technical Catalogue 3AFE68404592

Three phase supply voltage 380, 400 or 415 V. The power ratings are valid at nominal voltage (400 V)

No-overload use		Light overload		Heavy-duty use		Max output	Frame	Fuse A	Heat dissipation	Cooling requirements	Type	IP00 Price
$P_{cont.\ max}$ kW	$I_{cont.\ max}$ A	P_N kW	I_N A	P_{hd} kW	I_{hd} A	A		†Type gG	W	m³/h		with keypad*
110	206	110	202	90	163	326	R7	250	3000	540	ACS800-04-0140-3	£6,772
132	248	132	243	110	202	404	R7	315	3650	540	ACS800-04-0170-3	£8,221
160	289	160	284	132	240	432	R7	315	4300	540	ACS800-04-0210-3	£9,691
200	445	200	440	160	340	588	R8	500	6600	1220	ACS800-04-0260-3	£11,503
250	521	250	516	200	370	588	R8	630	7150	1220	ACS800-04-0320-3	£13,288
315	602	315	590	250	477	840	R8	630	8100	1220	ACS800-04-0400-3	£15,104
355	693	355	679	315	590	1017	R8	800	8650	1220	ACS800-04-0440-3	£17,131
400	720	400	704	355	635	1017	R8	800	9100	1220	ACS800-04-0490-3	£19,514

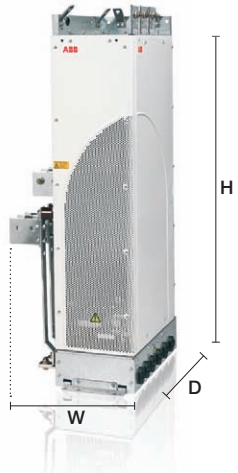
Other ratings and voltages available on application, 230V, 500V, 690V
Drive can be purchased pre-assembled or as a disassembled kit, where parts can be omitted for cost optimisation by panel builders (R7, R8 frames)

Includes 2nd environment EMC filter, control panel and door mounting kit
Multiple control panel mounting options - please ask.
* Comes with keypad and a door mount kit (+J400, +J410)
† For fuse selection, refer to the hardware manual, weak networks may require aR fuses

Dimensions and weights

	Bookshelf mounting				Flat-type mounting			
Frame size	H mm	W mm	D mm	Weight kg	H mm	W mm	D mm	Weight kg
R7	1121	427*	473	100	1152	632	259	100
R8	1564	562*	568	205	1596	779	403	205

* R7 module only 250mm wide, R8 module only 350mm wide



Options for ACS800-04

When purchased as an ACS800-04, the kit always contains pedestal, busbars, power module, control module and keypad. If purchased as an ACS800-04(M) then it is possible to tailor the offering, remove busbars, have left or right handed or flat or bookcase orientation.

User Interfaces

Please refer to page 36 for details of the ACS800 common user interfaces.

ABB industrial drive

ACS800 – Variants, ratings, types and prices

DTC DIRECT TORQUE CONTROL

Cabinet-built drives

Series ACS800-07

– 45 to 2,800 kW, (380 - 690 V)
– IP21 as standard, IP22, IP42, IP54 and IP54R as options
– Up to 500 kW based on a single module including rectifier and inverter
– Above 500 kW separate rectifier and inverter modules that have plug-in power connectors for easy maintenance and redundancy. Modules wheel-in and -out of cabinet
– 6- or 12-pulse operation as standard
– Extremely compact, internal swinging gate for control options
– Factory-built cabinet with EMC and thermally type-tested for trouble-free operation
– Extensive range of standard options
– ATEX approved PTC interfaces and blanket certification with ABB motors
– TÜV approved emergency stopping options

For further information, see Technical Catalogue 3AFE68375126

The ACS800-07 cabinet drive range covers an extensive power and options range. The drives shown in the table are for the basic IP21 build format; and only up to 400 kW. Please contact ABB to discuss the exact requirements of your factory built and certified cabinet, to ensure all relevant options are catered for.

Liquid-cooled option

ACS800-07 can also be supplied in a liquid cooled format, ACS800-07LC, please refer to page 43 for details.

Three phase supply voltage 380, 400 or 415 V. The power ratings are valid at nominal voltage (400 V)

No-overload use		Light overload		Heavy-duty use		Max output	Frame	Fuse	Heat dissipation	Cooling requirements	Type	Price
$P_{cont.\ max}$ kW	$I_{cont.\ max}$ A	P_N kW	I_N A	P_{hd} kW	I_{hd} A	A		A † Type gG	W	m^3/h		
75	145	75	141	45	100	170	R5	315	1440	405	ACS800-07-0075-3	
90	166	75	155	55	115	202	R6	200	1940	405	ACS800-07-0100-3	
110	202	90	184	75	141	282	R6	224	2310	405	ACS800-07-0120-3	ABB panels can be ordered with a wide range of standard options. Price on application
110	214	110	220	90	163	326	R6	250	2570	405	ACS800-07-0135-3	
132	260	132	254	110	215	326	R6	550	3260	405	ACS800-07-0165-3	
160	290	160	285	132	234	351	R6	550	4200	405	ACS800-07-0205-3	
200	445	200	440	160	340	588	R8	500	6600	1220	ACS800-07-0260-3	
250	521	250	516	200	370	588	R8	630	7150	1220	ACS800-07-0320-3	
315	602	315	590	250	477	840	R8	630	8100	1220	ACS800-07-0400-3	
355	693	355	679	315	590	1017	R8	800	8650	1220	ACS800-07-0440-3	
400	720	400	704	355	635	1017	R8	800	9000	1220	ACS800-07-0490-3	

Other ratings and voltage ranges available, 230 V, 500 V, 690 V.
Price on application
Includes 2nd environment EMC filter and control panel
† For fuse selection, refer to the hardware manual, weak networks may require aR fuses

ABB industrial drive

ACS800-07 – Dimensions and options

Dimensions and weights, cabinet built

Frame size	*Width with fuse switch	Height IP 21/22/42	Height IP54	Depth	*Depth top entry/exit	Weight (kg) with line fuse switch
R5/R6	430	2130	2315	645	646	300
R8	830	2130	2315	646	646	500

ACS800-07 can be supplied with an extensive range of standard cabinet options. Contact your ABB representative for details
*some of these options alter the cabinet dimensions
Higher power standard and bespoke cabinets can be quoted on request

Larger powers are built with D4 and R8i modules. Ratings and dimensions available on request.

Options for ACS800-07

ACS800-07 is a cabinet drive, so its options fit inside the cabinet. The cabinet drive can be fitted with:

- IP21, 22, 42, 54, 54R variants (no IP55)
- Emergency stop variants, TÜV approved
- Motor thermistor relays
- ATEX-approved motor protection
- Marine construction
- UL approved components
- Various types of cable markings, cabinet heaters, door furniture and lighting etc.
- Sine filter fitted to output (for older motors)
- Top or bottom cable entry for either motor or power cables
- UK gland plates for SWA cables
- 110V control inside the cabinet
- Different levels of EMC compliance
- Extended warranty
- Additionally, ABB can accommodate any specialised option or feature by using its in-house application design team

ACS800-07 also comes with options that are fitted to the drive module which is inside the cabinet:

- SIL2 safe torque-off interface
- Coated boards

User Interfaces

All ACS800s use the same common options and user interfaces. These are detailed on page 36

- The drive has two slots for I/O and fieldbus expansion and one slot for an optical interface (an additional mother board can also be added – giving three more slots)
- I/O modules can be chosen from analogue expansion, digital expansion, encoder and resolver feedback options
- Fieldbus modules are always fixed to slot 1 and all of the major industrial fieldbus modules are available
- The drive can also be ordered with specially designed application specific software variants. There are 11 variants available, for example, crane, master follower, winder control, etc. The advantage of selecting these pre-written software variants is that they have been written to cover the market requirements; they are tested and certified by the factory; and come complete with a user manual and cabling instructions.

ABB industrial drive

ACS800 – Variants, ratings, voltages and prices

Low harmonic, active rectifier drives

Wall-mounted and cabinet-built

A dedicated range of low harmonic drives based on active rectifier technology. No regenerative capability ensures no mistakes on generator supplies, still retaining a low 2-4 percent THD harmonic signature.

Series ACS800-31, wall-mounted

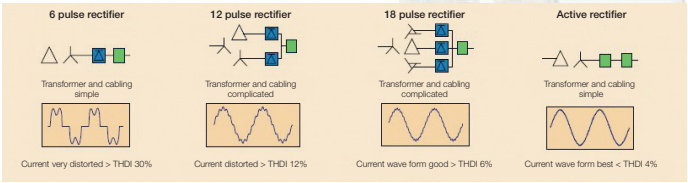
- 7.5 to 110 kW (230 - 690 V)
- IP21 as standard
- Single package for easy cabinet installation, reducing installation time and cabinet space

Series ACS800-37, cabinet-built

- Power range from 75 to 2500 kW (230 to 690 V)
- IP21 as standard; IP22, IP42, IP54 and IP54 R available as options
- Wheel-out power modules for improved manual handling
- Plug-in power connectors for easy maintenance and redundancy
- Power module redundancy for improved availability
- Factory-built cabinets ensure good installation

The R5 and R6 modules are detailed below. Please contact ABB if you require higher powers. Also, fully regenerative products are available called ACS800-11 and ACS800-17. Please refer to page 41 for more information.

For further information, see Technical Catalogue 3AFE68375126



Alternatives in reducing line harmonics

Low harmonic, wall-mounted drives - ACS800-31

Three phase supply voltage 380, 400 or 415 V. The power ratings are valid at nominal voltage (400 V)

No-overload use		Light overload		Heavy-duty use		Max output	Frame	Fuse	Heat dissipation	Cooling requirements	Type	IP21 Price with keypad
$P_{cont.\ max}$ kW	$I_{cont.\ max}$ A	P_N kW	I_N A	P_{hd} kW	I_{hd} A	A		†Type gG A	W	m^3/h		
15	34	15	32	11	26	52	R5	40	550	350	ACS800-31-0016-3	£3,919
18.5	38	18.5	36	15	34	61	R5	40	655	350	ACS800-31-0020-3	£4,392
22	47	22	45	18.5	38	68	R5	50	760	350	ACS800-31-0025-3	£4,990
30	59	30	56	22	45	90	R5	63	1000	350	ACS800-31-0030-3	£5,720
37	72	37	69	30	59	118	R5	80	1210	350	ACS800-31-0040-3	£6,738
45	86	45	83	30	65	137	R5	100	1450	350	ACS800-31-0050-3	£7,998
55	120	55	114	45	88	168	R6	125	1750	405	ACS800-31-0060-3	£9,166
75	150	75	143	55	117	234	R6	160	2350	405	ACS800-31-0070-3	£10,657
90	165	75	157	75	132	264	R6	200	2800	405	ACS800-31-00100-3	£12,243

Other ratings and voltage ranges available, 230 V, 500 V, 690 V. Price on application.
Includes 2nd environment EMC filter and control panel
Prices for low harmonic cabinet drives ACS800-37 also available on application
† For fuse selection, refer to the hardware manual, weak networks may require aR fuses

ABB industrial drive

ACS800-31 – Dimensions and options and ACS800-37 options

Dimensions and weights, ACS800-31

Frame size	Height mm	Width mm	Depth mm	Weight kg
R5	816	265	390	62
R6	970	300	440	100

Height includes cable box, one enclosure, no external items

Ratings and dimensions for larger variants available on request.

Options for ACS800-31, wall mounted

- IP55 variant
- UK gland box to accommodate SWA cable
- Different levels of EMC compliance
- SIL2 safe torque-off interface (unit mounts outside the drive)
- Coated boards standard
- Extended warranty
- Marine certification mounts and kits

Options for ACS800-37, cabinet-built

Being cabinet drive, all of the options available for ACS800-31 are also valid, as they fit inside the cabinet. Additionally the cabinet drive can be fitted with:

- IP21, 22, 42, 54, 54R variants (no IP55)
- Emergency stop variants
- Motor thermistor relays
- ATEX-approved motor protection
- Marine construction
- UL approved components
- Various types of cable markings, cabinet heaters, door furniture and lighting etc.
- Sine filter fitted to output (for older motors)
- Top or bottom cable entry for either motor or power cables
- UK gland plates for SWA cables
- 110V control inside the cabinet
- Additionally, ABB can accommodate any specialised option or feature, by using its in-house application design team

ACS800-37 also comes with options that are fitted to the drive module which is inside the cabinet

- SIL2/PL d safe torque-off interface
- Coated boards

User Interfaces

All ACS800s use the same common options and user interfaces, these are detailed on page 36.

- The drive has two slots for I/O and fieldbus expansion and one slot for an optical interface (an additional mother board can also be added – giving three more slots)
- I/O modules can be chosen from analogue expansion, digital expansion, encoder and resolver feedback options
- Fieldbus modules are always fixed to slot one, and all of the major industrial fieldbus modules are available
- The drive can also be ordered with specially designed application specific software variants. There are 11 variants available in all, for example, crane, master follower, winder control, etc. The advantage of selecting these pre-written software variants is that they have been written to cover the market requirements. They are tested and certified by the factory and come complete with a User Manual and cabling instructions.

ABB industrial drive

ACS800 – Common user interfaces

Control panel

The control panel features a full-text multilingual display. Dedicated keys allow fast access to actual signals, parameters, assistant functions and drive information. The panel can be used for parameter copying and for configuring adaptive programmes, working as a PLC inside the drive. Local motor control is also possible.

Panel mounting kits

Kits are available that allow mounting on the cabinet door, or in a holder inside the cabinet. The panel can also be screwed to the cabinet door, without the need for an additional holder.

Fieldbus

The ACS800 supports an extensive list of fieldbus modules for connectivity to industrial networks.

I/O expansion

ACS800 can be fitted with a large range of analogue and digital I/O modules to expand its I/O capability.

DriveWindow - PC Tool

DriveWindow is a high specification, high speed commissioning, maintenance and monitoring tool for the ACS800 drive range. It operates over an optical fibre link. (Drive requires an RCDO module)

Drive AP - PC Tool

Drive AP allows access to the ACS800 adaptive, block programming environment.

Typical I/O and control connections

The ABB industrial drive family uses the same control card, keypad and software structure throughout its entire range. Analogue and digital I/O channels are used for different functions such as control, monitoring and measurement purposes (e.g. motor temperature). In addition, optional I/O extension modules are available providing additional analogue or digital I/O connections.

Below are the standard drive control I/O of the ABB industrial drive with factory macro. For other ACS800 application macros the functions may be different. Please refer to the firmware manual for details.

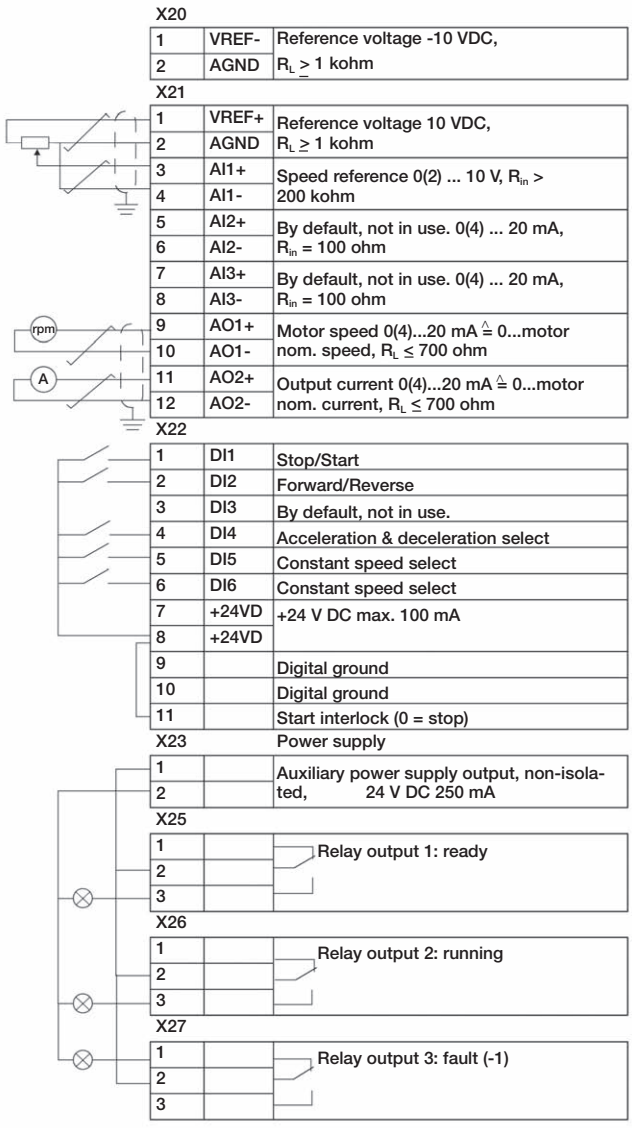


ABB industrial drives for water and wastewater

1.1 kW to 400 kW, ACQ810
Supply voltage 380 to 480 V, 3 phase
Motor control method – DTC

What is an ABB industrial drive for water and wastewater?

The ABB industrial drives family is extended with a new series of drives designed for all of the applications commonly used in the water and wastewater industry. The specifically designed modules feature tailor-made pump control functions for single and multi-pump systems. These functions ensure smooth, disturbance-free operation of water and wastewater processes, maximising energy efficiency while reducing unnecessary downtime. The drives' pump-specific functions decrease the lifecycle cost of the pumping system, helping to save time and money.

Where can it be used?

The new ABB industrial drive module can be used for most of the variable speed applications contained within the water and wastewater industry, to optimise the system and to save energy. The modules are designed for cabinet assembly and are easily mounted side-by-side. Intelligent start-up assistants ensure that drive commissioning is straightforward. The functions needed for most pumping systems can be easily implemented with the pre-programmed macros. Starting up a pumping system and optimising its performance is extremely easy.

Highlights

– Optimal pump control for various applications
– Intelligent solution for controlling pump performance
– Easy and cost-effective cabinet assembly

For further information, see Technical Catalogue 3AUA0000055685

– Rapid and simple pumping system start-up
– Advanced energy efficiency in pumping systems
– Maximised process uptime
– Lifecycle support
– Remote monitoring and diagnostics
– Pump auto change
– Full multipump software now available

Main features

Feature	Advantage	Benefit
Direct torque control	Premium motor control platform	Lower losses, improved energy saving
Soft pipe filling	Provides a pump with a smooth build-up of flow in pipes	This avoids pressure peaks and reduces the stresses on weak or ageing water mains when demand changes
Pump cleaning or anti-jam	Used in waste water pumping stations to prevent pump and pipe clogging and expensive maintenance activities	The function can be set to trigger against different commands e.g on each pump start; on monitoring if the pump is becoming blocked; in response to a digital input or PLC command. If the pump cleaning function runs too often, an alarm is raised
Level control	Used to effectively control the filling or emptying of water or wastewater storage tanks	Fast-ramp starting creates a flush effect to keep pipes clear. Users can define the "efficiency speed" based on the pumps best efficiency point
Multi-pump control	Optimal control of applications where several parallel pumps are operated together and the required flow rate is variable	Maintains stable process conditions optimising the speed and number of the pumps needed
Pump priority	Optimal control of applications where the consumption rate varies based on demand	Operate higher capacity pumps during daytime and smaller units at night. This allows pumps to be operated closer to their best efficiency point
Flow calculation	The drive has a flow meter routine that very accurately determines the flow rate within a process	Avoids the need for costly external flow meters and is suitable for applications where the flow data is not needed for invoicing purposes
Pump specific protection features	The protection functions indicate if the pre-defined process conditions change	Underload and overload functions are pre-defined across the speed range at five distinct points. Belt breaks or dry sumps can be detected
Safe torque-off	TÜV certified safely to SIL3	Remove contactor from MCC

ABB industrial drives for water and wastewater

ACQ810 – Variants, ratings and prices

ACQ810 variants

The ACQ810 is available in several frame sizes to optimise the packing density of the drive. This optimised packing density ensures that MCC cabinet line-ups are as compact as possible. Minimised MCC line-ups mean that compliant bids to the water industry are as small as possible whilst still complying with EMC and thermal requirements.

Frame A and B – EMC external but plug-in, so no extra cabling required.

Frame C to E – EMC and harmonics choke built into the unit, so most compact size with no extra items to fit or cable. The frame E module is capable of delivering 160 kW in a single back-sheet mountable IP20 unit, the highest power density on the market.

Frame G – This popular modular design has a high power density in a module which is mounted onto a pedestal (which can be left or right handed, or can be rotated by 90 degrees to a "flat" mount format), so once the heavy cables are connected, there is no need to disconnect them, even if the module needs to be removed.

Frame G Frame E Frame EO Frame D Frame C Frame B and A

3 – phase supply voltage (380 – 480V)

Light overload P_N kW	Light overload I_{2N} A	No overload use $I_{cont.\ max}$ A	Max output A	Frame	Fuses A †Type gG	Heat dissipation W	Cooling requirements m³/h	Type	Panel mounting kit	IP20 Price
1.1	2.7	3	4.4	A	6	100	24	ACQ810-04-02A7-4	+J410	
UL	3	3.6	5.3	A	6	106	24	ACQ810-04-03A0-4	+J410	
1.5	3.5	4.8	7	A	10	126	24	ACQ810-04-03A5-4	+J410	
2.2	4.9	6	8.8	A	10	148	24	ACQ810-04-04A9-4	+J410	
3	6.3	8	10.5	A	16	172	24	ACQ810-04-06A3-4	+J410	
4	8.3	10.5	13.5	B	16	212	48	ACQ810-04-08A3-4	+J410	
5.5	11	14	16.5	B	20	250	48	ACQ810-04-11A0-4	+J410	
7.5	14.4	18	21	B	25	318	48	ACQ810-04-14A4-4	+J410	
11	21	25	33	C	25	375	142	ACQ810-04-021A-4	+J410	
15	28	30	36	C	32	375	142	ACQ810-04-028A-4	+J410	
18.5	35	44	53	C	50	541	200	ACQ810-04-035A-4	+J410	
22	40	50	66	C	50	646	200	ACQ810-04-040A-4	+J410	
30	53	61	78	D	63	840	290	ACQ810-04-053A-4	+J410	
37	67	78	100	D	80	1020	290	ACQ810-04-067A-4	+J410	
45	80	94	124	D	100	1200	290	ACQ810-04-080A-4	+J410	
55	98	103	138	E0	125	1190	168	ACQ810-04-098A-4	+J410	
75	138	144	170	E0	160	1440	405	ACQ810-04-138A-4	+J410	
90	162	202	282	E	250	2310	405	ACQ810-04-162A-4	+J410	
110	203	225	326	E	250	2810	405	ACQ810-04-203A-4	+J410	
132	240	260	326	E	315	3260	405	ACQ810-04-240A-4	+J410	
160	286	290	348	E	315	4200	405	ACQ810-04-286A-4	+J410	
UL	302	340	480	G	500	5000	1220	ACQ810-04-302A-4	+J410	
UL	361	400	568	G	500	6000	1220	ACQ810-04-361A-4	+J410	
200	414	430	588	G	500	6850	1220	ACQ810-04-414A-4	+J410	
250	477	521	588	G	630	7800	1220	ACQ810-04-477A-4	+J410	
315	550	602	840	G	630	8100	1220	ACQ810-04-550A-4	+J410	
355	616	693	1017	G	800	9100	1220	ACQ810-04-616A-4	+J410	
400	704	720	1017	G	800	9700	1220	ACQ810-04-700A-4	+J410	

To ensure ABB can tailor the drive to your needs, price on application

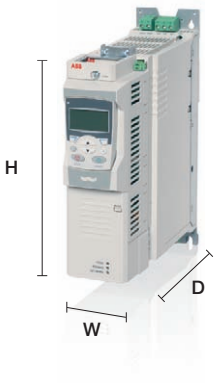
I_{2N} - Nominal output current. 110% overload 1 min / 5 min. I_{cont} - Continuous rms output current with no overload capacity
UL = UL - NEMA rated motor - no IEC motor equivalent, however the current rating may be useful
† For fuse selection, refer to the hardware manual, weak networks may require aR fuses

ABB industrial drives for water and wastewater

ACQ810 – Dimensions, I/O and options

Dimensions and weights

Frame size	Height [1] mm	Depth [2] mm	Width mm	Weight kg
A	364 (518)	219	94	3.3
B	380 (542)	297	101	5.4
C	567	298	166	15.6
D	567	298	221	21.3
E0	602	376	276	34
E	700	465	312	67
G	1564	571	562	200



Notes
All dimensions and weights are without options
[1] Height is the maximum measure without clamping plates. In A and B frames the external C3 EMC-filter (height with filter in brackets). The EMC filter does not have to be plugged in, it can be sited nearby. EMC-filter is internal in frames C, D, E0 and G
[2] Total depth with control panel, 10mm less width

Typical I/O connections

XPOW		
External power input 24 V DC, 1.6 A	+24VI	1
	GND	2
XRO1, XRO2		
Relay output RO1 [Ready] 250 V AC / 30 V DC 2 A	NO	1
	COM	2
	NC	3
Relay output RO2 [Fault(-1)] 250 V AC / 30 V DC 2 A	NO	4
	COM	5
	NC	6
XD24		
+24 V DC*	+24VD	1
Digital input ground	DIGND	2
+24 V DC*	+24VD	3
Digital input/output ground	DIOGND	4
Ground selection jumper		AI1
XDI		
Digital input DI1 [Stop/Start]	DI1	1
Digital input DI2 [Constant speed 1]	DI2	2
Digital input DI3 [Reset]	DI3	3
Digital input DI4	DI4	4
Digital input DI5 [EXT1/EXT2 selection]	DI5	5
Start interlock (0 = Stop)	DIIL	A
XDIO		
Digital input/output DIO1 [Output: Ready]	DIO1	1
Digital input/output DIO2 [Output: Running]	DIO2	2
XAI		
Reference voltage (+)	+VREF	1
Reference voltage (–)	-VREF	2
Ground	AGND	3
Analogue input AI1 (Current or voltage, selectable by jumper AI1) [Current] [Speed reference 1]	AI1+	4
	AI1-	5
Analogue input AI2 (Current or voltage, selectable by jumper AI2) [Current] [Process actual value 1]	AI2+	6
	AI2-	7
AI1 current/voltage selection jumper		AI1
AI2 current/voltage selection jumper		AI2
XAO		
Analogue output AO1 [Current]	AO1+	1
	AO1-	2
Analogue output AO2 [Speed rpm]	AO2+	3
	AO2-	4

Typical STO and drive-to-drive link connections

XD2D		
Drive-to-drive link termination jumper		T
Drive-to-drive link.	B	1
	A	2
	BGND	3
XSTO		
Safe torque-off. Both circuits must be closed for the drive to start.	OUT1	1
	OUT2	2
	IN1	3
	IN2	4

STO stands for safe torque-off and is certified by TÜV to SIL3 to IEC61508.

STO can be used to guarantee no mechanical rotation (no torque) at the shaft of the motor and thus allows MCC panels to be built without the need for the traditional contactor, where maintenance of the rotating machinery is a requirement. Electrical isolation will only be required for working on the drive or the electrical connections of the motor, so the traditional door isolator will suffice for that requirement.

Options

A number of control panel mounting options are available, to optimise MCC design. The drive is normally delivered with a control panel and holder fitted as standard. Other options include:

- No control panel at all
- Control panel door mounting kit
- No cover at all for the drive unit

Other options for the ACQ810 include:

- Analogue I/O extension module
- Analogue and digital extension module
- Relay I/O extension module
- Extensive range of plug-in fieldbus modules
- External du/dt filters if required

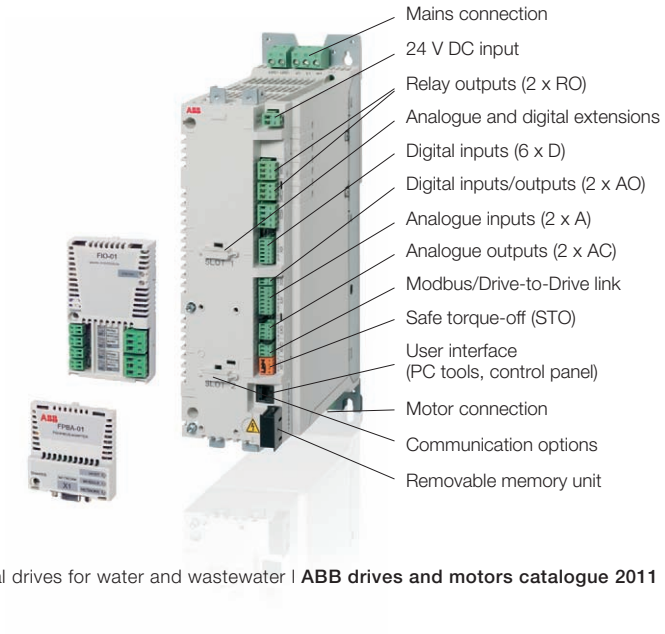
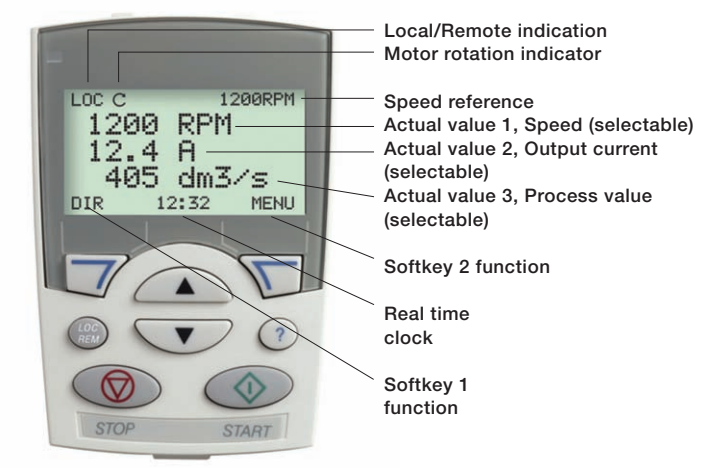


ABB industrial drives for water and wastewater

ACQ810 – User interfaces

Assistant keypad

For easy drive programming, a detachable, multilingual alphanumeric Assistant control panel is preferred as standard. The control panel has various assistants and a built-in help function to guide the user. It includes a real-time clock, which can be used during fault logging and in controlling the drive, such as start/stop. The control panel can be used for copying parameters for back-up or for downloading to another drive. A large graphical display and softkeys make it extremely easy to navigate.



	Name	Function
	Start	Initiates operation of drive
	Stop	Ceases operation of drive
	Up	Changes parameters and their value/ increases reference
	Down	Changes parameters and their value/ decreases reference
	Loc/Rem	Changes drive state from local control (control panel) to remote control (I/O or other external source)
	HELP	Built-in “Help” button
	Softkey 1	Function changes according to state of panel
	Softkey 2	Function changes according to state of panel

Keypad door mounting platform

Designed to hold the keypad so that it can be attached to the MCC door. An IP54 variant is also available for higher IP requirements.

Removable memory unit

The memory unit stores the complete parameter and firmware set for the drive. Should a drive need to be replaced, swapping the memory unit to the new drive will transfer a complete drive set-up – absolutely no recommissioning is required. This reduces down time in the event of a problem.

Expansion for analogue and digital I/O

Additional I/O can be added to the ACQ810. This I/O can be addressed by the fieldbus so that the ACQ810 can be used as an I/O “nest”, or of course the I/O can be used to simply allow more connectability from the process to the drive, for example, flow or level transducers.

EMC filters – frames A and B

Pluggable EMC filters for frame sizes A and B can be plugged directly into the drive, or can be mounted next to the drive on the end of a plug and socket cable – easy to install and mount.

Fieldbus interfaces

Extensive range of plug-in fieldbus interfaces, allowing connection to Profibus, DeviceNet, CanOpen, Modbus RTU and Ethernet.

DriveStudio PC tool

DriveStudio is a parameterisation and commissioning tool used to set-up and commission the water and wastewater drive. Monitoring and diagnostic facilities are included, as well as a local control panel. Wizards are included to guide the user through the most commonly performed tasks.

DriveSPC PC tool

DriveSPC (Solution Program Composer) allows access to the extended programming area of the ACQ810. Application specific IEC61131 solution programmes can be generated and stored inside the drive. This way the drive can be tailored to the application and fully utilise the extended I/O.

Additional drives from ABB

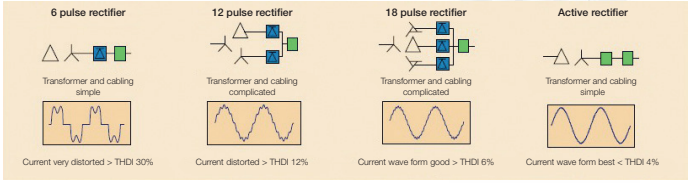
ABB industrial drives - free standing
Series ACS800-02
– 45 to 560 kW, (230 - 690 V)
– IP21 standard
– Extremely compact, can be mounted in two orientations, bookshelf or flat-mounting options
– EMC and brake chopper built-in
– Three I/O and fieldbus extension slots inside
– Innovative pedestal enclosure for ease of cabling - pedestal can be supplied in advance
– Drive module on wheels
– Can be provided with an enclosure extension with additional options and local isolation
– Long lifetime cooling fan and capacitors
– Large power terminals allowing the use of a wide range of cable sizes
– ATEX approved PTC interfaces and blanket certification with ABB motors

For further information, see Technical Catalogue 3AFE 68375126 EN

ABB industrial drives - Regenerative, active rectifier drives
Series ACS 800-11, wall-mounted
– 7.5 to 110 kW (230 - 690 V)
– IP21 as standard
– Active rectifier unit
– Single package for easy cabinet installation, reducing installation time and cabinet space

Series ACS800-17, cabinet-built
– 75 to 2,500 kW (230 - 690 V)
– IP21 as standard; IP22, IP42, IP54 and IP54 R available as options
– Wheel-out power modules for improved manual handling
– Plug-in power connectors for easy maintenance and redundancy
– Power module redundancy for improved availability
– Factory-built cabinets ensure good installation and compliance with standards
– ATEX approved PTC interfaces and blanket certification with ABB motors

For further information see Technical Catalogue 3AFE 68375126



Alternatives in reducing line harmonics

ABB industrial drives
Regenerative, active rectifier drive modules - low harmonic
Series ACS800-14
– 110 to 900 kW (380 - 480 V)
– IP00 kits
– Assembly kits for Rittal cabinets and generic cabinets
– Separate controllers for galvanic isolation
– Requires a separate +24 V DC supply at 3 A
– Active supply unit can be configured for low harmonic mode (2-4 percent harmonic distortion) or regenerative mode, for better dynamic performance
– Comprehensive installation instructions and CAD drawings

For further information see Technical Catalogue 3AFE 68404592

Additional drives from ABB

ABB industrial drives - Module drives for system integrators
Series ACS850-04

– New higher powered module. Integral wheels and shrouding
– Optimal power frame sizes and side-by-side mounting
– Power in at top, motor out at bottom for logical cable management within the cabinet
– DC bus connection - common DC link schemes are possible
– Integrated brake chopper - choppers in each module can be used when on a DC link, to distribute braking
– DTC motor control platform
– DriveStudio and DriveSPC PC tools for customising the parameter driven drive with IEC61131 application coding and software application blocks
– Memory module contains the complete firmware, parameter and programme set-up – no re-commissioning
– STO, safe torque-off to SIL3/PL e as standard
– Modules which compliment the full range of multidrive modules

For further information see Technical Catalogue 3AUA0000041481

ABB industrial drives - Liquid cooled modules
Series ACS800-x04LC

– Extremely compact size, compared to air-cooled
– 98 percent of drive losses transferred to liquid - removes the need for air conditioned control rooms
– Tested electrical/mechanical kits available - which make different solutions easy to build
– ACAD, PDF and full 3D ePLAN® modelling support
– Pre-designed mounting frames available to reduce design time
– Liquid/liquid-heat exchanger assemblies can be supplied by ABB
– Module features:
  – Diode supply modules include line side chokes
  – Inverter modules include du/dt filters
  – Easy structure, fewer components
  – Inverter units, IGBT supply units and dynamic braking units are based on one common R8i module

For further information see Technical Catalogue 3AFE68404592

Additional drives from ABB

ABB industrial drive - Multidrives

A multidrive is a custom-made cabinet to suit a larger application or a process line. The cabinet contains multiple inverter stages of differing size, supplied from a common DC bus. The DC bus can be provided by a selection of supply units, diode, thyristor or IGBT (active supply unit).

Series ACS800 multidrive

- 1.5 to 5,600 kW, 380 - 690 V
- IP21 as standard, IP22, IP42 and IP54 as option
- Smaller power modules have high packing density, using a patented mounting arrangement
- Power modules on wheels for easy manual handling
- Plug-in power connectors for easy maintenance and redundancy
- Wide range of built-in options, including brake choppers, EMC filters, fuse switches, contactors, communication options etc
- ATEX approved PTC interfaces and blanket certification with ABB motors
- TÜV approved emergency stops

For further information see ACS800 Technical Catalogue 3AFE 68248531

ACS800 multidrive modules

- A range of IP20 module and IP00 kits to generate bespoke multidrive systems built into system integrators own panels
- Modules have no rectifiers, they are inverters only and range in frames from R2i to R8i (i=inverter only)
- Selection of rectifiers available to generate DC link for system. Diode, thyristor or active rectifier are available
- Cabinet kits for Rittal and generic, ensure easy integration
- ACAD, PDF and full 3D ePLAN® modelling support

For further information see Technical Catalogue 3AFE68404592

ABB industrial drive - ACS800LC liquid-cooled drives

Series ACS800 - 17LC and ACS800 - 37LC

- 200 to 5,600 kW, (380-690 V)
- IP42 as standard, IP54 as option
- ACS800 - 17LC, fully regenerative;
  ACS800 - 37LC, low harmonic
- Provides reliable operation in adverse conditions
- Silent and safe operation without the need for air ventilation or air conditioning, fully enclosed cabinets, smaller than previous generation
- Extensive range of cabinet options, including water pumping and heat exchanger cabinets
- Marine enclosure available
- Parallel modules allow redundant configuration
- Ideal where space is limited, in harsh environments, or at sites that require quieter operation, in applications where cooling water is freely available
- IEC, UL, CSA, Lloyds, DNV, ABS approvals
- ATEX-approved PTC interfaces and blanket certification with ABB motors

For further information see Technical Catalogue 3AFE68375126

Additional drives from ABB

Medium voltage drives

DTC
DIRECT TORQUE CONTROL

Medium voltage (MV) AC drives - 315 kW to 27 MW

– MV drives with reliable IGCT technology
– Complete package solutions available including transformers, drives and motors
– Complete range of drives for speed and torque control, also suitable for soft starting of large AC motors

Series ACS1000i

– Single drives 315 kW to 2000 kW
– Air-cooled, 24-pulse drive with integrated input transformer
– Retrofit-ready for existing motors, suitable for most MV applications
– Integrated output sine filter for pure sinusoidal voltage and current output

Series ACS1000

– Single drives from 315 kW to 5 MW
– Air-cooled and water-cooled versions
– Retrofit-ready for existing motors, suitable for most MV applications
– Integrated output sine filter for pure sinusoidal voltage and current output

Series ACS2000

- Single drives from 315kW to 800kW
- Active rectifier unit for minimal line side harmonics, regeneration and power factor correction
- Direct-to-line versions for operation without an input transformer
- Multilevel topology allows the use of standard motors
- Simple drive system integration

Series ACS5000

- Single drives from 1.5MW to 25 MW
- Air-cooled and water-cooled versions
- Air-cooled version with integrated input transformer
- Multilevel topology allows the use of standard motors
- Multilevel fuseless topology results in a drive with unbeatable efficiency, reliability and footprint
- Optimal network friendliness due to 36-pulse configuration

Additional drives from ABB

Medium voltage drives and DC drives

DTC DIRECT TORQUE CONTROL

Series ACS6000

– Single or multi-drives 3 MW to 27 MW
– Active rectifier unit available for 4-quadrant operation, reduced harmonics and adjustable power factor
– Line supply unit available for 2-quadrant operation and a constant power factor of 0.96 across the whole speed range
– Modular design for optimum configurations, including multi-drive configurations

Medium voltage AC drives - 2 MW to 72 MW (higher power on request)

– Complete range of drives and soft starters
– Complete package solutions including transformers, drives and motors

Series MEGADRIVE LCI

– High power with series connection of thyristors
– N+1 thyristor redundancy possible
– Fuseless design
– Water- and air-cooled converters available
– Line side harmonics: 6-pulse, 12-pulse or 24-pulse
– Motor side harmonics: 6-pulse or 12-pulse
– High converter efficiency
– Proven technology and design

ABB standard DC drives

Series DCS400

– Range from 20 to 820 A DC
– DCS400 is a digital DC drive targeted at OEMs, such as machine builders
– An integrated IGBT-based field supply results in less motor stress and better speed accuracy
– From 20 to 1,000 A at voltages up to 500 V AC (max. DC voltage 600 V)

ABB industrial DC drives

Series DCS800

– From 25 to 5,200 A
– Commissioning wizard gives easy start-up
– Easy to use - standard macros or user programmability
– Intuitive control panel with ‘Help’ key, consistent with many of the AC drives
– Adaptive programming for additional flexibility
– Modules can be connected in parallel up to 20,000 A
– Uses ACS800 I/O option modules and fieldbus modules
– I/O is backward compatible with DCS500 and DCS600
– Field converters built-in (up to 25 A)

Additional drives from ABB

HVAC drives and power quality filters

ABB standard drive for HVAC

Series ACH550-01 wall-mounted

Series ACH550-02 floor-standing

- Dedicated HVAC software with real-time clock
- Dedicated HVAC control panel, Hand/Off/Auto
- 15 dedicated HVAC user macros
- User-friendly control panel with HVAC assistants to aid commissioning - PID assist, comms assist etc
- Swinging choke gives superior harmonic performance when slowing motors down, compared to conventional chokes
- IEC EN 61000-3-12 harmonic spectrum compliant
- BACnet, N2, FLN and Modbus embedded
- Fireman's override facility (Run to destruction)
- Now fitted with mains switch up to 22 kW

Power quality filters (PQF)

Overview

- Actively eliminates harmonics in a controlled way
- Filters up to 50th harmonic in accordance with G5/4 requirements. Each harmonic individually programmable
- Redundancy feature allows units to continue when others have shut down
- Active filters - only work when harmonics are present thereby reducing unwanted losses, resulting in greater overall efficiency
- Close loop for better measurement of harmonics - thereby more accurately eliminating the potentially damaging harmonic
- Auto-detection of CT polarity - ensures accurate current distortion readings on network, resulting in easy commissioning
- Stores record trail. Fault and event log - any trip will have a record trail

Series PQFM, PQFI

- Available in IP00 back plane or IP21, IP42 cabinets
- New intuitive user interface
- Current ratings, 70 A, 100 A, 130 A, 150 A, 250 A, 450 A, per module. The modules can be connected in parallel to a maximum of eight modules of equal rating

Series PQFs

- Small compact unit suitable for wall mounting
- Low ratings available from 30 A, 45 A, 60 A, 70 A, 80 A, 90 A, 100 A. The modules can be connected in parallel to a maximum of four modules of equal rating
- Same user interface as the larger units
- Available in IP30

Remote monitoring options

Remote monitoring overview

– Remote monitoring is the reporting of information back to the user, from a remote station or location. Typical remote monitoring information can include:
  - Energy consumption and savings
  - Motor condition
  - Warnings (predictive maintenance), faults and alarms
  - Diagnostics
  - Monitoring actual values and parameters
– Parameter access is possible, but is not the primary function of remote monitoring

Ethernet adapter – for ABB machinery drives and ABB standard drives

Series - SREA-01

Ethernet adapter provides remote monitoring access for up to 10 drives. It connects to the drive(s) via an RS485 modbus interface. It can send process data, data logs and event messages independently, without a PLC or a dedicated on-site computer. The module can send either e-mails or SMS text messages to inform the user of the status of the drive(s) connected to it. It has an internal web server for easy configuration and drive access. Web pages can be configured with site photos and site naming.

Ethernet adapater for ABB industrial drives

Series - NETA-01

NETA-01 module provides remote access to nine ABB industrial drives. The module connects to the drive via a high speed optical connection that can be configured in a ring or star configuration. It can send process data, data logs and event messages independently, without a PLC or a dedicated on-site computer. The module can send either e-mails or SMS text messages to inform the user of the status of the drive(s) connected to it. It has an internal web server for easy configuration and drive access. Web pages can be configured with site naming. Full parameter access is possible.

Ethernet adapater for local communiation

Series - MOXA

MOXA module provides remote access to a single individual drive. The module connects to the drive via an RS232 connection to the keypad/panel port of the drive. It is a low cost point-to-point remote monitoring device. MOXA is ideal as a point-to-point device over which commissioning tools can be connected to the drive from a remote location, so diagnosis of faults and problems are possible.

High speed drive monitoring – remote diagnotics

Series – DriveMonitor

DriveMonitor is a service tool which can be fitted to any ABB industrial drive in case of site problems and issues. It uses high speed optical connections to the drives power stages and monitors all of the switching signals sent. In this way complicated system problems can be diagnosed. DriveMonitor can also be used as a system optimisation and recording tool, as its memory buffers can save up to one years worth of performance data.

Monitor drives on existing networks

Series – DriveBrowser PC tool

DriveBrowser allows a user to monitor any ABB drive connected to an existing Ethernet network, without having to connect another “tools” chain network on the site. Connect DriveBrowser to a suitable “hub” location and view, edit and tune all of the ABB drives on the Ethernet ring.

Software tools

ABB offers several software tools to facilitate and enhance the use of ABB drives. Especially when straightforward routines cannot be applied, these tools provide a user-friendly and easy-to-use approach for the selection, commissioning and use of AC drives.

Integration and programming tools

DriveOPC

For Windows™ based monitoring of ABB industrial drives.

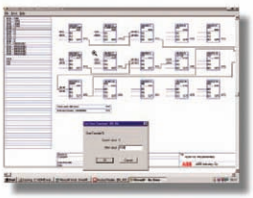
This software package allows OLE for Process Control (OPC) communication between Windows applications and ABB drives.

DriveOPC enables remote connection over local area networks and can access all drives connected to the fast optical link of drives. The number of measuring points is not limited.

DriveAP

For adaptive programming of ABB industrial drives.

This PC tool is used to create, document, edit and download adaptive programs. Adaptive programming can be done with the standard control panel or with DriveAP.



DriveAP offers a clear and easy way to develop, test and document adaptive programmes with a PC. It modifies function blocks and their connections and requires no special programming.

DriveStudio

A user-friendly PC environment for simple drive commissioning tasks as well as more demanding drive tuning and programming tasks. DriveStudio is used with the ABB machinery drive and includes:

Commissioning and tuning

- Drive overview screen for fast parameter and function block navigation
- Parameter setting and signal monitoring
- Data logger and on-line signal monitoring for tuning
- Back-up and restore tool for drive parameter cloning and support

Solution programme composer

- Simple, easy-to-understand function block interface to drive firmware functions for signal monitoring and parameter setting
- Function block programming with standard function block library
- Professional programming environment: hierarchy levels, custom circuits, user parameters, copy protection etc.

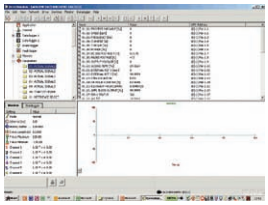
DriveCAM tool

Multiple methods for designing axis profile between reference axis and controlled drive axis

Start-up and maintenance tools

DriveWindow

A Windows application used for commissioning and maintenance. Functions include local control, monitoring, parameter edits, fault logging, trending, backup and restore

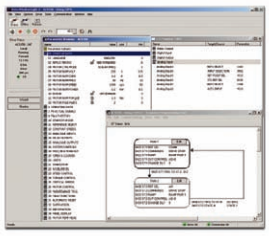


- Shows actual status of the connected drive
- Edit and show the drive parameters
- Save and load drive parameters
- Backup and restore drive parameters
- Offline configuration of drive parameters
- Read fault loggers and diagnostic data

Used with ABB industrial drives equipped with high-speed fibre optic communication, or remotely via the Internet.

DriveWindow Light

Available for ABB standard drives and ABB general machinery drives, has the same functions as DriveWindow but is designed for point-to-point communication, via control panel port.



DriveConfig

Dedicated programming tool for the ABB component drive. Allows access to the extended parameter set of ACS55 and allows un-powered programming.

Drive Analyser

New PC tool to allow long term analysis of performance and diagnostics. Data can be collected for up to one year.

To download software tools, go to: www.abb.com > drives > drive PC tools.

Software tools

Engineering tools

DriveSize

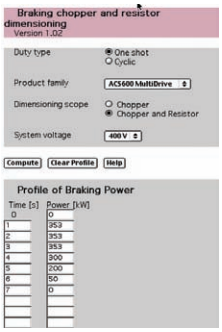
For dimensioning drives and motors.

This PC programme helps select an optimal motor, frequency converter and transformer, especially useful where a straightforward selection from a catalogue is not possible. DriveSize is used to compute network harmonics and to create documents about dimensioning. It contains current versions of ABB's motor and frequency converter catalogues.

It can also be used in conjunction with ABB machinery drives to specify the dimensions of different kinds of linear or rotary movement mechanisms such as lead screws, rack and pinion combinations, belts and pulleys, conveyors, feed rolls and rotating tables.

DriveSize software can be used in Win98, WinNT, Win2000 and WinXP operating systems.

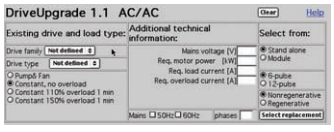
DriveChopper



For dimensioning a braking chopper and resistor.

DriveChopper is a web tool for braking chopper and resistor dimensioning (visit www.abb.co.uk/energy). The programme is created especially for system designers who need a braking unit for a particular drive application.

DriveUpgrade



For finding an adequate drive to replace an old one. This on-line tool is ideal for finding a replacement to an existing ABB drive that may be coming to the end of its useful life. Simply input some basic information and the modern equivalent drive will be revealed.

To download, go to: www.abb.com > drives > drive PC tools.

Energy saving tools

For comparison of energy consumption between different flow control methods in pumps and fans, ABB has developed calculation tools for estimating the energy savings that become available when applying electric speed control to certain flow machines.

PumpSave

For comparing AC drive control against throttling, on/off and hydraulic coupling control in pumps. Calculate how much energy and money you could be saving with ABB drives while also deriving other benefits such as soft starting and stopping, an improved power factor and connection into process automation. PumpSave also carries out a simple dimensioning and recommends an appropriate ABB drive type. Medium voltage drives now included.

FanSave

For comparing AC drive control against traditional flow control methods in fans. Calculate the savings you can achieve by replacing outlet damper, inlet vane or pitch control methods with electronic speed control from an ABB drive. FanSave also provides financial and environmental figures concerning the control method retrofit project and recommends a suitable ABB drive type.

Award winning 6-step energy saving plan

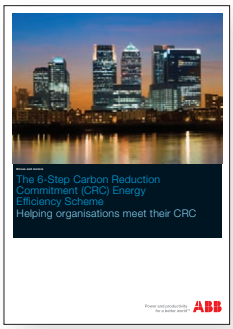


ABB has developed six easy steps that help determine where AC drives can be best used and what could be the potential energy saving. The six steps look at the facts behind climate change and the need to save energy; the actual savings that can be made; the finance options available to pay for the AC drives; the various AC drive products available; application references; and an action plan which includes two on-line energy saving calculator tools.

The ABB Energy Calculator App

The new App allows users to calculate the energy savings you can achieve on a typical pump or fan load by replacing direct-on-line control with a variable speed drive. Simply select your industry and the operating duty profile; the voltage, phase and motor power rating; running hours; and electricity cost. The App then estimates how much CO2, energy and money you can save by installing an ABB drive to control the application.

To download the ABB Energy Calculator App, visit the Apple APP store.

To download a series of energy saving tools go to: **www.abb.co.uk/energy**

Drive life cycle services

Service options for variable speed drives

A proactive drives maintenance programme keeps you competitive by minimising disruption to your production.

The many drives used in industry have a high degree of reliance placed upon them. Although drives are not normally the most expensive pieces of capital equipment, they often perform critical duties and have a high in-service value. A drive failure can result in loss of production and revenues, as well as having safety and environmental consequences. To reduce the risk and consequences of failure, the drive must be properly maintained at the right times in its lifecycle.

ABB provides three levels of service for drives; DrivesActive, DrivesActive+ and DrivesAdvantage. The three service levels mean your exact operational and financial needs can be met, maximising the reliability of your plant over its entire lifecycle. Elements from the three levels can be combined into a service contract.

DrivesActive

A proactive service that provides 24/7 support with a high level of technical expertise. Its emphasis lies on delivering the right level of service for the circumstances. It is a lifecycle management programme that captures ABB's expertise from the installed base. DrivesActive goes beyond routine maintenance to maximise the reliability and performance of your drives.

- Telephone support
- 24/7 support
- Drive commissioning
- Spare parts – repair, exchange and inventory support
- Training
- On-site and workshop repairs
- Planned preventive maintenance
- Resource bank – engineer hours available when you need them
- ReFLEX – scaleable support to meet operational and budgetary needs

DrivesActive+

A lifecycle management programme that focuses on extending the life of critical equipment. It adopts the most effective maintenance methodology for the application based on the probability of failure and the severity of its consequences.

- Lifecycle management
- Drive system analysis
- Harmonic surveys

The full portfolio of DrivesActive and DrivesActive+ services is described in a separate brochure that is available on request - please call 07002 SERVICE (07002 7378423) for a copy.

DrivesAdvantage

A service provided by ABB's certified partners on the current range of products up to 400 kW. Services include installation, start-up assistance and after-sales service, backed by ABB's experts. It also offers recycling of old ABB drives or non-ABB drives to ISO 14001. The service is local to your plant or production facility.

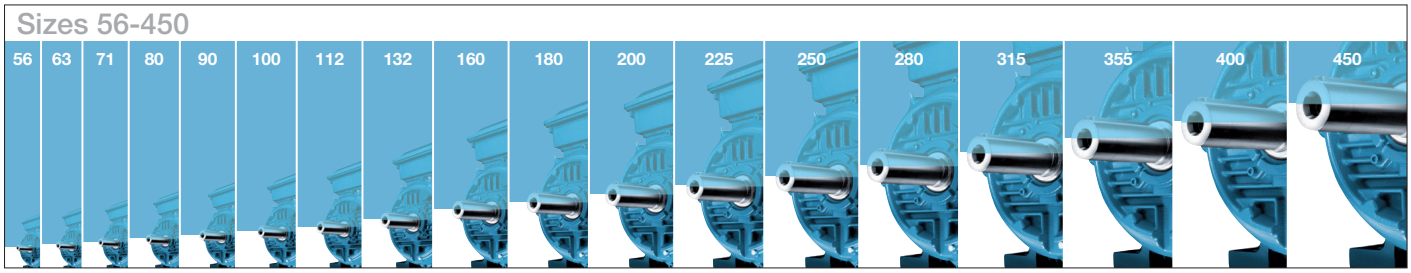
- Upgrades
- Hire services
- Planned maintenance
- Repairs
- Energy surveys
- Training

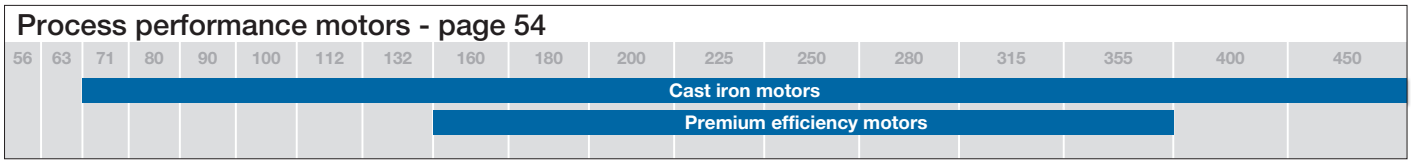
The full portfolio of DrivesAdvantage services is described in a separate brochure that is available on request - please call 07000 DRIVES (07000 374837) for a copy.

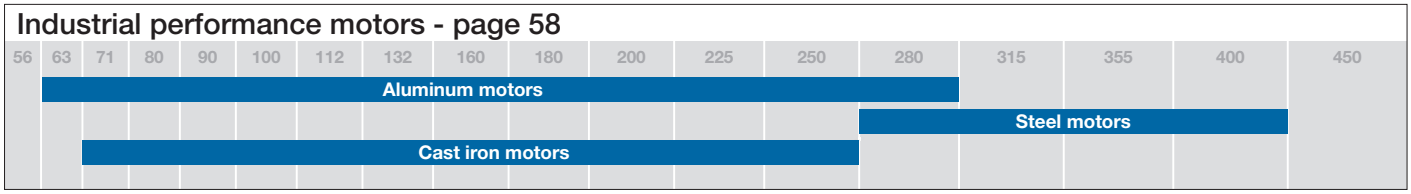
ABB University - Professional drives training

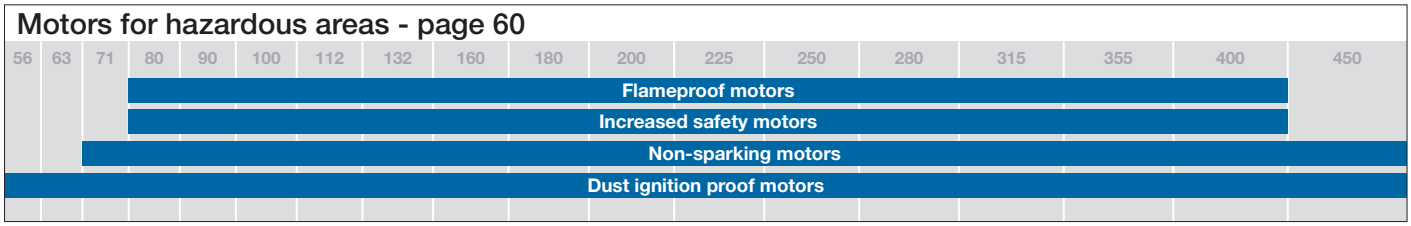
Factory certified courses delivered in a bespoke drives training facility by experienced applications and service personnel. With ABB University you can enrol onto either e-learning or classroom based courses. Please call **01785 285939** or visit **www.abb.com/abbuniversity**

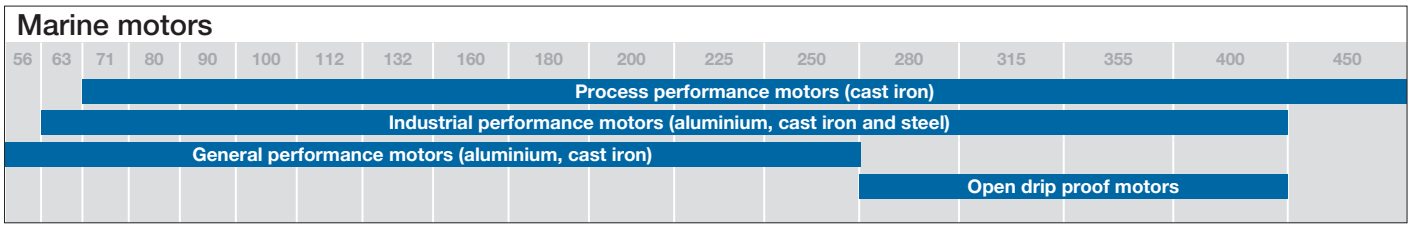
ABB low voltage AC motors

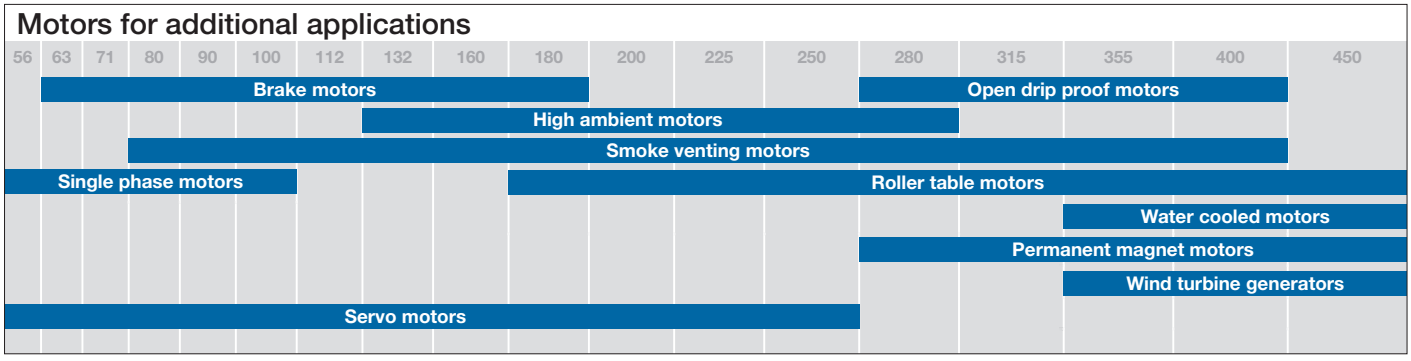












For more information call 07000 MOTORS (07000 668677)

European MEPS for low voltage motors

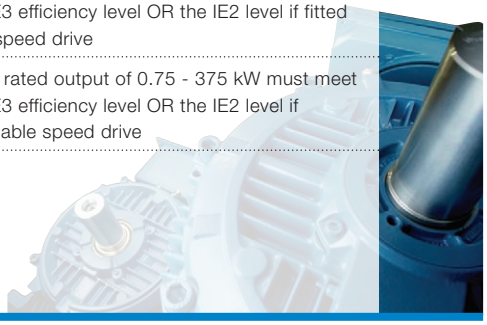
2009
EuP Directive 2005/32/EC Eco-design formally adopted 2009

Mandatory EuP Directive
Applies to motors:
– rated voltage up to 1000 V
– single-speed, three-phase, 50 Hz
– 2, 4 and 6-pole
– rated output from 0.75 to 375 kW
– S1 Duty

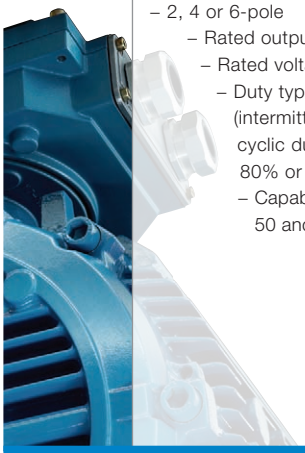
Does not apply to motors designed to operate:
– in potentially explosive atmospheres as defined in ATEX directive 94/9/EC
– brake motors
– ambient air temperature outside the range -15°C...+40°C
– altitudes exceeding 1000m asl
– maximum operating air temperature above 400°C

Implementation timetable

Phase 1 From 16 June, 2011	Motors must meet the IE2 efficiency level
Phase 2 From 1 January, 2015	Motors with a rated output of 7.5 - 375 kW must meet EITHER the IE3 efficiency level OR the IE2 level if fitted with variable speed drive
Phase 3 From 1 January, 2017	Motors with a rated output of 0.75 - 375 kW must meet EITHER the IE3 efficiency level OR the IE2 level if fitted with variable speed drive

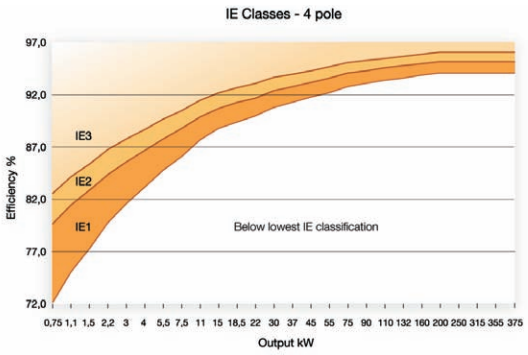


2008
IEC 60034-30



Standard for LV motor efficiency classes
Motors covered by standard include:
– Single-speed, three-phase, 50 and 60 Hz
– 2, 4 or 6-pole
– Rated output from 0.75 to 375 kW
– Rated voltage U_N up to 1000 V
– Duty type S1 (continuous duty) or S3 (intermittent periodic duty) with a rated cyclic duration factor of 80% or higher
– Capable of operating direct online 50 and 60 Hz

Super premium efficiency	IE4	Not yet defined
Premium efficiency	IE3	Premium
High efficiency	IE2	Comparable to Eff1
Standard efficiency	IE1	Comparable to Eff2



2007
IEC 60034-2-1

Standard on efficiency measurement methods

Introduces new rules concerning the testing methods to be used for determining losses and efficiency.

The resulting efficiency values differ from those obtained under the previous IEC testing standard IEC 60034-2: 1996

ABB calculates efficiency values according to the indirect method, with additional losses determined from measurement. This is the preferred low uncertainty method outlined in the standard.

For more information call 07000 MOTORS (07000 668677)

MotorAdvantage

A scheme to determine how best to save money, reduce energy use and lower maintenance costs from a plant's installed electric motor base.

MotorAdvantage aims to encourage industry to uncover the true cost of running electric motors. Research by ABB reveals that UK industry is failing to efficiently manage its motor inventory, thereby incurring millions of pounds of unnecessary downtime, repair and energy costs.

MotorAdvantage is aimed at companies operating a continuous process such as those found in food & beverage, chemical, oil & gas and pharmaceuticals. Such processes tend to have critical applications, whereby if a motor fails the cost to a company can be hundreds of pounds per hour in lost revenue. It is not just the loss of production but the potential loss of the company's customer.

How it works

There are three stages to MotorAdvantage:

1. Consultation

During the consultation process ABB examines the installed motor asset register for the plant and, working with the local engineers, identifies up to five critical applications that are running either continuously or for more than 4,000 hours per annum. They then determine some basic information about these motors such as:

- How old are the installed motors?
- How efficient are the installed motors?
- How many hours do they run per annum?
- Have they been rewound before?
- What spares holding do you have for critical plant?
- What is your repair/rewind policy for 'failed' motors?

ABB also engages with the plant's process engineers to determine the exact design criteria for the various processes. This gives ABB a clearer understanding of how the process is meant to operate and its critical design operating points, thereby ensuring that a properly dimensioned motor is selected should a replacement be deemed necessary.

2. The Appraisal

An ABB engineer, or one of ABB's authorised channel partners, visits the end-user to inspect the selected motors; get an understanding of the plant; the inventory of spare motors; energy and maintenance plans. It is not unusual to find that an old motor can be 1-5 percent lower in efficiency compared to a new premium efficiency variant. If that motor is running continuously then you can achieve a typical payback of between two to three years should you wish to take the decision to scrap the motor prior to failure.

If the motor is replaced at the point of failure then taking the rewind cost into the payback calculation, the new motor cost can be recovered in less than 12 months. Bear in mind that

many rewound motors will only have a six month warranty of the repaired components whilst a new premium efficiency motor from ABB will come with a full three year warranty.

3. Proving the savings – report and recommendations

Following the collection of the data, the findings are analysed and potential savings identified using dedicated software. The findings are methodically presented, with tables being created to help identify where savings are likely to arise. Among the data available includes an estimation of present energy usage; whether the application would benefit from variable speed control; payback time if an investment is made in new motors; carbon dioxide emission reductions; along with many other key facts and analysis.

An action plan is prepared, usually comprising an Executive Summary and a detailed Engineer's Report, highlighting applications that can save the most. The figures will normally be translated into monthly savings, and there will be detailed recommendations for implementation.

Benefits

- In just half-a-day, an ABB engineer can quickly assess up to five installed motors that could benefit from a motor management plan
- Assesses the end-users current policy in the event of a motor failure and the financial impact on the company
- Identifies improvements to be made with regards to maintenance and stockholding
- Determines the energy use of the current installation
- Avoids damage to a customers brand or image caused through loss of production
- Avoids overly ambitious motor management plans that try to assess every single motor on a plant

Premium efficiency process performance motors
Innovative thinking – highest efficiency and reliability with off-the-shelf availability

ABB's new generation process performance premium efficiency motors deliver maximum value over their entire life cycle. Their IE3 efficiency rating makes them an ideal environmental choice for motor users seeking to save energy and reduce their carbon footprint.

New levels of efficiency

Rising energy costs and increasing concerns about the environment are focusing attention on ways to further reduce energy consumption. Motor-driven systems account for 65 percent of all the electricity used in industry, giving motors a major role to play in efforts to reduce energy use.

Cutting-edge design, quality materials and advanced manufacturing techniques make ABB's process performance premium efficiency motors extremely reliable and energy efficient, even under the most challenging conditions.

Future-proof solution

ABB motors comply with the latest efficiency standards and requirements. ABB closely follows developments in the global regulatory environment and ensures that its products stay ahead.

Process performance premium efficiency motors with the IE3 efficiency rating already meet the requirements of the EU MEPS (European Minimum Energy Performance Standard) scheme set to come into force in 2015. These motors are available now for delivery from stock.

Motors for the super premium IE4 efficiency class are also available. IE4 motors from frame size 280 upwards can be purchased now and the whole range in sizes 160 to 355 will become available during 2011.

Excellent all-round performance

Process performance premium efficiency motors offer enhanced operating performance, low starting currents, and an excellent torque curve. They produce less noise, are subject to lower mechanical stresses, and run cooler than less efficient motors.

Cooler running is a big advantage. Reducing the temperature of the bearings and winding extends the lubrication intervals and increases the useful life of the motor. This translates into higher reliability, easier maintenance, and a longer life cycle — factors which reduce the overall cost of ownership. As a result ABB's process performance premium efficiency motors have longer warranties than many other types of motor.

With an extensive range of accessories available, ABB's process performance premium efficiency motors are particularly suitable for industrial and OEM use. They are ideal for all applications demanding efficiency and reliability, especially under challenging conditions.

Motor types	M4BP
Frame sizes	160 to 355
Output range	11 to 355 kW
Poles	2 to 6 poles
Frame material	Cast iron
Voltage	up to 690 V, 50 & 60 Hz

Premium efficiency process performance cast iron motors, 160-355, 2 & 4 poles

IE3

TEFC low voltage motors, cast iron frame, IP55, IC 411, single-speed

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price
3000 r/min = 2 poles						
11	M4BP 160 MLA	35.6	18.7	92.1	£1,408	£1,550
15	M4BP 160 MLB	48.6	25.4	92.6	£1,673	£1,824
18.5	M4BP 160 MLC	60.0	30.8	93.1	£2,042	£2,175
22	M4BP 180 MLA	71.0	37.4	93.2	£2,428	£2,541
30	M4BP 200 MLA	96.8	51.0	94.2	£3,093	£3,222
37	M4BP 200 MLB	119.0	61.9	94.7	£4,504	£4,689
45	M4BP 225 SMA	144.0	75.8	95.2	£5,609	£5,806
55	M4BP 250 SMA	176.0	92.3	95.5	£6,714	£6,935
75	M4BP 280 SMB	240.0	130.0	95.5	£8,433	£8,916
90	M4BP 280 SMC	288.0	154.0	95.7	£9,601	£9,892
110	M4BP 315 SMB	352.0	190.0	95.9	£12,646	£13,061
132	M4BP 315 SMC	422.0	225.0	95.9	£13,980	£14,409
160	M4BP 315 MLA	512.0	267.0	96.1	£15,977	£16,410
200	M4BP 315 MLB	640.0	333.0	96.2	£22,243	£24,407
250	M4BP 315 LKB	800.0	411.0	96.3	£26,400	£29,000
200	M4BP 355 SMA	640.0	337.0	96.2	£27,000	£29,600
250	M4BP 355 SMB	800.0	416.0	96.3	£28,146	£29,523
315	M4BP 355 SMC	1008.0	529.0	96.4	£35,426	£36,805
355	M4BP 355 MLA	1136.0	589.0	96.5	£39,956	£41,333

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price
1500 r/min = 4 poles						
11	M4BP 160 MLA	71.3	20.4	92.3	£1,397	£1,538
15	M4BP 160 MLB	97.1	27.8	92.7	£1,740	£1,913
18.5	M4BP 180 MLA	119.0	34.9	93.3	£2,050	£2,181
22	M4BP 180 MLB	141.0	41.5	93.3	£2,448	£2,542
30	M4BP 200 MLA	193.0	54.6	94.4	£3,157	£3,327
37	M4BP 225 SMA	238.0	65.4	94.9	£4,245	£4,470
45	M4BP 225 SMB	289.0	80.2	95.2	£4,975	£5,219
55	M4BP 250 SMA	353.0	97.8	95.4	£5,806	£6,082
75	M4BP 280 SMB	481.0	133.0	95.7	£7,189	£7,622
90	M4BP 280 SMC	577.0	159.0	95.9	£8,630	£9,081
110	M4BP 315 SMC	704.0	193.0	96.3	£10,648	£11,118
132	M4BP 315 SMD	845.0	232.0	96.4	£12,576	£13,007
160	M4BP 315 MLB	1026.0	278.0	96.4	£14,699	£15,130
200	M4BP 315 LKB	1281.0	343.0	96.5	£19,215	£20,893
250	M4BP 315 LKC	1601.0	429.0	96.6	£23,240	£23,440
200	M4BP 355 SMA	1281.0	343.0	96.5	£20,390	£21,845
250	M4BP 355 SMB	1601.0	429.0	96.6	£24,673	£25,394
315	M4BP 355 SMC	2017.0	553.0	96.7	£32,775	£33,855
355	M4BP 355 MLA	2273.0	616.0	96.7	£34,937	£36,015

Process performance motors

What is a process performance motor?

Process performance motors are the flagship of ABB's standard low voltage motors. This range provides the most comprehensive, versatile set of motors for the process industries and heavy-duty applications which are dependent on continuous reliability, lowest possible environmental impact and lifecycle costs. Their superior ability to perform reliably and efficiently, continuously and even under the most challenging circumstances, ensures that they power their way through the toughest tasks and conditions. As such they come with a three years warranty that can be extended to five years.

Where can it be used?

– End-users in continuous process industries
– Project OEMs
– EPCs
– Demanding industries:
  - pulp and paper
  - metals
  - minerals and mining

Highlights

– All variant codes possible for process industry
– Application knowledge and engineering
– With three years warranty and option to extend to five years
– IE2 efficiency, IE3 available as option

Process performance cast iron motors, 160-400, 2 & 4 poles

IE2

TEFC low voltage motors, cast iron frame, IP55, IC 411, single-speed

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
3000 r/min = 2 poles							
11	M3BP 160 MLA	35.7	19.2	90.7	£1,126	£1,240	
15	M3BP 160 MLB	48.8	26.0	91.5	£1,338	£1,459	
18.5	M3BP 160 MLC	60.2	31.5	92.0	£1,633	£1,740	
22	M3BP 160 MLD	71.6	38.0	91.7	£1,913	£1,990	HO
22	M3BP 180 MLA	71.1	39.5	92.2	£1,990	£2,082	
30	M3BP 160 MLE	97.9	51.8	91.7	£2,407	£2,547	HO
30	M3BP 180 MLB	97.1	53.0	92.8	£2,407	£2,547	HO
30	M3BP 200 MLA	96.9	51.6	93.1	£2,577	£2,685	
37	M3BP 200 MLB	119.0	63.5	93.4	£3,753	£3,907	
45	M3BP 200 MLC	145.0	79.1	93.3	£4,313	£4,471	HO
45	M3BP 225 SMA	145.0	78.8	93.6	£4,794	£4,962	
55	M3BP 200 MLD	177.0	95.0	93.8	£5,491	£5,709	HO
55	M3BP 225 SMB	177.0	96.0	93.9	£5,491	£5,709	HO
55	M3BP 250 SMA	177.0	95.8	94.1	£5,738	£5,927	
75	M3BP 225 SMC	241.0	136.0	94.5	£6,837	£7,049	HO
75	M3BP 280 SMA	240.0	130.0	94.3	£7,333	£7,753	
90	M3BP 250 SMC	289.0	153.0	95.0	£7,950	£8,141	HO
90	M3BP 280 SMB	288.0	152.0	94.6	£8,348	£8,601	
110	M3BP 280 SMC	352.0	185.0	95.1	£10,082	£10,425	HO
110	M3BP 315 SMA	352.0	194.0	94.9	£10,996	£11,357	
132	M3BP 315 SMB	422.0	227.0	95.1	£12,156	£12,529	
160	M3BP 315 SMC	512.0	271.0	95.4	£13,893	£14,269	
200	M3BP 315 MLA	640.0	335.0	95.7	£19,341	£21,223	
250	M3BP 315 LKA	801.0	423.0	95.7	£22,935	£23,619	HO
250	M3BP 355 SMA	800.0	423.0	95.7	£24,474	£25,672	
315	M3BP 315 LKC	1009.0	533.0	95.7	£28,754	£29,438	HO
315	M3BP 355 SMB	1009.0	533.0	95.7	£30,805	£32,004	
355	M3BP 355 SMC	1136.0	608.0	95.7	£34,744	£35,941	
400	M3BP 355 MLA	1280.0	677.0	96.9	£38,849	£40,047	
450	M3BP 355 MLB	1440.0	743.0	97.1	£44,324	£45,523	
500	M3BP 355 LKA	1601.0	827.0	96.9	£47,234	£48,431	
560	M3BP 355 LKB	1792.0	925.0	97.0	£53,052	£54,250	
560	M3BP 400 LA	1789.0	934.0	97.2	£55,619	£57,159	
560	M3BP 400 LKA	1789.0	934.0	97.2	£57,140	£58,679	
630	M3BP 400 LB	2014.0	1048.0	97.4	£61,778	£63,319	
630	M3BP 400 LKB	2014.0	1048.0	97.4	£63,299	£64,839	
710	M3BP 400 LC	2269.0	1180.0	97.5	£69,651	£71,189	
710	M3BP 400 LKC	2269.0	1180.0	97.5	£71,171	£72,708	

HO = High-output design

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
1500 r/min = 4 poles							
11	M3BP 160 MLA	71.6	20.9	90.4	£1,117	£1,230	
15	M3BP 160 MLB	97.4	28.5	91.4	£1,392	£1,530	
18.5	M3BP 160 MLC	120.0	34.7	91.4	£1,586	£1,710	HO
18.5	M3BP 180 MLA	119.0	34.5	91.9	£1,666	£1,773	
22	M3BP 160 MLD	143.0	40.7	91.6	£1,946	£2,014	HO
22	M3BP 180 MLB	142.0	40.9	92.4	£1,990	£2,066	
30	M3BP 180 MLC	194.0	56.5	92.3	£2,329	£2,469	HO
30	M3BP 200 MLA	193.0	55.3	93.2	£2,609	£2,749	
37	M3BP 200 MLB	238.0	67.2	93.4	£3,229	£3,431	HO
37	M3BP 225 SMA	238.0	68.0	93.4	£3,508	£3,694	
45	M3BP 200 MLC	290.0	83.6	93.6	£3,922	£4,092	HO
45	M3BP 225 SMB	290.0	81.3	93.9	£4,111	£4,313	
55	M3BP 225 SMC	355.0	99.3	94.0	£4,825	£5,059	HO
55	M3BP 250 SMA	354.0	98.9	94.4	£4,962	£5,198	
73	M3BP 225 SMD	472.0	132.0	93.6	£5,777	£6,106	HO
75	M3BP 250 SMB	484.0	134.0	94.4	£5,969	£6,359	HO
75	M3BP 280 SMA	482.0	134.0	94.5	£6,251	£6,627	
90	M3BP 250 SMC	581.0	163.0	94.7	£7,367	£7,526	HO
90	M3BP 280 SMB	579.0	159.0	94.7	£7,504	£7,896	
110	M3BP 280 SMC	707.0	194.0	95.1	£8,556	£8,946	HO
110	M3BP 315 SMA	706.0	194.0	95.1	£9,259	£9,667	
132	M3BP 315 SMB	847.0	232.0	95.4	£10,935	£11,310	
160	M3BP 315 SMC	1027.0	284.0	95.6	£12,781	£13,156	
200	M3BP 315 MLA	1285.0	351.0	95.6	£18,167	£18,637	
250	M3BP 315 LKA	1605.0	438.0	95.7	£19,887	£20,515	HO
250	M3BP 355 SMA	1604.0	437.0	95.9	£21,454	£22,081	
280	M3BP 315 LKB	1798.0	484.0	95.8	£24,585	£25,210	HO
315	M3BP 315 LKC	2021.0	551.0	95.8	£26,933	£27,559	HO
315	M3BP 355 SMB	2021.0	551.0	95.9	£28,500	£29,439	
355	M3BP 355 SMC	2279.0	621.0	95.9	£30,380	£31,317	
400	M3BP 355 MLA	2565.0	705.0	96.3	£34,449	£35,075	
450	M3BP 355 MLB	2884.0	780.0	96.8	£38,989	£39,303	
500	M3BP 355 LKA	3204.0	865.0	97.0	£43,218	£43,530	
560	M3BP 355 LKB	3588.0	981.0	96.9	£47,132	£47,444	
560	M3BP 400 LA	3586.0	982.0	96.8	£49,480	£50,106	
560	M3BP 400 LKA	3586.0	982.0	96.8	£49,480	£50,106	
630	M3BP 400 LB	4034.0	1077.0	97.0	£54,960	£55,585	
630	M3BP 400 LKB	4034.0	1077.0	97.0	£57,672	£59,210	
710	M3BP 400 LC	4547.0	1227.0	97.1	£65,029	£66,568	
710	M3BP 400 LKC	4547.0	1227.0	97.1	£66,552	£68,090	

Industrial performance motors

What is an Industrial performance motor?

Industrial performance motors combine convenience and easy handling seamlessly with ABB's engineering expertise, at the same time providing a wide range of add-on variants and applications.

The motors can be tailored according to the specific needs of OEMs and demanding industries.

The high modularity enables adding a wide variety of elements to the robust frame, thus making the overall solution to fit the specific situation and customer need perfectly. As the user only pays for the enhancements needed and used, the motors are free from all unnecessary elements.

Where can it be used?

- End-users in industry
- Tailored serial/project OEM's
- Pumps
- Fans
- Compressors

Highlights

- Variant codes from production that OEM customers need
- Two years warranty
- Highest efficiency (EFF1/IE2 today)
- High-output options
- All poles and multi-pole variants

Industrial performance aluminium/steel motors, 80-400, 2 & 4 poles

IE2

TEFC low voltage motors, aluminium/steel, IP55, IC 411, single-speed

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price
3000 r/min = 2 poles						
1.1	M3AA 80 C	3.6	2.3	82.1	£250	£287
1.5	M3AA 90 L	4.9	2.9	84.1	£297	£335
2.2	M3AA 90 LB	7.3	4.4	84.6	£367	£405
3	M3AA 100 LB	9.7	5.7	87.9	£447	£497
4	M3AA 112 MB	13.2	7.6	86.1	£529	£580
5.5	M3AA 132 SB	18.0	11.0	88.0	£693	£759
7.5	M3AA 132 SC	24.5	14.0	88.5	£879	£948
11	M3AA 160 MLA	35.7	19.2	90.7	£1,067	£1,180
15	M3AA 160 MLB	48.8	26.0	91.5	£1,233	£1,348
18.5	M3AA 160 MLC	60.2	31.5	92.0	£1,530	£1,648
22	M3AA 180 MLA	71.1	39.5	92.2	£1,872	£1,988
30	M3AA 200 MLA	96.9	51.6	93.1	£2,422	£2,568
37	M3AA 200 MLB	119.0	63.5	93.4	£2,663	£2,823
45	M3AA 225 SMA	145.0	78.8	93.6	£4,546	£4,741
55	M3AA 250 SMA	177.0	95.8	94.1	£5,319	£5,531
75	M3AA 280 SMA	241.0	128.0	94.5	£6,565	£6,736
75	M2CA 280 SA	240.0	130.0	94.2	£5,534	£5,872
90	M3AA 280 SMB	289.0	153.0	95.0	£7,692	£7,895
90	M2CA 280 SMA	288.0	152.0	94.5	£6,646	£6,985
110	M2CA 315 SA	352.0	195.0	94.6	£8,113	£8,677
132	M2CA 315 SMA	422.0	227.0	95.0	£9,801	£10,366
160	M2CA 315 MB	512.0	272.0	95.3	£12,158	£12,722
200	M2CA 315 LA	641.0	335.0	95.6	£15,271	£15,863
200	M2CA 355 SA	641.0	339.0	95.5	£16,160	£17,196
250	M2CA 355 MA	800.0	421.0	96.1	£19,270	£20,309
280	M2CA 355 MB	896.0	472.0	96.1	£22,087	£23,124
315	M2CA 355 LA	1009.0	529.0	96.4	£24,163	£25,200
355	M2CA 355 LB	1136.0	602.0	96.6	£26,534	£27,572
400	M2CA 400 MLA	1279.0	677.0	96.8	£32,018	£33,351
450	M2CA 400 MLB	1438.0	744.0	96.9	£36,464	£37,797
500	M2CA 400 LKA	1598.0	825.0	97.1	£38,985	£40,317
560	M2CA 400 LKB	1789.0	934.0	97.2	£43,725	£45,059

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price
1500 r/min = 4 poles						
0.75	M3AA 80 D	5.0	1.8	79.9	£244	£268
1.1	M3AA 90 LB	7.3	2.4	83.7	£306	£338
1.5	M3AA 90 LD	9.9	3.3	84.2	£367	£400
2.2	M3AA 100 LC	14.4	4.6	87.1	£417	£465
3	M3AA 100 LD	19.8	6.3	85.7	£467	£515
4	M3AA 112 MB	26.4	8.8	86.7	£558	£609
5.5	M3AA 132 M	35.8	11.2	89.0	£714	£779
7.5	M3AA 132 MA	49.0	15.3	89.1	£917	£985
11	M3AA 160 MLA	71.6	20.9	90.4	£1,076	£1,189
15	M3AA 160 MLB	97.4	28.5	91.4	£1,286	£1,400
18.5	M3AA 180 MLA	119.0	34.5	91.9	£1,616	£1,729
22	M3AA 180 MLB	142.0	40.9	92.4	£1,904	£2,002
30	M3AA 200 MLA	193.0	55.3	93.2	£2,373	£2,486
37	M3AA 225 SMA	238.0	68.0	93.4	£3,193	£3,418
45	M3AA 225 SMB	290.0	81.3	93.9	£3,886	£4,112
55	M3AA 250 SMA	354.0	98.9	94.4	£4,643	£4,835
75	M3AA 280 SMA	484.0	135.0	94.3	£5,953	£6,158
75	M2CA 280SA	482.0	137.0	94.0	£5,355	£5,696
90	M3AA 280 SMB	581.0	163.0	94.7	£6,985	£7,175
90	M2CA 280 SMA	579.0	161.0	94.6	£6,261	£6,600
110	M2CA 315 SA	706.0	197.0	94.8	£7,770	£8,335
132	M2CA 315 SMA	848.0	235.0	95.1	£9,358	£9,921
160	M2CA 315 MB	1028.0	281.0	95.5	£11,327	£11,892
200	M2CA 315 LA	1285.0	351.0	95.6	£14,382	£14,974
200	M2CA 355 SA	1283.0	351.0	95.6	£14,974	£16,012
250	M2CA 355 MA	1603.0	437.0	95.8	£17,788	£18,827
315	M2CA 355 LA	2021.0	551.0	95.8	£22,682	£23,718
355	M2CA 355 LB	2276.0	619.0	96.1	£25,646	£26,681
400	M2CA 355 LKD	2563.0	689.0	96.2	£28,460	£29,499
450	M2CA 400 MLA	2882.0	772.0	96.6	£33,648	£34,980
500	M2CA 400 MLB	3202.0	867.0	96.7	£37,502	£38,834
560	M2CA 400 LKA	3586.0	983.0	96.7	£40,613	£41,948
630	M2CA 400 LKB	4034.0	1078.0	96.9	£45,208	£46,541

Motors for hazardous areas

Reliability and safety

The flameproof enclosure design has the following features and benefits:

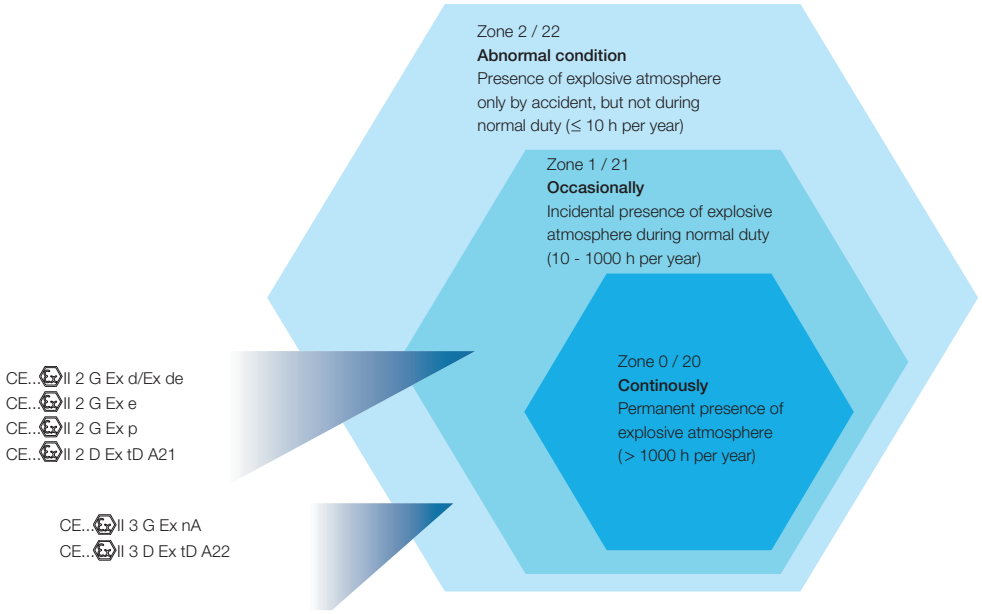
- Prevents an explosion which takes place inside the enclosure from propagating through gaps to the ambient
- Withstands the explosion pressure created inside the enclosures
- All surface temperatures are selected to comply with the temperature class
- Benefits when dealing with special operating modes such as heavy starts, switching operations or converter-powered operation
- Suitability for use in temperature clsses T5 and T6
- Can be used both in Zone 1 and Zone 2

Maintainability

- Only specified workshops are allowed to make changes and services to motors for hazardous areas
- ABB worldwide service network offers you service and maintenance for flameproof motors

Availability

- Low voltage motors up to about 100 kW are available from central stocks



Explosive atmospheres worldwide are classified by zone, according to the risk posed by explosive gas or dust in the atmosphere

Classification of explosive atmospheres according to CENELEC and IEC

The definition of areas according to the presence of atmosphere are set up in the following standards:

IEC/EN 60079-10-1 Gas
IEC/EN 60079-10-2 Dust

Explosive atmosphere	Permanent presence	Incidental presence (normal operation conditions)	Accidental presence (abnormal operation conditions)
Gas ('G')	Zone 0	Zone 1	Zone 2
Dust ('D'/'DIP'/'Ex tD')	Zone 20	Zone 21	Zone 22

Note: In certain countries Ex d and Ex e motors are also used in Zone 2.

Motors for hazardous areas

Marking of equipment according to ATEX

CE Conformity marking

CE marking

Identification of the notified body responsible for the approval. 0081 is the identification number of LCIE

The European Commission mark for Ex products

Motor grouping: II for surface industry (I for mines)

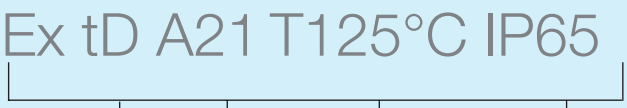
Equipment category: 2 allowed for Zone 1 or Zone 21 (1 for Zone 0 or 20, 3 for Zone 2 or 22)

Atmosphere surrounding the motor: G for explosive gas (D for dust)

Complementary marking for Ex:

Protection type Ex d = flameproof
Motor grouping II = for surface industry
Gas group
Temperature class T4 = max. permitted 135°C

Complementary marking for Ex tD:



Protecion by enclosure

Installation in zone 21

Temperature class

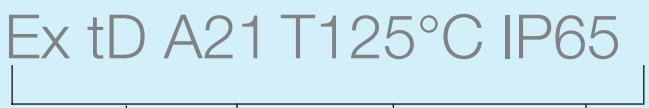
IP protection

Marking of equipment according to IECEx

Complementary marking for Ex:

Protection type Ex d = flameproof
Motor grouping II = for surface industry
Gas group
Temperature class T4 = max. permitted 135°C

Complementary marking for Ex tD:



Protecion by enclosure

Installation in zone 21

Temperature class

IP protection

Motors for hazardous areas, 80-400, 2 & 4 poles

Flameproof motors, 71-400, Ex d/e* IIB T4
TEFC low voltage motors, IP55, IC 411, single-speed

Blanket certification

An ATEX approved AC motor and AC drive combination gives safe, economical power combined with effective control. By choosing an ABB ATEX package, end-users can be confident that the motor and drive combination is optimised for their application.

ATEX
Certified

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
3000 r/min = 2 poles							
0.75	M3JP/KP 80 MA	2.5	1.55	80.1	£727	£774	
1.1	M3JP/KP 80 MB	3.7	2.2	80.5	£762	£835	
1.5	M3JP/KP 90 SLA	4.9	3	81.9	£842	£914	
2.2	M3JP/KP 90 SLC	7.3	4.1	84.4	£999	£1,062	
3	M3JP/KP 100 LA	9.8	5.6	85.2	£1,058	£1,129	
4	M3JP/KP 112 MB	13.1	7.4	85.9	£1,314	£1,401	
5.5	M3JP/KP 132 SMB	18	10.1	87.2	£1,527	£1,605	
7.5	M3JP/KP 132 SMD	24.5	13.6	88.3	£1,945	£2,009	
11	M3JP/KP 160 MLA	35.8	19.7	90.1	£2,250	£2,410	
15	M3JP/KP 160 MLB	48.9	26.6	91.2	£2,666	£2,779	
18.5	M3JP/KP 160 MLC	60.2	32.3	91.8	£3,033	£3,115	
22	M3JP/KP 180 MLA	71.5	38.4	91.7	£3,757	£3,884	
22	M3JP/KP 160 MLD	71.7	38.6	91.2	£3,530	£3,644	HO
30	M3JP/KP 200 MLA	96.9	52.7	93.2	£4,782	£4,974	
30	M3JP/KP 180 MLB	97.3	52	92.5	£4,476	£4,606	HO
37	M3JP/KP 200 MLC	119	64.1	93.6	£6,354	£6,641	
37	M3JP/KP 180 MLC	119	63.9	92.8	£6,266	£6,506	HO
45	M3JP/KP 225 SMB	144	79.5	93.9	£8,596	£8,916	
45	M3JP/KP 200 MLE	145	79.1	93.3	£8,099	£8,457	HO
55	M3JP/KP 250 SMA	176	94.5	94.3	£11,306	£11,723	
55	M3JP/KP 225 SMC	177	96	93.9	£10,617	£11,018	HO
67	M3JP/KP 225 SMD	215	119	93.9	£12,009	£12,749	HO
75	M3JP/KP 280 SMA	240	130	94.3	£15,329	£15,841	
75	M3JP/KP 250 SMB	241	129	94	£14,318	£14,815	HO
90	M3JP/KP 280 SMB	288	152	94.6	£20,043	£20,685	
90	M3JP/KP 250 SMC	289	153	94	£16,018	£17,041	HO
110	M3JP/KP 315 SMA	352	194	94.9	£24,210	£24,690	
110	M3JP/KP 280 SMC	352	185	95.1	£22,766	£23,249	HO
132	M3JP/KP 315 SMB	422	227	95.1	£28,699	£29,178	
160	M3JP/KP 315 SMC	512	271	95.4	£32,545	£33,025	
200	M3JP/KP 315 MLA	640	335	95.7	£40,879	£41,361	
250	M3JP/KP 355 SMA	800	423	95.7	£44,530	£45,823	
315	M3JP/KP 355 SMB	1009	533	95.7	£54,138	£55,431	
355	M3JP/KP 355 SMC	1136	608	95.7	£58,202	£59,494	
400	M3JP/KP 355 MLA	1280	677	96.9	£64,482	£65,776	
450	M3JP/KP 355 MLB	1440	743	97.1	£72,057	£73,351	
500	M3JP/KP 355 LKA	1601	827	96.9	£83,883	£85,176	
560	M3JP/KP 400 LA	1789	934	97.2	£115,256	£118,623	

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
1500 r/min = 4 poles							
0.55	M3JP/KP 80 MA	3.6	1.38	75.4	£665	£727	
0.75	M3JP/KP 80 MB	5	1.77	80.4	£695	£762	
1.1	M3JP/KP 90 SLA	7.3	2.3	81.8	£740	£805	
1.5	M3JP/KP 90 SLC	10	3.2	83.2	£814	£883	
2.2	M3JP/KP 100 LA	14.5	4.3	84.7	£887	£959	
3	M3JP/KP 100 LB	19.8	6	85.7	£1,155	£1,224	
4	M3JP/KP 112 MC	26.2	8.7	86.9	£1,233	£1,324	
5.5	M3JP/KP 132 SMB	36	11.4	87.7	£1,632	£1,723	
7.5	M3JP/KP 132 SMD	49	16.1	89.1	£1,815	£1,913	
11	M3JP/KP 160 MLC	71.4	21.2	91.2	£2,264	£2,377	
15	M3JP/KP 160 MLE	97.6	28	92	£2,808	£2,908	
18.5	M3JP/KP 180 MLA	119	35.1	91.6	£3,515	£3,659	
18.5	M3JP/KP 160 MLF	120	35	91.7	£3,307	£3,403	HO
22	M3JP/KP 180 MLB	142	41.7	91.6	£3,901	£4,044	
22	M3JP/KP 160 MLG	143	43.1	90.8	£3,705	£3,836	HO
30	M3JP/KP 200 MLB	194	54.4	93.6	£4,879	£5,056	
30	M3JP/KP 180 MLC	194	57.9	92.2	£4,573	£4,701	HO
37	M3JP/KP 225 SMB	238	67.1	93.6	£6,002	£6,226	
37	M3JP/KP 200 MLC	239	70	93	£5,567	£5,761	HO
45	M3JP/KP 225 SMC	290	78.4	94.1	£7,091	£7,330	
55	M3JP/KP 250 SMA	355	100	94.3	£8,694	£9,109	
55	M3JP/KP 225 SMD	354	101	94.3	£8,211	£8,611	HO
75	M3JP/KP 280 SMA	482	134	94.5	£11,404	£11,931	
75	M3JP/KP 250 SMB	485	133	94.3	£10,729	£11,225	HO
90	M3JP/KP 280 SMB	579	159	94.7	£15,714	£16,195	
110	M3JP/KP 315 SMA	706	194	95.1	£17,959	£18,599	
110	M3JP/KP 280 SMC	707	194	95.1	£17,799	£18,279	HO
132	M3JP/KP 315 SMB	847	232	95.4	£21,965	£22,445	
160	M3JP/KP 315 SMC	1027	284	95.6	£24,210	£24,690	
200	M3JP/KP 315 MLA	1285	351	95.6	£31,904	£32,383	
250	M3JP/KP 355 SMA	1604	437	95.9	£39,919	£41,041	
315	M3JP/KP 355 SMB	2021	551	95.9	£50,338	£51,459	
355	M3JP/KP 355 SMC	2279	621	95.9	£56,749	£57,871	
400	M3JP/KP 355 MLA	2565	705	96.3	£63,802	£65,246	
450	M3JP/KP 355 MLB	2884	780	96.8	£70,948	£72,241	
500	M3JP/KP 355 LKA	3204	865	97	£78,524	£79,817	
560	M3JP/KP 400 LA	3586	982	96.8	£89,425	£91,086	
630	M3JP/KP 400 LB	4034	1077	97	£100,671	£104,357	

HO = High-output design

Motors for hazardous areas, 160-400, 2 & 4 poles

Non-sparking motors, 80-400, ExnA T3 cast iron frame
TEFC low voltage motors, IP55, IC 411, single-speed

ATEX
Certified

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
3000 r/min = 2 poles							
11	M3GP 160 MLA	35.8	19.7	90.1	£1,258	£1,358	
15	M3GP 160 MLB	48.9	26.6	91.2	£1,592	£1,692	
18.5	M3GP 160 MLC	60.2	32.3	91.8	£1,859	£1,961	
22	M3GP 180 MLA	71.5	38.4	91.7	£2,171	£2,313	
22	M3GP 160 MLD	71.7	38.6	91.2	£2,047	£2,148	HO
30	M3GP 200 MLA	96.9	52.7	93.2	£2,770	£2,961	
30	M3GP 180 MLB	97.3	52	92.5	£2,549	£2,691	HO
37	M3GP 200 MLC	119	64.1	93.6	£3,832	£4,022	
37	M3GP 180 MLC	119	63.9	92.8	£3,351	£3,493	HO
45	M3GP 225 SMB	144	79.5	93.9	£4,896	£5,116	
45	M3GP 200 MLE	145	79.1	93.3	£4,405	£4,595	HO
55	M3GP 250 SMA	176	94.5	94.3	£5,859	£6,110	
55	M3GP 225 SMC	177	96	93.9	£5,607	£5,827	HO
67	M3GP 225 SMD	215	119	93.9	£5,962	£6,182	HO
75	M3GP 280 SMA	240	130	94.3	£7,700	£8,043	
75	M3GP 250 SMB	241	129	94	£7,070	£7,322	HO
90	M3GP 280 SMB	288	152	94.6	£8,767	£9,109	
90	M3GP 250 SMC	289	153	94	£7,581	£7,833	HO
110	M3GP 315 SMA	352	194	94.9	£11,546	£12,116	
110	M3GP 280 SMC	352	185	95.1	£10,587	£10,928	HO
132	M3GP 315 SMB	422	227	95.1	£12,763	£13,335	
160	M3GP 315 SMC	512	271	95.4	£14,588	£15,160	
200	M3GP 315 MLA	640	335	95.7	£20,309	£20,879	
250	M3GP 355 SMA	800	423	95.7	£25,699	£26,697	
315	M3GP 355 SMB	1009	533	95.7	£32,346	£33,344	
355	M3GP 355 SMC	1136	608	95.7	£36,483	£37,479	
400	M3GP 355 MLA	1280	677	96.9	£40,792	£41,791	
450	M3GP 355 MLB	1440	743	97.1	£46,542	£47,539	
500	M3GP 355 LKA	1601	827	96.9	£49,596	£50,593	
560	M3GP 355 LKB	1792	925	97	£55,706	£56,703	
560	M3GP 400 LA	1789	934	97.2	£58,400	£59,826	
560	M3GP 400 LKA	1789	934	97.2	£59,996	£61,422	
630	M3GP 400 LB	2014	1048	97.4	£64,868	£66,293	
630	M3GP 400 LKB	2014	1048	97.4	£66,465	£67,891	
710	M3GP 400 LC	2269	1180	97.5	£73,134	£74,559	
710	M3GP 400 LKC	2269	1180	97.5	£74,730	£76,155	

Output kW	Frame size	Torque Nm	Current I	Eff*	Foot price	Flange price	
1500 r/min = 4 poles							
11	M3GP 160 MLC	71.4	21.2	91.2	£1,288	£1,391	
15	M3GP 160 MLE	97.6	28	92	£1,622	£1,723	
18.5	M3GP 180 MLA	119	35.1	91.6	£1,875	£2,017	
18.5	M3GP 160 MLF	120	35	91.7	£1,779	£1,881	HO
22	M3GP 180 MLB	142	41.7	91.6	£2,203	£2,346	
22	M3GP 160 MLG	143	43.1	90.8	£2,064	£2,165	HO
30	M3GP 200 MLB	194	54.4	93.6	£2,864	£3,055	
30	M3GP 180 MLC	194	57.9	92.2	£2,613	£2,755	HO
37	M3GP 225 SMB	238	67.1	93.6	£3,581	£3,804	
37	M3GP 200 MLC	239	70	93	£3,296	£3,487	HO
45	M3GP 225 SMC	290	78.4	94.1	£4,198	£4,419	
55	M3GP 250 SMA	355	100	94.3	£5,066	£5,319	
55	M3GP 225 SMD	354	101	94.3	£4,925	£5,147	HO
60	M3GP 225 SME	387	110	93.6	£5,160	£5,380	HO
75	M3GP 280 SMA	482	134	94.5	£6,565	£6,906	
75	M3GP 250 SMB	485	133	94.3	£6,574	£6,827	HO
90	M3GP 280 SMB	579	159	94.7	£7,879	£8,223	
86	M3GP 250 SMC	556	155	94.1	£7,470	£7,723	HO
110	M3GP 315 SMA	706	194	95.1	£9,722	£10,293	
110	M3GP 280 SMC	707	194	95.1	£8,984	£9,326	HO
132	M3GP 315 SMB	847	232	95.4	£11,483	£12,054	
160	M3GP 315 SMC	1027	284	95.6	£13,420	£13,991	
200	M3GP 315 MLA	1285	351	95.6	£19,075	£19,647	
250	M3GP 355 SMA	1604	437	95.9	£22,527	£23,525	
315	M3GP 355 SMB	2021	551	95.9	£29,925	£30,924	
355	M3GP 355 SMC	2247	612	95.9	£31,899	£32,897	
400	M3GP 355 MLA	2565	705	96.3	£36,172	£37,170	
450	M3GP 355 MLB	2884	780	96.8	£40,940	£41,937	
500	M3GP 355 LKA	3204	865	97	£45,380	£46,377	
560	M3GP 400 LA	3586	982	96.8	£51,954	£53,380	
560	M3GP 400 LKA	3586	982	96.8	£51,954	£53,380	
630	M3GP 400 LB	4034	1077	97	£57,709	£59,135	
630	M3GP 400 LKB	4034	1077	97	£60,556	£61,981	
680	M3GP 400 LC	4352	1189	97.1	£68,281	£69,708	
680	M3GP 400 LKC	4352	1189	97.1	£69,880	£71,304	

HO = High-output design

High voltage process performance motors – for OEM applications

ABB has developed a high voltage induction motor that can be offered with a short delivery time. The motor is ideal for the serial OEM who requires a standard product, the electrica and mechanical properties of which do not need to be altered

The high voltage process performance motor utilises a combination of ABB high voltage motor design expertise and the proven platform of ABB low voltage cast iron motors. The result is a motor with:

- a straightforward design
- significantly lower price than that of an engineered motor
- a standardised ordering process that ensures a short delivery time
- Shaft heights IEC 315 to 450
  - 110 to 750 kW at 50 Hz
  - 3 to 10 kV
- NEMA frames 506AT to 728
  - 150 to 950 HP (SF 1.15) at 60 Hz
  - 4 kV (star-connected stator), 2.3 kV (delta-connected stator)
- Rib cooled cast iron frame (IP55 / IC411 / TEFC)
- 2 to 8 poles
- Horizontal foot mounted, horizontal foot and flange mounted and vertical flange mounted
- IEC, NEMA, CSA

HV process performance cast iron motors, 315-400, 2 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C.

Output kW	Type	Foot-mounted Product code	B3 Price
3000 r/min = 2 poles		**3000V 50Hz**	
132	M3BM 315 LKA	3GBM 311 810-AQA	£32,783
160	M3BM 315 LKB	3GBM 311 820-AQA	£34,047
200	M3BM 355 LKA	3GBM 351 811-AQA	£34,842
250	M3BM 355 LKB	3GBM 351 821-AQA	£37,159
315	M3BM 355 LKC	3GBM 351 831-AQA	£41,558
325	M3BM 355 LKD	3GBM 351 842-AQA	£44,881
355	M3BM 355 LKE	3GBM 351 850-AQA	£47,993
355	M3BM 400 LA	3GBM 401 510-AQA	£47,993
400	M3BM 400 LB	3GBM 401 520-AQA	£50,824
450	M3BM 400 LC	3GBM 401 530-AQA	£53,422
500	M3BM 400 LKA	3GBM 401 810-AQA	£56,230
560	M3BM 400 LKB	3GBM 401 820-AQA	£58,827
3000 r/min = 2 poles		**3300V 50Hz**	
160	M3BM 315 LKA	3GBM 311 811-ARA	£34,047
200	M3BM 355 LKA	3GBM 351 811-ARA	£34,842
250	M3BM 355 LKB	3GBM 351 821-ARA	£37,159
315	M3BM 355 LKC	3GBM 351 831-ARA	£41,558
335	M3BM 355 LKD	3GBM 351 841-ARA	£44,881
355	M3BM 400 LA	3GBM 401 510-ARA	£47,735
400	M3BM 400 LB	3GBM 401 520-ARA	£50,824
445	M3BM 400 LC	3GBM 401 531-ARA	£53,422
500	M3BM 400 LKA	3GBM 401 810-ARA	£55,996
560	M3BM 400 LKB	3GBM 401 820-ARA	£59,084

Output kW	Type	Foot-mounted Product code	B3 Price
3000 r/min = 2 poles		**6000V 50Hz**	
250	M3BM 355 LKA	3GBM 351 811-ATA	£44,132
280	M3BM 355 LKB	3GBM 351 821-ATA	£46,191
300	M3BM 355 LKC	3GBM 351 830-ATA	£47,478
315	M3BM 400 LA	3GBM 401 510-ATA	£48,765
355	M3BM 400 LB	3GBM 401 520-ATA	£51,877
385	M3BM 400 LC	3GBM 401 531-ATA	£54,966
410	M3BM 400 LD	3GBM 401 541-ATA	£58,312
450	M3BM 400 LKA	3GBM 401 810-ATA	£59,857
500	M3BM 400 LKB	3GBM 401 820-ATA	£62,945
530	M3BM 400 LKC	3GBM 401 830-ATA	£64,771
3000 r/min = 2 poles		**6600V 50Hz**	
280	M3BM 355 LKA	3GBM 351 811-ASA	£46,191
315	M3BM 400 LA	3GBM 401 510-ASA	£48,765
355	M3BM 400 LB	3GBM 401 520-ASA	£51,877
390	M3BM 400 LC	3GBM 401 531-ASA	£54,966
415	M3BM 400 LD	3GBM 401 541-ASA	£58,312
450	M3BM 400 LKA	3GBM 401 810-ASA	£59,599
500	M3BM 400 LKB	3GBM 401 820-ASA	£63,226
530	M3BM 400 LKC	3GBM 401 830-ASA	£65,519

HV process performance cast iron motors, 315-450, 4 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C

Output	Type	Foot-mounted	B3	Vertical	V1/B35
kW		Product code	Price	Product code	Price
1500 r/min = 4 poles		3000V 50Hz			
110	M3BM 315 LKA	3GBM 312 810-AQA	£31,239	3GBM 312 810-BQA	£31,987
132	M3BM 315 LKB	3GBM 312 820-AQA	£31,753	3GBM 312 820-BQA	£32,783
160	M3BM 315 LKC	3GBM 312 830-AQA	£32,268	3GBM 312 830-BQA	£33,298
200	M3BM 315 LKD	3GBM 312 841-AQA	£34,047	3GBM 312 841-BQA	£34,842
250	M3BM 355 LKA	3GBM 352 810-AQA	£36,901	3GBM 352 810-BQA	£37,931
315	M3BM 355 LKB	3GBM 352 820-AQA	£39,218	3GBM 352 820-BQA	£40,505
355	M3BM 355 LKC	3GBM 352 830-AQA	£41,277	3GBM 352 830-BQA	£42,307
400	M3BM 355 LKD	3GBM 352 841-AQA	£43,851	3GBM 352 841-BQA	£44,881
450	M3BM 400 LA	3GBM 402 510-AQA	£46,449	3GBM 402 510-BQA	£47,993
500	M3BM 400 LB	3GBM 402 520-AQA	£49,795	3GBM 402 520-BQA	£51,362
560	M3BM 400 LKA	3GBM 402 810-AQA	£53,422	3GBM 402 810-BQA	£54,966
630	M3BM 400 LKB	3GBM 402 820-AQA	£57,797	3GBM 402 820-BQA	£59,084
710	M3BM 450 LA	3GBM 452 510-AQA	£62,945	3GBM 452 510-BQA	£64,490
750	M3BM 450 LB	3GBM 452 520-AQA	£67,087	3GBM 452 520-BQA	£68,631
1500 r/min = 4 poles		3300 V 50 Hz			
132	M3BM 315 LKA	3GBM 312 810-ARA	£31,753	3GBM 312 810-BRA	£32,783
160	M3BM 315 LKB	3GBM 312 820-ARA	£32,268	3GBM 312 820-BRA	£33,298
200	M3BM 315 LKC	3GBM 312 831-ARA	£34,047	3GBM 312 831-BRA	£34,842
250	M3BM 355 LKA	3GBM 352 810-ARA	£36,901	3GBM 352 810-BRA	£37,931
315	M3BM 355 LKB	3GBM 352 820-ARA	£39,218	3GBM 352 820-BRA	£40,505
355	M3BM 355 LKC	3GBM 352 830-ARA	£41,277	3GBM 352 830-BRA	£42,307
400	M3BM 355 LKD	3GBM 352 841-ARA	£43,851	3GBM 352 841-BRA	£44,881
450	M3BM 400 LA	3GBM 402 510-ARA	£46,449	3GBM 402 510-BRA	£47,993
500	M3BM 400 LB	3GBM 402 520-ARA	£49,795	3GBM 402 520-BRA	£51,362
560	M3BM 400 LKA	3GBM 402 810-ARA	£53,656	3GBM 402 810-BRA	£55,200
630	M3BM 400 LKB	3GBM 402 820-ARA	£59,599	3GBM 402 820-BRA	£61,144
630	M3BM 450 LA	3GBM 452 510-ARA	£59,599	3GBM 452 510-BRA	£61,144
710	M3BM 450 LB	3GBM 452 520-ARA	£67,602	3GBM 452 520-BRA	£69,146

HV process performance cast iron motors, 355-450, 4 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C

Output kW	Type	Foot-mounted Product code	B3 Price	Vertical Product code	V1/B35 Price
1500 r/min = 4 poles		6000V 50Hz			
250	M3BM 355 LKA	3GBM 352 810-ATA	£38,961	3GBM 352 810-BTA	£40,248
315	M3BM 355 LKB	3GBM 352 821-ATA	£44,881	3GBM 352 821-BTA	£45,910
355	M3BM 400 LA	3GBM 402 510-ATA	£48,765	3GBM 402 510-BTA	£50,309
400	M3BM 400 LB	3GBM 402 520-ATA	£52,111	3GBM 402 520-BTA	£53,656
450	M3BM 400 LC	3GBM 402 530-ATA	£54,966	3GBM 402 530-BTA	£56,230
500	M3BM 400 LKA	3GBM 402 810-ATA	£58,570	3GBM 402 810-BTA	£59,857
560	M3BM 400 LKB	3GBM 402 820-ATA	£61,144	3GBM 402 820-BTA	£62,431
600	M3BM 400 LKC	3GBM 402 830-ATA	£63,226	3GBM 402 830-BTA	£64,771
630	M3BM 450 LA	3GBM 452 510-ATA	£65,519	3GBM 452 510-BTA	£67,087
710	M3BM 450 LB	3GBM 452 520-ATA	£71,205	3GBM 452 520-BTA	£72,750
1500 r/min = 4 poles		6600 V 50 Hz			
250	M3BM 355 LKA	3GBM 352 810-ASA	£38,961	3GBM 352 810-BTA	£40,248
315	M3BM 355 LKB	3GBM 352 820-ASA	£44,881	3GBM 352 820-BTA	£45,910
355	M3BM 400 LA	3GBM 402 510-ASA	£48,765	3GBM 402 510-BTA	£50,309
400	M3BM 400 LB	3GBM 402 520-ASA	£52,111	3GBM 402 520-BTA	£53,656
450	M3BM 400 LC	3GBM 402 530-ASA	£54,966	3GBM 402 530-BTA	£56,230
500	M3BM 400 LKA	3GBM 402 810-ASA	£57,283	3GBM 402 810-BTA	£58,827
560	M3BM 400 LKB	3GBM 402 820-ASA	£61,682	3GBM 402 820-BTA	£62,945
600	M3BM 400 LKC	3GBM 402 830-ASA	£63,975	3GBM 402 830-BTA	£65,519
630	M3BM 450 LA	3GBM 452 510-ASA	£66,315	3GBM 452 510-BTA	£67,859
710	M3BM 450 LB	3GBM 452 520-ASA	£73,031	3GBM 452 520-BTA	£74,575
1500 r/min = 4 poles		10000 V 50 Hz			
355	M3BM 450 LA	3GBM 452 510-AYA	£56,768	3GBM 452 510-BSA	£58,312
400	M3BM 450 LB	3GBM 452 520-AYA	£58,055	3GBM 452 520-BSA	£59,599
450	M3BM 450 LC	3GBM 452 530-AYA	£60,629	3GBM 452 530-BSA	£62,197
500	M3BM 450 LD	3GBM 452 540-AYA	£62,945	3GBM 452 540-BSA	£64,490
560	M3BM 450 LE	3GBM 452 550-AYA	£67,344	3GBM 452 550-BSA	£68,889

HV process performance cast iron motors, 315-450, 6 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C.

Output	Type	Foot-mounted	B3	Vertical	V1/B35
kW		Product code	Price	Product code	Price
1000 r/min = 6 poles		3000V 50Hz			
110	M3BM 315 LKA	3GBM 313 810-AQA	£34,327	3GBM 313 810-BQA	£35,076
132	M3BM 315 LKB	3GBM 313 820-AQA	£35,076	3GBM 313 820-BQA	£36,129
150	M3BM 315 LKC	3GBM 313 831-AQA	£35,357	3GBM 313 831-BQA	£36,387
160	M3BM 355 LKA	3GBM 353 810-AQA	£36,129	3GBM 353 810-BQA	£37,416
200	M3BM 355 LKB	3GBM 353 820-AQA	£38,188	3GBM 353 820-BQA	£39,218
250	M3BM 355 LKC	3GBM 353 830-AQA	£41,277	3GBM 353 830-BQA	£42,307
315	M3BM 400 L	3GBM 403 500-AQA	£49,022	3GBM 403 500-BQA	£50,567
355	M3BM 400 LA	3GBM 403 510-AQA	£50,824	3GBM 403 510-BQA	£52,111
400	M3BM 400 LB	3GBM 403 520-AQA	£54,451	3GBM 403 520-BQA	£55,715
450	M3BM 400 LKA	3GBM 403 811-AQA	£57,797	3GBM 403 811-BQA	£59,084
500	M3BM 400 LKB	3GBM 403 821-AQA	£60,371	3GBM 403 821-BQA	£61,916
530	M3BM 400 LKC	3GBM 403 831-AQA	£62,431	3GBM 403 831-BQA	£63,975
560	M3BM 450 LA	3GBM 453 510-AQA	£64,771	3GBM 453 510-BQA	£66,315
630	M3BM 450 LB	3GBM 453 520-AQA	£70,433	3GBM 453 520-BQA	£72,001
710	M3BM 450 LC	3GBM 453 530-AQA	£77,149	3GBM 453 530-BQA	£78,693
1000 r/min = 6 poles		3300V 50Hz			
112	M3BM 315 LKA	3GBM 313 811-ARA	£34,561	3GBM 313 811-BRA	£35,357
132	M3BM 315 LKB	3GBM 313 820-ARA	£35,076	3GBM 313 820-BRA	£36,129
150	M3BM 315 LKC	3GBM 313 831-ARA	£35,591	3GBM 313 831-BRA	£36,644
160	M3BM 355 LKA	3GBM 353 810-ARA	£36,129	3GBM 353 810-BRA	£37,416
200	M3BM 355 LKB	3GBM 353 820-ARA	£38,188	3GBM 353 820-BRA	£39,218
250	M3BM 355 LKC	3GBM 353 830-ARA	£41,277	3GBM 353 830-BRA	£42,307
315	M3BM 400 L	3GBM 403 500-ARA	£49,022	3GBM 403 500-BRA	£50,567
355	M3BM 400 LA	3GBM 403 510-ARA	£50,824	3GBM 403 510-BRA	£52,111
400	M3BM 400 LB	3GBM 403 520-ARA	£54,451	3GBM 403 520-BRA	£55,715
450	M3BM 400 LKA	3GBM 403 811-ARA	£57,283	3GBM 403 811-BRA	£58,827
500	M3BM 400 LKB	3GBM 403 821-ARA	£60,114	3GBM 403 821-BRA	£61,682
530	M3BM 400 LKC	3GBM 403 831-ARA	£62,197	3GBM 403 831-BRA	£63,460
560	M3BM 450 LA	3GBM 453 510-ARA	£63,975	3GBM 453 510-BRA	£65,519
630	M3BM 450 LB	3GBM 453 520-ARA	£68,374	3GBM 453 520-BRA	£69,918
710	M3BM 450 LC	3GBM 453 530-ARA	£73,779	3GBM 453 530-BRA	£75,324

HV process performance cast iron motors, 355-450, 6 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C.

Output	Type	Foot-mounted	B3	Vertical	V1/B35
kW		Product code	Price	Product code	Price
1000 r/min = 6 poles		6000V 50Hz			
220	M3BM 355 LKA	3GBM 353 810-ATA	£41,558	3GBM 353 810-BTA	£42,588
250	M3BM 355 LKB	3GBM 353 821-ATA	£47,221	3GBM 353 821-BTA	£48,250
280	M3BM 400 L	3GBM 403 500-ATA	£51,877	3GBM 403 500-BTA	£53,141
315	M3BM 400 LA	3GBM 403 510-ATA	£53,422	3GBM 403 510-BTA	£54,966
355	M3BM 400 LB	3GBM 403 520-ATA	£57,283	3GBM 403 520-BTA	£58,827
400	M3BM 400 LKA	3GBM 403 811-ATA	£59,857	3GBM 403 811-BTA	£61,401
450	M3BM 400 LKB	3GBM 403 821-ATA	£61,682	3GBM 403 821-BTA	£62,945
475	M3BM 400 LKC	3GBM 403 831-ATA	£63,226	3GBM 403 831-BTA	£64,771
500	M3BM 450 LA	3GBM 453 510-ATA	£64,771	3GBM 453 510-BTA	£66,315
560	M3BM 450 LB	3GBM 453 520-ATA	£68,117	3GBM 453 520-BTA	£69,661
630	M3BM 450 LC	3GBM 453 530-ATA	£72,235	3GBM 453 530-BTA	£73,779
650	M3BM 450 LD	3GBM 453 540-ATA	£73,545	3GBM 453 540-BTA	£75,090
1000 r/min = 6 poles		6600V 50Hz			
250	M3BM 355 LKA	3GBM 353 811-ASA	£49,280	3GBM 353 811-BSA	£50,567
280	M3BM 400 L	3GBM 403 500-ASA	£51,854	3GBM 403 500-BSA	£53,141
315	M3BM 400 LA	3GBM 403 510-ASA	£53,398	3GBM 403 510-BSA	£54,966
355	M3BM 400 LB	3GBM 403 520-ASA	£57,283	3GBM 403 520-BSA	£58,827
400	M3BM 400 LKA	3GBM 403 811-ASA	£59,599	3GBM 403 811-BSA	£61,167
450	M3BM 400 LKB	3GBM 403 821-ASA	£62,431	3GBM 403 821-BSA	£63,975
475	M3BM 400 LKC	3GBM 403 831-ASA	£63,975	3GBM 403 831-BSA	£65,519
500	M3BM 450 LA	3GBM 453 510-ASA	£66,291	3GBM 453 510-BSA	£67,859
560	M3BM 450 LB	3GBM 453 520-ASA	£70,948	3GBM 453 520-BSA	£72,516
630	M3BM 450 LC	3GBM 453 530-ASA	£75,581	3GBM 453 530-BSA	£77,149
1000 r/min = 6 poles		10000V 50Hz			
315	M3BM 450 LA	3GBM 453 510-AYA	£58,827	3GBM 353 811-BSA	£60,371
355	M3BM 450 LB	3GBM 453 520-AYA	£61,916	3GBM 403 500-BSA	£63,460
400	M3BM 450 LC	3GBM 453 530-AYA	£64,747	3GBM 453 530-BSA	£66,315
450	M3BM 450 LD	3GBM 453 540-ASA	£69,404	3GBM 403 520-BSA	£70,948

HV process performance cast iron motors, 400-450, 8 poles

TEFC high voltage motors, cast iron frame, IP55, IC411, single-speed, ambient temperature 40°C.

Output	Type	Foot-mounted	B3	Vertical	V1/B35
kW		Product code	Price	Product code	Price
750 r/min = 8 poles		**3000V 50Hz**			
200	M3BM 400 LA	3GBM 404 510-AQA	£45,910	3GBM 404 510-BQA	£47,478
220	M3BM 400 LB	3GBM 404 520-AQA	£48,765	3GBM 404 520-BQA	£50,309
250	M3BM 400 LC	3GBM 404 530-AQA	£51,877	3GBM 404 530-BQA	£53,141
280	M3BM 400 LD	3GBM 404 540-AQA	£54,966	3GBM 404 540-BQA	£56,230
300	M3BM 400 LE	3GBM 404 550-AQA	£58,570	3GBM 404 550-BQA	£59,857
315	M3BM 400 LKA	3GBM 404 810-AQA	£60,371	3GBM 404 810-BQA	£61,916
355	M3BM 400 LKB	3GBM 404 820-AQA	£63,226	3GBM 404 820-BQA	£64,771
375	M3BM 400 LKC	3GBM 404 830-AQA	£65,005	3GBM 404 830-BQA	£66,315
400	M3BM 450 LA	3GBM 454 510-AQA	£66,830	3GBM 454 510-BQA	£68,374
450	M3BM 450 LB	3GBM 454 520-AQA	£69,661	3GBM 454 520-BQA	£71,205
500	M3BM 450 LC	3GBM 454 530-AQA	£73,031	3GBM 454 530-BQA	£74,575
530	M3BM 450 LD	3GBM 454 540-AQA	£75,605	3GBM 454 540-BQA	£77,149
750 r/min = 8 poles		**3300 V 50 Hz**			
200	M3BM 400 LA	3GBM 404 510-ARA	£45,910	3GBM 404 510-BRA	£47,478
220	M3BM 400 LB	3GBM 404 520-ARA	£48,765	3GBM 404 520-BRA	£50,309
250	M3BM 400 LC	3GBM 404 530-ARA	£51,877	3GBM 404 530-BRA	£53,141
280	M3BM 400 LD	3GBM 404 540-ARA	£54,966	3GBM 404 540-BRA	£56,230
300	M3BM 400 LE	3GBM 404 550-ARA	£58,570	3GBM 404 550-BRA	£59,857
315	M3BM 400 LKA	3GBM 404 810-ARA	£60,629	3GBM 404 810-BRA	£62,197
355	M3BM 400 LKB	3GBM 404 820-ARA	£63,460	3GBM 404 820-BRA	£65,005
375	M3BM 400 LKC	3GBM 404 830-ARA	£65,285	3GBM 404 830-BRA	£66,549
400	M3BM 450 LA	3GBM 454 510-ARA	£67,344	3GBM 454 510-BRA	£68,889
450	M3BM 450 LB	3GBM 454 520-ARA	£70,948	3GBM 454 520-BRA	£72,516
500	M3BM 450 LC	3GBM 454 530-ARA	£74,294	3GBM 454 530-BRA	£75,839
530	M3BM 450 LD	3GBM 454 540-ARA	£76,353	3GBM 454 540-BRA	£77,921
750 r/min = 8 poles		**6000 V 50Hz**			
160	M3BM 400 LA	3GBM 404 510-ATA	£47,478	3GBM 404 510-BTA	£48,765
180	M3BM 400 LB	3GBM 404 520-ATA	£48,508	3GBM 404 520-BTA	£50,052
200	M3BM 400 LC	3GBM 404 530-ATA	£51,596	3GBM 404 530-BTA	£52,907
220	M3BM 400 LD	3GBM 404 540-ATA	£54,966	3GBM 404 540-BTA	£56,230
250	M3BM 400 LE	3GBM 404 551-ATA	£58,312	3GBM 404 551-BTA	£59,599
280	M3BM 400 LKA	3GBM 404 810-ATA	£60,114	3GBM 404 810-BTA	£61,682
315	M3BM 400 LKB	3GBM 404 820-ATA	£62,197	3GBM 404 820-BTA	£63,460
355	M3BM 450 LA	3GBM 454 510-ATA	£65,285	3GBM 454 510-BTA	£66,830
400	M3BM 450 LB	3GBM 454 520-ATA	£68,374	3GBM 454 520-BTA	£69,918
450	M3BM 450 LC	3GBM 454 530-ATA	£70,433	3GBM 454 530-BTA	£72,001
500	M3BM 450 LD	3GBM 454 540-ATA	£72,750	3GBM 454 540-BTA	£74,294
750 r/min = 8 poles		**6600V 50Hz**			
160	M3BM 400 LA	3GBM 404 510-ASA	£47,478	3GBM 404 510-BSA	£48,765
180	M3BM 400 LB	3GBM 404 520-ASA	£48,508	3GBM 404 520-BSA	£50,052
200	M3BM 400 LC	3GBM 404 530-ASA	£51,596	3GBM 404 530-BSA	£52,907
220	M3BM 400 LD	3GBM 404 540-ASA	£54,966	3GBM 404 540-BSA	£56,230
250	M3BM 400 LE	3GBM 404 551-ASA	£58,312	3GBM 404 551-BSA	£59,599
280	M3BM 400 LKA	3GBM 404 810-ASA	£60,114	3GBM 404 810-BSA	£61,682
315	M3BM 400 LKB	3GBM 404 820-ASA	£62,945	3GBM 404 820-BSA	£64,490
355	M3BM 450 LA	3GBM 454 510-ASA	£65,800	3GBM 454 510-BSA	£67,344
400	M3BM 450 LB	3GBM 454 520-ASA	£68,631	3GBM 454 520-BSA	£70,176
450	M3BM 450 LC	3GBM 454 530-ASA	£70,691	3GBM 454 530-BSA	£72,235
500	M3BM 450 LD	3GBM 454 540-ASA	£73,265	3GBM 454 540-BSA	£74,809

Optional extras for high voltage motors

Note: certain variant codes cannot be used together
Please see product catalogues for more variants.

R = On request
S = Standard

Code	Variant	315	355	400	450
Balancing		£	£	£	£
423	Balanced without key	677	677	677	677
424	Full key balancing	677	677	677	677
Bearings and lubrication					
036	Transport lock for bearings	420	420	420	420
037	Roller bearing at D-end	420	630	630	677
651	Dial type thermometers (2 pcs) for bearings, without contacts	1,680	1,680	1,680	1,680
652	Dial type thermometers (2 pcs) for bearings, with contacts	1,680	1,680	1,680	1,680
654	Provision for vibration sensors (M8x1)	1,143	1,143	1,143	1,143
Branch standard design					
178	Stainless steel/acid proof bolts	677	677	677	677
398	Motor designed for ambient temperature -20°C to -40°C, without heating	3,034	3,034	3,034	3,034
Cooling system					
068	Metal fan	723	723	723	723
Coupling					
035	Assembly of customer supplied coupling-half	2,240	2,240	2,240	2,240
Drain holes					
065	Plugged existing drain holes	70	70	70	70
448	Draining holes with metal plugs	607	607	607	607
Heating elements					
450	Heating element 100-120 V	373	373	373	373
451	Heating element 200-240 V	373	373	373	373
Packing / Seaworthy packing					
	Seaworthy packing	R	R	R	R
Painting					
114	Special paint colour, standard grade	957	957	957	957
Protection					
005	Metal protective roof, vertical motor, shaft down	1,680	1,680	1,680	1,680
158	Degree of protection IP65	467	467	467	467
403	Degree of protection IP56	467	467	467	467
Rating & instruction plates					
002	Restamping output and voltage, continuous duty	93	93	93	93
135	Mounting of additional identification plate, stainless	350	350	350	350
Standards and regulations					
010	Fulfilling CSA Safety Certificate	630	630	630	630
778	GOST Export/Import Certificate (Russia)	5,694	5,694	5,694	5,694
Stator winding temperature sensors					
653	Pt-100 (12 pcs) inside stator slots	1,587	1,587	1,587	1,587
Terminal box					
021	Terminal box LHS, seen from D-end	210	210	210	210
447	Top mounted separate auxiliary terminal box for heating elements	677	677	677	677
655	No terminal box, three (3) leads out 1.5 m (5 ft)	-331	-331	-331	-331
656	No terminal box, six (6) leads out 1.5 m (5 ft)	-331	-331	-331	-331
750	Star point terminal box (not available for V1)	1,470	1,470	1,470	1,470
Testing					
	Routine test report	S	S	S	S
146	Type test with report for motor from specific delivery batch	6,464	6,464	6,464	6,464
147	Type test with report for motor from specific delivery batch, customer witnessed	7,584	7,584	7,584	7,584
762	Noise level test	2,287	2,287	2,287	2,287
Foundation and installation					
	Slide rails for belt drives	2,030	2,030	2,030	2,030

A quick guide to supply voltages and frequencies worldwide

Country	Frequency Hz	Industrial Voltage in common use (V)
AFRICA		
Algeria	50	415/230, 380/220
Angola	50	380/220
Botswana	50	400/230
Burkina Faso	50	380/220
Burundi	50	380/220
Cameron	50	380/220
Central African Rep	50	380/220
Chad	50	380/220
Congo Rep.	50	380/220
Congo Dem. Rep.	50	380/220
Egypt	50	380/220
Ethiopia	50	380/220
Gambia	50	400/230
Ghana	50	415/240, 400/230
Guinea	50	440/220, 380/220
Guinea-Bissau	50	220/110
Ivory Coast	50	380/220
Kenya	50	415/240, 380/220
Lesotho	50	380/220
Libya	50	400/230
Malawi	50	400/230, 380/220
Morocco	50	400/230, 380/220
Mozambique	50	380/220
Namibia	50	220
Nigeria	50	415/240, 380/220
Rwanda	50	400/230
Senegal	50	400/230
Sierra Leone	50	400/230
South Africa*	50	500, 400/230, 380/220
Sudan	50	400/230
Tanzania	50	400/230
Tunisia	50	400/230
Uganda	50	415/240
Zaire	50	415, 380/220
Zambia	50	400/230
Zimbabwe	50	400/230

Country	Frequency Hz	Industrial Voltage in common use (V)
MIDDLE EAST		
Bahrain	50	400/230, 380/220
Iraq	50	400/230
Israel	50	415, 400/230, 280/220
Jordan	50	400/230, 380/220
Kuwait	50	415/240
Lebanon	50	380/220
Oman	50	415/240
Qatar	50	415/240
Saudi Arabia	50, 60	440/220, 400/230, 380/220
Syria	50	380/220
United Arab Emirates	50	415/220
ASIA		
Afghanistan	50	380/220
Armenia	50	380/220
Azerbaijan	50	380/220
Bangladesh	50	380/220
Bhutan	50	400/230
Cambodia	50	380/220
China*	50	380/220
Hong Kong	50	380/220
India*	50	415/240, 400/230
Indonesia	50	380/220
Iran	50	400/230, 380/220
Japan	50, 60	440/220, 400/200
Kazakhstan	50	380/220
Korea North	60	380/220
Korea South	60	440, 380/220
Laos	50	380/220
Malaysia	50	415/240
Myanmar (Burma)	50	400/230
Nepal	50	400/230
Pakistan	50	415/240, 400/230
Philippines	60	440, 220/110
Singapore	50	415/240
Sri Lanka	50	400/230, 380/220
Taiwan R.O.C.	60	440, 380/220
Thailand	50	380/220
Vietnam	50	380/220

A quick guide to supply voltages and frequencies worldwide

Country	Frequency Hz	Industrial Voltage in common use (V)
OCEANIA		
Australia	50	415/240
Fiji	50	415/240
New Zealand	50	415/240, 400/230
NORTH AMERICA		
Canada	60	600, 575, 460/230
USA	60	460/230
CENTRAL & SOUTH AMERICA		
Antigua	60	480, 460, 440, 230, 230/460, 220
Argentina	50	660, 380, 220
Aruba	60	480, 460, 440, 230, 230/460, 220
Bahamas	60	480, 460, 440, 230, 230/460, 220
Barbados	50	480, 460, 440, 230, 230/460, 220
Belize	60	480, 440, 240, 220
Bermuda	60	480, 460, 440, 230, 230/460, 220
Bolivia	50	480, 440, 220/380
Brazil	60	690, 480, 460, 440, 380/660, 220/380/440, 280/380
Chile	50	690, 575, 460, 380/660, 380/220
Colombia	60	230/480, 230/460, 220/440, 110/220
Costa Rica	60	480, 440, 240, 220
Cuba	60	480, 460, 440, 230, 230/460, 220
Ecuador	60	660, 480, 460, 220/440
El Salvador	60	480, 440, 240, 220
Guatemala	60	480, 440, 240, 220
Guyana	60	480, 460, 440, 230, 230/460, 220
Haiti	60	480, 460, 440, 230, 230/460, 220
Honduras	60	480, 440, 240, 220
Jamaica	60	480, 460, 440, 230, 230/460, 220
Mexico	60	440/220
Nicaragua	60	480, 440, 240, 220
Panama	60	480, 440, 240, 220
Paraguay	50	660, 380, 220
Peru	60	690, 480, 460, 440, 380, 220, 220/440
Uruguay	50	500, 380/690, 220/380
Venezuela	60	480, 460, 440, 230, 230/460, 220

Country	Frequency Hz	Industrial Voltage in common use (V)
EUROPE		
Andora	50	400/230, 380/220
Austria	50	690, 400/230
Belarus	50	380/220
Belgium	50	400/230
Bosnia-Herzegovina	50	380/220
Bulgaria	50	380/220
Cyprus	50	415/240, 400/230
Croatia	50	400/230, 380/220
Czech Rep	50	690, 400/230, 380/220
Denmark	50	400/230
Estonia*	50	380/220
Finland*	50	690, 500, 400/230
France	50	400/230, 380/220
Germany	50	690, 400/230
Greece	50	400/230, 380/220
Hungary	50	400/230, 380/220
Iceland	50	400/230, 380/220
Ireland	50	400/230, 380/220
Italy*	50	400/230, 380/220
Latvia	50	380/220
Liechtenstein	50	400/230
Lithuania	50	380/220
Luxembourg	50	400/230, 380/220
Macedonia	50	220
Malta	50	415/240
Monaco	50	400/230, 380/220
Montenegro	50	400-690
Netherlands	50	500, 400/230
Norway	50	690, 500, 400/230
Poland	50	400/230, 380/220
Portugal	50	400/230, 380/220
Romania	50	400/230, 380/220
Russia*	50	380/220
Serbia	50	380
Slovakia	50	400/230, 380/220
Slovenia	50	400/230, 380/220
Spain*	50	400/230, 380/220
Sweden*	50	690, 500, 400/230
Switzerland	50	690, 500, 400/230
Turkey	50	230/400
Ukraine	50	380/220
United Kingdom	50	690, 415/240, 400/230, 380/220

*Manufacturing sites

Useful engineering information

Reference information and explanation of abbreviations

Degrees of protection

As defined by IEC34-5 and BSA999 pt 105, the code generally consists of 'IP' followed by two digits: the first describing the protection against solid bodies or protection to persons against contact with live or moving parts inside the enclosure; the second describing the protection against ingress of water.

First Digit	Meaning (Protection Against)	Second Digit	Meaning (Protection Against)
0	Not protected	0	Not protected
1	50mm dia. body	1	Vertical drips
2	12mm dia. body	2	Drips up to 15° from vertical
3	2.5mm dia. body	3	Drips up to 60° from vertical
4	1mm dia. body	4	Splashing from any direction
5	Dust protected	5	Water jets from any direction
6	Dust tight	6	Heavy seas (Does not cover corrosion resistance, etc)
		7	Effects of immersion

Cooling forms

As defined by IEC34-6 and BS4999 pt.106, the code generally consists of 'IC' followed by two digits; the first describing the cooling circuit arrangement; the second describing the method of supplying power to circulate the coolant. Where more than one cooling circuit is in use, these may be expressed as 'IC' followed by groups of two digits, e.g. IC0141.

The following forms are used in this catalogue:

IC410 – Typical examples are roller table motors
IC411 – Standard motors
IC416 – Standard motors (normally bigger frame sizes only equipped with auxilliary fan)
IC418 – Fan application motors without a cooling fan, cooled by the air stream of the driven machine
IC01 – Open drip-proof motors
IC31W – Water cooled motors

Mounting forms

The arrangements are defined by IEC34-7, BS4999 pt. 107 code II (and DIN42950). The following forms are used in this catalogue and are for motors with two bearings housed in end-shields. When flange mounting they have access to the back of the flange.

IM1001 (B3) Horizontal foot mounted
IM1011 (V5) Vertical foot mounted
IM3001 (B5) Horizontal flange mounted
IM3011 (V1) Vertical flange mounted
IM2001 (B35) Horizontal foot & flange mounted
IM1071 (B8) Horizontal foot, ceiling mounted

Note for gearbox users – service factor

The geared motors covered by this catalogue are rated for driven machines with a uniform load for continuous duty or occasional moderate shock loading on single-shift operation, being known as a Unity Service Factor. For applications with short-time duty, high inertia or heavy shock loads, advice should be sought on calculating the correct service factor and selecting the most suitable gearbox type.

Abbreviations

Electrical data

Kilowatt	= kW
Volts	= V
Armature Volts	= Va
Field Volts	= Vf
Amperes	= A
Armature Current	= Ia
Field Current	= If
Power factor	= PF

Useful conversion factors

1hp	= 746W
1Nm	= 8.851 lb.in
1mm	= 0.03937inch
$1m^2$	= $10.765ft^2$
$1kg.m^2$	= $1Nms^2$ = $0.73752\ lb.ft^2$

Useful formulae

1 Watt = 1 Nm/s

Torque (lb ft) = $\frac{5250 \times hp}{speed\ (rpm)}$

Torque (Nm) = $\frac{9550 \times kW}{speed\ (rpm)}$

3 phase AC power (kW) = $\frac{1.732 \times V \times I \times PF}{1000}$

1 phase AC power (kW) = $\frac{V \times I \times PF}{1000}$

Useful servo drive calculations

Correctly rating a servo motor and drive application often involves mechanical calculations. Overleaf are typical examples of some of the commonly occurring formula that are often encountered. These are provided for general guidance only and any results may need to be modified to take into account specific application details such as mechanical losses, inclined angles and duty cycles etc.

Useful engineering information

Reference information and explanation of abbreviations

Time to acelerate a rotating mass

M(acc) = Accelerate torque, Nm
J(tot) = Total inertia, kgm^2
J(mot) = Motor inertia, kgm^2
J(load) = Load Inertia, kgm^2
Z = Gearbox ratio (speed reducing)
t(acc) = Acceleration time, sec
α = Angular acceleration, $rad.sec^{-2}$
= Angular speed, $rad.sec^{-1}$
n = Angular speed, rpm

M(acc) = J(tot) x α or α = M(acc)/J(tot)

α = ϖ/t(acc) or t(acc) = ϖ/α

ϖ = (n/60) x 2π

J(tot) = J(mot) + (J(load)/Z^2)

Example

J(load) = 0.05 kgm^2
J(mot) = 5.0 $kgcm^2$ (= 0.00050kgm^2)
Z = 30:1
n = 1500 rpm
M(acc) = 15 Nm

J(tot) = 0.00050 + (0.5/30^2)
J(tot) = 0.00106 kgm^2

α = M(acc)/J(tot)

α = 15/0.00106
α = 14,150 $rad.sec^{-2}$

ϖ = (1500/60) x 2p
ϖ = 157 $rad.sec^{-1}$

t(acc) = ϖ/α
t(acc) = 157/14,150
t(acc) = 0.0111 sec (11.1mS)

Useful inertia formula

Servo drives are often employed in highly dynamic applications where rapid and accurate positioning is required. To obtain the ultimate performance in any system, the reflected load inertia (taking into account any gearbox or pulley ratios) should equal the motor inertia. This is often not possible, but ratio mismatches of typically 5:1 are not normally significant. The greater this mismatch between reflected load inertia and motor inertia, the lower will be the dynamic performance of the system.

Solid cylinder rotating about axis XX

J = (mR^2)/2

Hollow cylinder rotating about axis XX

J = m(R^2 + r^2)/2

Equivalent inertia of slide mass on a ballscrew

J = m($s/2\pi$)^2

Effect of gear ratio on reflected inertia

J = J(load)/Z^2

Torque required to produce a force on a leadscrew

M = Required torque, Nm
F = Linear force, N
Z = Gearbox ratio (speed reducing)
(Z = 1 for direct drive)
s = Ballscrew pitch, m
η = Efficiency
M = $Fs/2\pi R\eta$

Example

F = 10,000 N
s = 10 mm (0.01m)
Z = 2:1
η = 0.9

Required motor torque M = (10,000 x 0.01)/
(2π x 2 x 0.9)
= 8.85 Nm

NB: The required force is often provided in kg's or kgf. This implies the force exerted on the mass by gravity (g) and must be multiplied by 9.81 to obtain the force in N (newtons); eg A "force" of 100 kg is 981 N.

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